

Dining

Contents

	Page
Dining tables	4-29
Dining chairs/benches	30-75
Information on types of fabric and names of materials, leather care set	76-77

You can furnish your home as comfortably and exclusively as you like, without the right table and matching chairs the family's main meeting place is missing. This is where you come together to discuss things, to play games or to sit down to a nice meal. More and more flats and houses today have a separate dining room. And a kitchen, a living room or a representative hallway invites you to fit out a classy dining area.

Tables, chairs and benches as well as cupboard units from hülsta that match absolutely perfectly in their design, material and colours. Whether the table needs to be round or rectangular, for four, eight or twelve persons, the table collection from hülsta provides you with a comprehensive choice. Wood, glass, lacquer surfaces or partly in metal, avantgarde or traditional, modern or natural: hülsta offers you some really unexpected alternatives.

Dining tables

The materials receive the highest quality of processing in the manufacture of our tables to guarantee long-term use without detriment to functions or appearance. The pull-out features are easy to operate so that surprise guests can be catered for quickly. Fine wood surfaces matching the hülsta ranges, a mixture of materials and an impressive range of sizes enable you to choose to suit your needs.

Dining room chairs

It is hülsta's aim to provide you with perfect sitting comfort that enables you to sit comfortably for hours, linked with safety in functions, perfect workmanship and a long life. That's why we place great value on the interior of the upholstery. hülsta only employs high-quality materials: the wood for the substructure, the springs and the different upholstery materials. By employing the most careful craftsmanship we produce furniture that is durable and retains its form even when under intensive use and units that are still just as comfortable to sit on after many years.

Dining room benches

The dining room benches allow you to create combinations with nearly all the chairs available in our assortment. The design form is simple and straightforward - resulting in a modern and elegant appearance. These benches are very practical in use and extremely comfortable so that they will soon become your "favourite place" to sit. You can match these units with the single units in the various hülsta dining room ranges because of the many typical hülsta veneer versions that are available.



ET 300

The straightforward one

You can really trust in this table with its clear and practical form of design. Based on basic geometrical shapes, it attains a simple yet timelessly elegant appearance and meets contemporary trends towards a purer furnishing style with more modest forms.

Product spectrum

- Table lengths: from 140 to 200 cm, extendable version up to 260 or 320 cm
- Table widths: 90 and 100 cm, according to table length
- 11 table surface sizes: 4 fixed sizes, 7 extendable sizes (tables enlarged by 60 or 120 cm)
- Table height: approx. 75 cm
- Space between floor and table: 66.0 cm

Product features

- Substructure of solid wood
- 2.8 cm thick wooden table surface
- Light bronze coloured plastic caps on ends of legs

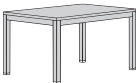

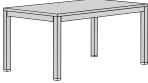
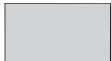
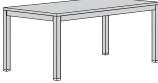
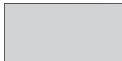
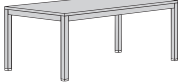
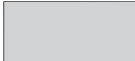




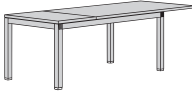

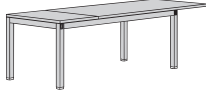

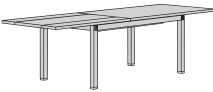
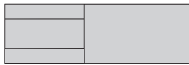
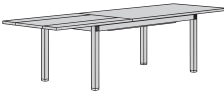
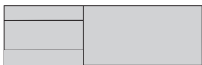
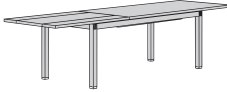
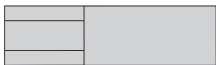
Functions/technology

- Pullout mechanism at one end (with extension board at one side, extendable by 60 cm): the table surface stored in the guiderails is pushed to one side by 60 cm. The 60 cm wide, full-length board that is lying in the now open space can be removed without any problem and set in position. It is easy to alter its position slightly because the inset board can be fixed in different positions.
- Pullout mechanism at both ends (with extension board at one side, extendable by 60 cm on both sides): the table surface stored in the guiderails is pushed to one side by 60 cm. There is a 3-section 120 cm wide inset board in the now open space. This surface on ball bearings can be brought into table surface height by raising it and pulling it slightly forward (60 cm). Then the board is folded out and fixed in position.
- Brake unit: the pullout mechanism is locked by means of a brake lever fitted at both sides
- The position of the table substructure is retained when the table is extended
- Grips on the inset board: for safe and exact handling of board

List of versions

Leg: Solid wood (see list of versions)
Table surface: Wood (see list of versions)

Model no.	Versions	Price group
121	Structured beech	I
117	Natural oak	II
122	Light brown ash	II
123	Core walnut	III

Table surface: Wood		 	 	 	 	
		140 x 90 cm 32141	160 x 90 cm 32161	180 x 100 cm 32181	200 x 100 cm 32201	
Leg: Wood	Price gr. I II III					
Table surface: Wood		extendable by 60 cm  	extendable by 60 cm  	extendable by 60 cm  	extendable by 60 cm  	
		140 - 200 x 90 cm 32421	160 - 220 x 90 cm 32621	180 - 240 x 100 cm 32841	200 - 260 x 100 cm 32261	
Leg: Wood	Price gr. I II III					
Table surface: Wood			extendable by 120 cm  	extendable by 120 cm  	extendable by 120 cm  	
			160 - 280 x 90 cm 33621	180 - 300 x 100 cm 33841	200 - 320 x 100 cm 33261	
Leg: Wood	Price gr. I II III					

ET 600

The transparent one

ET 600 – the glass table that you can extend! Glass tops in 5 versions can be combined individually with 2 different substructure versions. You can choose from nearly all the hülsta types of wood for these substructures. The perfectly constructed extension mechanism guarantees easy operation. This table design is kept simple and elegant in its form and perfect for combining with every hülsta living room range.

Product spectrum

- 3 extendable table surface sizes: 160/272 cm, 180/292 cm and 200/312 cm
- Table width: 98 cm
- Table height: 74 cm
- Space between floor and table: 59.0 cm at end; 63.0 cm at side

Product features

- 2 different substructures:
 - **Solid wooden leg with finger joints** (four-legged substructure): the table has high-quality look due to the craftsmanlike finger joints on the solid wooden legs on its corners
 - **Support pillar:** the plinth base of the support pillar consists of an 8 mm thick black steel plate which is covered optionally either by a 1.5 mm thick stainless steel plate or a black chrome metal plate. There is a 1.1 cm high, adjustable leg for balancing the height (adjustment range: 4 mm) – the perfect combination with a bench
- 5 types of glass for the table surface, 1.2 cm thick:
 - of satinised glass, satinised on the underside (not for tables with support pillar)
 - of stained glass (not for tables with support pillar)
 - of Optiwhite glass, white rear-lacquered on the underside, satinised on the upper side
 - of Optiwhite glass, white rear-lacquered on the underside, gleaming on the upper side
 - of glass, black rear-lacquered on the underside, gleaming on the upper side

Functions/technology

- Patented extension mechanism: the table can be extended at both sides by 56 cm each with a simple, wavy pulling movement. The extension board section is of anodised aluminium, the functional parts consist of hardwearing POM plastic.

List of versions

Leg versions:	Four-legged substructure: solid wood, glued finger joints (see list of versions) Support pillar: wood, veneer (see list of versions)
Table surface:	Satinised glass (not for tables with support pillar) Stained glass (not for tables with support pillar) Optiwhite glass, rear lacquered white/satinised Optiwhite glass, rear lacquered white/gleaming Glass, rear lacquered black/gleaming

Model no.	Versions	Price group
120	White lacquer *	I
121	Structured beech	I
117	Natural oak	I
123	Core walnut	II

* White lacquer version only possible on tables with support pillar!



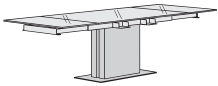

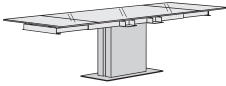

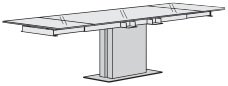

Four-legged substructure with transverse strut of wood



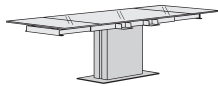
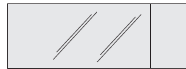
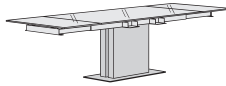
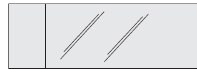
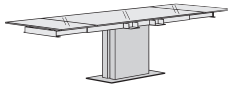
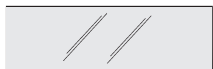
Support pillar

TABLES ET 600 with support pillar of wood and plinth base of stainless steel

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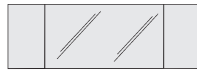

		extendable	extendable	extendable
		 	 	 
		160 - 272 x 98 cm	180 - 292 x 98 cm	200 - 312 x 98 cm
Table surface: Optiwhite glass (underside white rear lacquer, upper side satinised)	Price gr. I II	61672	61892	61232
Table surface: Optiwhite glass (underside white rear lacquer, upper side gleaming)	Price gr. I II	61674	61894	61234
Table surface: Glass (underside black rear lacquer, upper side gleaming)	Price gr. I II	61673	61893	61233

ET 600 with support pillar of wood and plinth base of chrome, black

		extendable	extendable	extendable
		 	 	 
		160 - 272 x 98 cm	180 - 292 x 98 cm	200 - 312 x 98 cm
Table surface: Optiwhite glass (underside white rear lacquer, upper side satinised)	Price gr. I II	62672	62892	62232
Table surface: Optiwhite glass (underside white rear lacquer, upper side gleaming)	Price gr. I II	62674	62894	62234
Table surface: Glass (underside black rear lacquer, upper side gleaming)	Price gr. I II	62673	62893	62233

TABLES ET 600 with four-legged substructure and transverse strut of wood

Not available in white lacquer!

		extendable	extendable	extendable
				
				
		160 - 272 x 98 cm	180 - 292 x 98 cm	200 - 312 x 98 cm
Table surface: Satinised glass (underside satinised)	Price gr. I II	61677	61897	61237
Table surface: Stained glass	Price gr. I II	61678	61898	61238
Table surface: Optiwhite glass (underside white rear lacquer, upper side satinised)	Price gr. I II	61676	61896	61236
Table surface: Optiwhite glass (underside white rear lacquer, upper side gleaming)	Price gr. I II	61670	61890	61230
Table surface: Glass (underside black rear lacquer, upper side gleaming)	Price gr. I II	61675	61895	61235

ET 1000 plus

The purist

Reduced to a clear form of design, underlined by a high-grade choice of materials and elegant yet strong materials. This clarity in the design is the basis of timeless design and long life. One's view wanders over surfaces without any interruptions from slats, edges or overintricate details.

Product spectrum

- Table lengths: 160, 190 and 220 cm, extendable to 220, 290 or 320 cm (tables enlarged by 60 or 100 cm)
- Table width: 94 cm
- Table height: approx. 75 cm
- Space between floor and table: 66 cm
- 4 different glass versions for the table surface

Product features

- Legs of aluminium, 12 x 2.5 cm, coated, on 5 mm high plastic gliders
- Tables with extension: the substructure of the tables with extensions can be fitted with optional runners at the extendable end (runners are supplied free of charge) in order to facilitate extending the table. Please note that these runners can leave some gliding marks.
- Extension board of glass
- 4 glass versions for the table surface, 4 mm thick, fitted on a 1.9 cm thick support board:
 - of Optiwhite glass, white rear-lacquered
 - of Optiwhite glass, sand rear-lacquered
 - of Optiwhite glass, grey rear-lacquered
 - of Optiwhite glass, white rear-lacquered underside, satinised topside

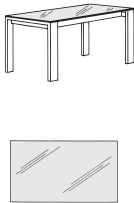
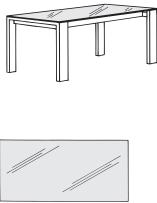
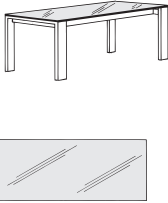
Functions/technology

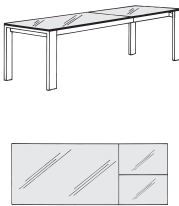
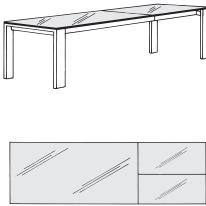
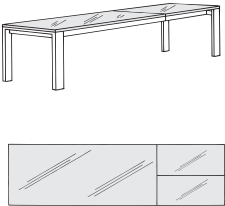
- The extension consists of coated tubular aluminium sections that are pushed into one another, whereby the inner tube is reinforced by a steel rod.
- The leg and frame substructure at the head end is pulled out completely to reveal the folded extension board, which swings up to table surface height when folded out. The support leg is therefore always right at the corners of the table in its extended or non-extended state. Nor is there any gap in the table surface when it is not extended.

List of versions

Table substructure:	Aluminium
Table surface:	Optiwhite glass, white rear lacquer
	Optiwhite glass, sand rear lacquer
	Optiwhite glass, grey rear lacquer
	Optiwhite glass, white rear lacquer/satinised

TABLES ET 1000 plus

				
		160 x 94 cm	190 x 94 cm	220 x 94 cm
Table surface: Optiwhite glass, white rear lacquer		101607	101907	102207
Table surface: Optiwhite glass (white rear-lacquered underside, satinised top side)		101608	101908	102208
Table surface: Optiwhite glass, grey rear lacquer		101609	101909	102209
Table surface: Optiwhite glass, sand rear lacquer		101605	101905	102205

		extendable	extendable	extendable
				
		160 - 220 x 94 cm	190 - 290 x 94 cm	220 - 320 x 94 cm
Table surface: Optiwhite glass, white rear lacquer		101617	101917	102217
Table surface: Optiwhite glass (white rear-lacquered underside, satinised top side)		101618	101918	102218
Table surface: Optiwhite glass, grey rear lacquer		101619	101919	102219
Table surface: Optiwhite glass, sand rear lacquer		101615	101915	102215

ET 1500

The sculptural one

The ET 1500 has something sculptural about it: the 3.2 cm thick table surface seems to literally „hover“ above the sturdy, down-to-earth support pillar – there is no frame to interrupt its pure and clear appearance – and free leg movement is always guaranteed.

Product spectrum

- Table lengths: from 180 to 240 cm, extendable to 350 cm
- Table widths: 95 cm and 110 cm
- 7 table surface sizes for 95 cm wide tables: 4 fixed sizes, 3 extendable sizes (tables enlarged by 110 cm) or 6 table surface sizes for 110 cm wide tables: 4 fixed sizes, 2 extendable sizes (tables enlarged by 110 cm)
- Table height: 75 cm
- Space between floor and table: 65.0 cm

Product features

- Veneer: the table surface is 3.2 cm thick and has a lengthwise veneer, the support pillar has an upright veneer which therefore gives it a very elegant appearance. The extension boards are 3.2 cm thick with a transverse veneer
- Table support pillar: the dimensions of this rectangular pillar varies according to the size of the table surface
- Plinth surface: the plinth surface consists of an 8 mm thick, black steel plate which is covered by a 1.5 mm thick, stainless steel plate. There is a 1.1 cm high adjustable leg for adapting the height (adjustment spectrum: 4 mm)

Functions/technology

- Extension feature: the support pillar is used for storing the optional extension boards (accessible via a small door). Felt gliders and felt caps ensure that no damage is done when removing or replacing the boards. The extension boards are then placed on a drawer and fixed in position by pushing them in gently.

List of versions

Support pillar: Wood and white lacquer (see list of versions)

Table surface: Wood and white lacquer (see list of versions)

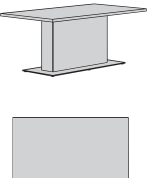
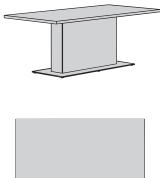
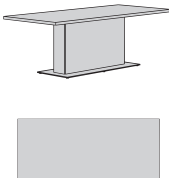
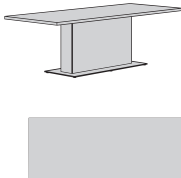
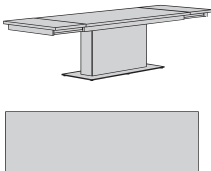
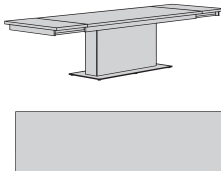
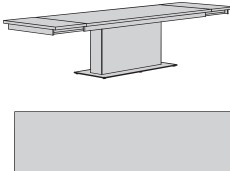
Model no.	Versions support pillar	Model no.	Versions table surface
120 133 125 121 117 123	White lacquer Sand lacquer Grey lacquer Structured beech Natural oak Core walnut	120 121 117 123	White lacquer Structured beech Natural oak Core walnut

With the ET 1500 it is possible to order the support pillar and the table surface in different versions. In such a case, state the model no. for the support pillar and the table surface separately.

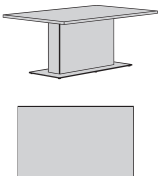
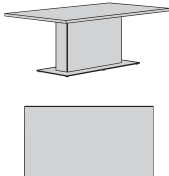
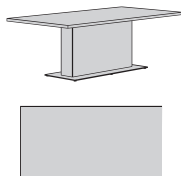
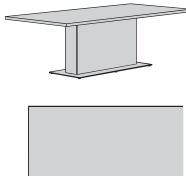
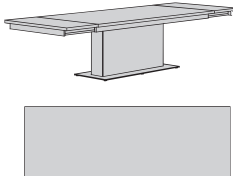
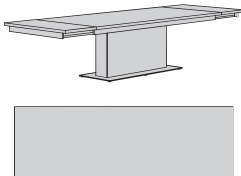
TABLES ET 1500 in table width 95 cm

Colour combinations possible!
Please state in the order.

DINING

Table surface: wood or white lacquer					
		180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
Support pillar: wood or lacquer		15189	15209	15229	15249
Table surface: wood or white lacquer 2 extension boards, each 55 cm long, as optional extensions; are stored inside the support pillar			extendable by 110 cm 	extendable by 110 cm 	extendable by 110 cm 
			200/310 x 95 cm	220/330 x 95 cm	240/350 x 95 cm
Support pillar: wood or lacquer			152092	152292	152492

ET 1500 in table width 110 cm

Table surface: wood or white lacquer					
		180 x 110 cm	200 x 110 cm	220 x 110 cm	240 x 110 cm
Support pillar: wood or lacquer		15181	15201	15221	15241
Table surface: wood or white lacquer 2 extension boards, each 55 cm long, as optional extensions; are stored inside the support pillar				extendable by 110 cm 	extendable by 110 cm 
				220/330 x 110 cm	240/350 x 110 cm
Support pillar: wood or lacquer				152212	152412

ET 1900

The intricate one

The lightness and intricacy of the ET 1900 is most convincing. The precise product and design details are pleasantly clear and coherent due to its neutral design and they are particularly suitable for creating individual combinations.



Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table width: 98 cm
- Tables extendable by 55 cm or 95 cm
- Table height: 75 cm
- Space between floor and table: 65 cm

Product features

- Table legs: aluminium profile powder-coated (for lacquer versions) or veneer coated (for wood versions)
- Table surface and extension boards in lacquer or full solid wood, 4.3 cm thick
- Veneer: the table surface has a lengthwise veneer, the extension boards have a transverse veneer (for wood versions)

Functions/technology

- The extension mechanism consists of 2 anodised aluminium tubes pushed into one another. The extension set is hidden under resp. stored in the tabletop and is only visible from a considerable distance.
- The leg and frame structure at the table ends is fully extended and brings the folded extension board into view when it swings up to tabletop height when folded out. The position of the leg substructure is therefore always exactly in the corner of the tabletop whether the table is extended or not.
- The table leg joins the tabletop precisely.
- The aluminium table legs are powder-coated for the lacquer versions and veneer-coated for the wood versions. They can be fixed extremely firmly in position and ensure the necessary stability. The table surface is 4.3 cm thick, but still allows a maximum table length of 335 cm.
- The solid wood rims on the table corners are mitre-jointed.
- The tabletop with its fully wooden construction provides a combination of stability and intricate design.

List of versions

Substructure/leg: Aluminium profile powder-coated or veneer-coated (see list of versions)

Table surface: Lacquer and wood (see list of versions)









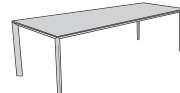



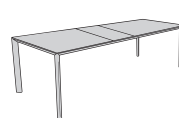

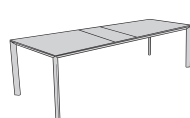

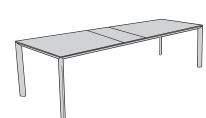

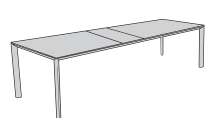



List of versions

Model no.	Versions Substructure	Price group	Model no.	Versions Tabletop and extension board	Price group
136	White lacquer (powder-coated)	I	120	White lacquer	I
137	Wool white lacquer (powder-coated)	I	134	Wool white lacquer	I
121	Structured beech	II	121	Structured beech	II
117	Natural oak	II	117	Natural oak	II
135	Dark stained oak	III	135	Dark stained oak	III
123	Core walnut	III	123	Core walnut	III

With the ET 1900 it is possible to order the substructure, tabletop and extension boards in different surface versions. In this case please state the model no. for the substructure, tabletop and extension boards separately. If versions from different price groups are exchanged, the higher price group is always charged.

TABLES ET 1900

DINING

Table surface: wood/lacquer		 	 	 	 	 
		160 x 98 cm 191161	180 x 98 cm 191181	200 x 98 cm 191201	220 x 98 cm 191221	240 x 98 cm 191241
Leg: wood/lacquer	Price gr. I II III					
Table surface: wood/lacquer		extendable by 55 cm  	extendable by 55 cm  	extendable by 55 cm  	extendable by 55 cm  	extendable by 55 cm  
		160 - 215 x 98 cm 191162	180 - 235 x 98 cm 191182	200 - 255 x 98 cm 191202	220 - 275 x 98 cm 191222	240 - 295 x 98 cm 191242
Leg: wood/lacquer	Price gr. I II III					
Table surface: wood/lacquer						extendable by 95 cm  
						240 - 335 x 98 cm 191243
Leg: wood/lacquer	Price gr. I II III					

ET 2000

Surfaces with a uniform veneer make every ET 2000 a unique unit matching many different dining room designs and styles. The extension fittings and the table legs, which move outwards when the table is extended so that they never get in anyone’s way, conjure up a large banqueting table where everyone can sit perfectly at the turn of a wrist.

Product spectrum

- Table lengths: 160 cm, 180 cm, 210 cm, 240 cm
- Table width: 98 cm
- Tables extendable by 52 cm or 104 cm (at a surcharge)
- Optional extension boards optionally with or without cushioning device
- Table height: 75 cm
- Space between floor and table: 65 cm

Product features

- Table substructure, tabletop and extension boards of wood, 5 cm thick
- Veneer: tabletop and extension boards with transverse veneer, this veneer is continued in the table substructures

Functions/technology

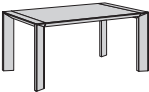



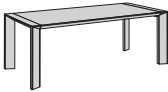



- The extension mechanism consists of 2 anodised aluminium tubes pushed into one another. The extension set is hidden under resp. stored in the tabletop and is only visible from a considerable distance.
- The leg and frame structure at the table ends is fully extended and brings the folded extension board into view when it swings up to tabletop height when folded out. The position of the leg substructure is therefore always exactly in the corner of the tabletop whether the table is extended or not.
- The table substructures are made of solid wood and have the same veneer as the tabletop. They can be fixed extremely firmly in position and ensure the necessary stability. The table surface is 5 cm thick, but still allows a maximum table length of 344 cm.
- The solid wood rims on the table corners are mitre-jointed.
- The tabletop with its wooden construction provides a combination of stability and intricate design.

List of versions

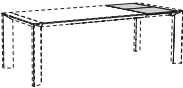

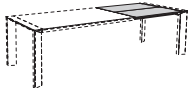

Substructure: Wood (see list of versions)
Tabletop: Wood (see list of versions)

List of versions

Model no.	Versions of table substructure, tabletop and extension board	Price group
121	Structured beech	I
117	Natural oak	II
135	Natural oak, dark stained oak-colour stained	III
123	Core walnut	III

Tabletop and substructure: wood The tables can be fitted with optional extension boards and an extension cushioning device against a surcharge (see Accessories and the information on the previous page)!		 	 	 	 
		160 x 98 cm	180 x 98 cm	210 x 98 cm	240 x 98 cm
	Price gr. I II III	201161	201191	201211	201241

Accessories for tables: extension boards

Extension boards 52 or 104 cm long The tables can be fitted with optional extension boards, 52 or 104 cm long, against a surcharge. Exception: 104 cm long extension boards are not possible for the 160 cm long table.		52 cm long extension boards  	104 cm long extension boards (not possible for the 160 cm long table)  
	Price gr. I II III	52	104

Accessories for extension boards: cushioning device

Extension cushioning device The extension boards can be fitted with an optional cushioning device against a surcharge.		Cushioning device for 52 cm long extension boards 10	Cushioning device for 104 cm long extension boards 11
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T 10

A tabletop that is placed in between the frame of the substructure is what determines the design of the T 10 - even when it is extended. The genuine wood veneer or lacquer surface is combined with an untreated natural or lacquered solid wooden substructure. The table looks light and graceful thanks to the conically shaped legs.

Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table width: 95 cm
- Tables extendable by 50 cm or 100 cm (at a surcharge)
- Table height: 75 cm
- Space between floor and table:
at ends 65.0 cm; at sides 66.0 cm



Product features

- Table substructures with solid wooden core
- Table legs: conical, give the table an aesthetic appearance
- Tabletops, placed between the table substructure, of derived wood material:
genuine wood transverse veneer with wooden rims at ends or spray lacquered

Functions/technology

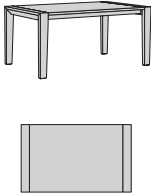
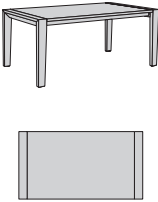
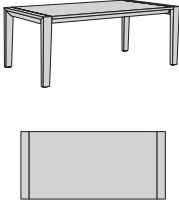
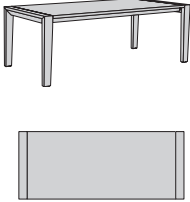
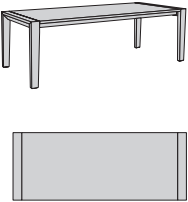
- Frontal slide extension: the table legs stand at the table corners even when it is extended because the substructure moves with them
- Extension system: easy running aluminium extension system on roller bearings
- Extension boards with user-friendly single handed operation
- Table extremely stable even when extended
- Low frame height due to extra thickness of frame material provides extra freedom for legs

List of versions

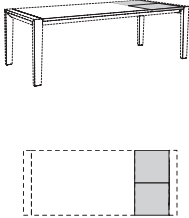
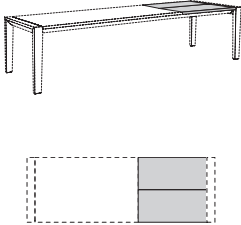
Tabletop: Lacquer and wood (see list of versions)
Substructure: Lacquer and wood (see list of versions)

Model no.	Versions of tabletop, substructure and extension boards	Price group
151	Pure white lacquer	I
120	White lacquer	I
150	Planked oak	II
123	Core walnut	III

With the T 10 it is possible to order the substructure, tabletop and extension boards in different surface versions. In this case please state the model no. for the substructure, tabletop and extension boards separately. If versions from different price groups are exchanged, the higher price group is always charged.

<p>Tabletop and substructure: Lacquer and wood</p> <p>The tables can be fitted with optional extension boards against a surcharge (see Accessories and the information on the previous page)!</p>						
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
<p>Price gr. I II III</p>		10161	10181	10201	10221	10241

Accessories for tables: extension boards

<p>Extension boards 50 or 100 cm long</p> <p>The tables can be fitted with optional extension boards, 50 or 100 cm long, against a surcharge. Exception: 100 cm long extension boards are not possible for the 160 cm long table.</p>		<p>50 cm long extension boards</p> 	<p>100 cm long extension boards (not possible for the 160 cm long table)</p> 
<p>Price gr. I II III</p>		50	100

T 20

The tabletop of the T 20 seems to hover because of its shadow gap. The characteristic quadrant in the inside corner of the solid substructure is what gives the table its appearance. The 5-layered construction of the surface conveys to the table an accuracy of form and stability.

Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table width: 95 cm
- Tables extendable by 50 cm or 100 cm (at a surcharge)
- Table height: 75 cm
- Space between floor and table:
at ends 64.0 cm; at sides 66.0 cm



Product features

- Table substructures of solid wood
- Tabletops, placed in hovering position over substructure, of 5-layered wooden board with solid wood core inside and double genuine wood cross veneer layers on upper and lower surface.
- 5-layered wooden board: naturally grown solid wood adapts to changing temperatures and moisture levels by warping. This is an undesirable effect for solid wooden furniture. The 5-layered wooden board creates an authentic solid wood look by way of its special construction and is subject to considerably less warping than is the case with naturally grown wood.

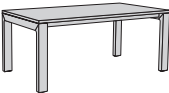

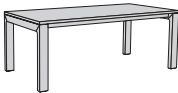

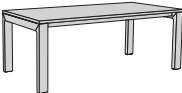

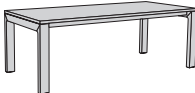

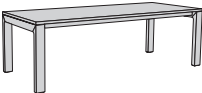

Functions/technology

- Frontal slide extension: the table legs stand at the table corners even when it is extended because the substructure moves with them
- Extension system: easy running aluminium extension system on roller bearings
- Extension boards with user-friendly single handed operation
- Table extremely stable even when extended
- Low frame height due to extra thickness of frame material provides extra freedom for legs

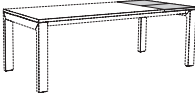

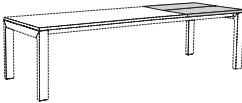

List of versions

Tabletop: Wood (see list of versions)
Substructure: Solid wood (see list of versions)

Model no.	Versions of tabletop, substructure and extension boards	Price group
150 123	Planked oak Core walnut	I II

Tabletop and substructure: Wood						
The tables can be fitted with optional extension boards against a surcharge (see Accessories and the information on the previous page)!		 	 	 	 	 
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
	Price gr. I II	20161	20181	20201	20221	20241

Accessories for tables: extension boards

Extension boards 50 or 100 cm long		50 cm long extension boards		100 cm long extension boards (not possible for the 160 cm long table)	
The tables can be fitted with optional extension boards, 50 or 100 cm long, against a surcharge. Exception: 100 cm long extension boards are not possible for the 160 cm long table.		 		 	
	Price gr. I II	50		100	

T 30

The T 30 is characterised by its practical form of design and the modern natural choice of materials. The voluminous solid wooden substructure of the T 30 is available in natural oak or core walnut; its tabletop comes in velvety satinised rear-lacquered glass or in a naturally robust ceramic version.

Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table widths: 95 cm and 110 cm
- Table height: 75 cm
- Space between floor and table:
at ends 65.0 cm; at sides 67.5 cm



Product features

- Table substructures of solid wood
- Tabletops optionally of 6 mm thick glass, underside rear-lacquered and top surface satinised, or of 6 mm thick ceramic material

List of versions / classification in price groups

Tabletop: Glass and ceramic (see list of versions)
Substructure: Solid wood (see list of versions)

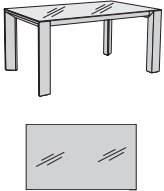
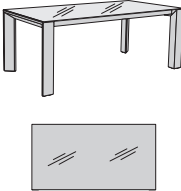
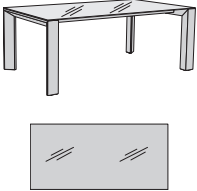
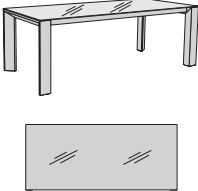
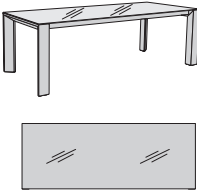
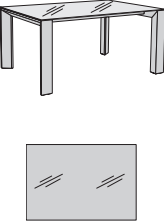
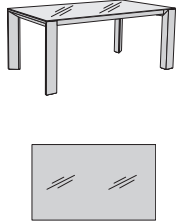
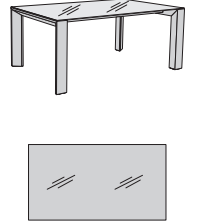
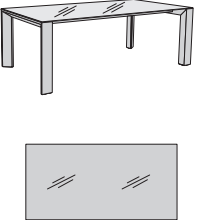
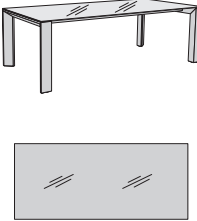
Model no.	Versions of tabletop	Model no.	Versions of substructure
730	Glass, pure white rear-lacquered, satinised	117	Natural oak
720	Glass, white rear-lacquered, satinised	123	Core walnut
723	Glass, grey rear-lacquered, satinised		
142	Ceramic cream-white		
143	Ceramic grey		
144	Ceramic anthracite black		
145	Ceramic calacatta		
146	Ceramic concrete		
147	Ceramic pulpis		

Classification in price groups	Price group
Glass / natural oak	I
Glass / core walnut	II
Ceramic / natural oak	III
Ceramic / core walnut	IV

Please state all the required versions clearly in the order!

TABLES T 30

DINING

Table width: 95 cm Tabletop: Glass and ceramic Substructure Wood						
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
	Price gr. I II III IV	30161	30181	30201	30221	30241
Table width: 110 cm Tabletop: Glass and ceramic Substructure: Wood						
		160 x 110 cm	180 x 110 cm	200 x 110 cm	220 x 110 cm	240 x 110 cm
	Price gr. I II III IV	30162	30182	30202	30222	30242

T 40

The T 40 is a true dining table - in an intentionally original design betraying a high level of craftsmanship and made from natural looking planked oak or in a warm core walnut version. The tabletop with its solid 5-layered construction consists of an inside layer of solid wood overlaid with two layers of veneer to ensure exact accuracy of form.

Dining table

Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 280 cm
- Table widths: 95 cm and 110 cm
- Table height: 75 cm
- Space between floor and table: at ends and sides 71.0 cm



Product features

- Table substructures of solid wood
- Tabletops of 5-layered wooden board with solid wood core inside and double genuine wood cross veneer layers on upper and lower surface.
- 5-layered wooden board: naturally grown solid wood adapts to changing temperatures and moisture levels by warping. This is an undesirable effect for solid wooden furniture. The patented 5-layered wooden board from hülsta creates an authentic solid wood look by way of its special construction and is subject to considerably less warping than is the case with naturally grown wood.

Bench

Bench

Product spectrum

- Bench lengths: 95 cm, 120 cm, 160 cm, 180 cm, 200 cm, 220 cm, 280 cm
- Bench depth: 38 cm
- Bench height: 47 cm

Product features

- Bench substructures of solid wood
- Bench boards of 5-layered wooden board with solid wood core inside and double genuine wood cross veneer layers on upper and lower surface.
- 5-layered wooden board: naturally grown solid wood adapts to changing temperatures and moisture levels by warping. This is an undesirable effect for solid wooden furniture. The patented 5-layered wooden board from hülsta creates an authentic solid wood look by way of its special construction and is subject to considerably less warping than is the case with naturally grown wood.

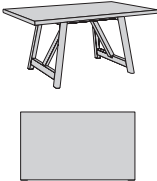
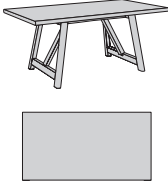
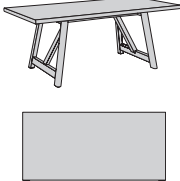
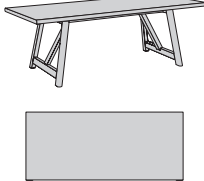
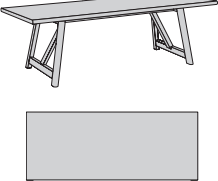
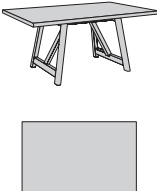
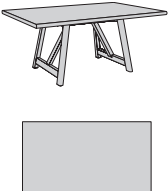
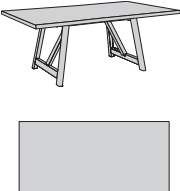
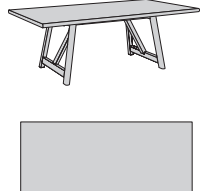
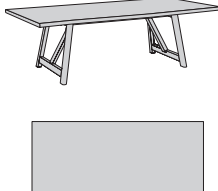
List of versions

Tabletop and bench board: Wood (see list of versions)
Table and bench substructure: Solid wood (see list of versions)



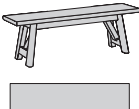
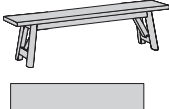
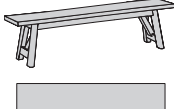
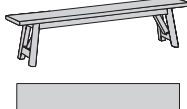

Model no.	Versions of tabletop and bench board, table and bench substructure	Price group
150 123	Planked oak Core walnut	I II

TABLES T 40

DINING

Table Table width: 95 cm Tabletop and substructure: Wood						
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	280 x 95 cm
	Price gr. I II	40161	40181	40201	40221	40281
Table Table width: 110 cm Tabletop and substructure: Wood						
		160 x 110 cm	180 x 110 cm	200 x 110 cm	220 x 110 cm	280 x 110 cm
	Price gr. I II	40162	40182	40202	40222	40282

T 40

Bench Bench board and substructure: Wood						
		95 x 38 cm	120 x 38 cm			
	Price gr. I II	40953	40123			
Bench Bench board and substructure: Wood						
		160 x 38 cm	180 x 38 cm	200 x 38 cm	220 x 38 cm	280 x 38 cm
	Price gr. I II	40163	40183	40203	40223	40283

T 50

A solid and harmonious design determines the look of the T 50 model. The radiance of the table varies depending on the version. Choose from high-grade lacquer or fine wood. The legs are still positioned in the corners when the table is extended, so every guest sits comfortably.

Product spectrum

- Standard table lengths: from 160 to 240 cm
Special table lengths: tables can be reduced in length in intervals of 1 cm free of charge (down to min. 60 cm)
(tables in special lengths cannot be fitted with extension boards)
- Standard table widths: 80 cm, 95 cm and 110 cm
Special table widths: tables can be reduced in width in intervals of 1 cm free of charge (down to min. 60 cm)
(tables in special widths cannot be fitted with extension boards)
- Tables in 95 cm width extendable by 50 cm or 100 cm (at a surcharge)
- Table height: 75 cm
- Space between floor and table:
 - for fixed table: at ends 64.0 cm; at sides 66.0 cm
 - for extendable table: at ends and sides 65.0 cm



Product features

- Table substructures with solid wooden core
- Table legs: conical, give the table an aesthetic appearance
- Tabletops of derived wood material: genuine wood veneer or spray lacquered

Functions/technology

- Frontal slide extension: the table legs stand at the table corners even when it is extended because the substructure moves with them
- Extension system: easy running aluminium extension system on roller bearings
- Extension boards with user-friendly single handed operation
- Table extremely stable even when extended
- Low frame height due to extra thickness of frame material provides extra freedom for legs

List of versions

Tabletop: Lacquer and wood (see list of versions)



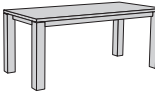

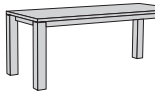

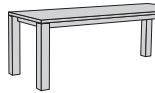

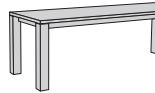
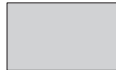


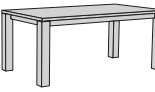

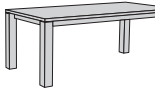

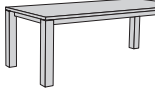

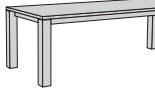
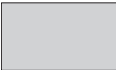




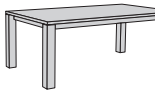

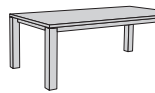

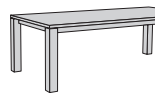

Substructure: Lacquer and wood (see list of versions)

Model no.	Versions of tabletop, substructure and extension boards	Price group
151	Pure white lacquer	I
120	White lacquer	I
150	Planked oak	II
123	Core walnut	III

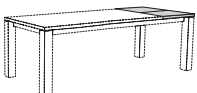



With the T 50 it is possible to order the substructure, tabletop and extension boards in different surface versions. In this case please state the model no. for the substructure, tabletop and extension boards separately. If versions from different price groups are exchanged, the higher price group is always charged.

TABLES T 50

DINING

Table width: 80 cm Tabletop and substructure: Lacquer and wood		 	 	 	 	 
		160 x 80 cm (can be shortened to min. 60 cm)	180 x 80 cm (can be shortened to min. 161 cm)	200 x 80 cm (can be shortened to min. 181 cm)	220 x 80 cm (can be shortened to min. 201 cm)	240 x 80 cm (can be shortened to min. 221 cm)
	Price gr. I II III	50161	50181	50201	50221	50241
Table width: 95 cm Tabletop and substructure Lacquer and wood These tables can be fitted with optional extension boards against a surcharge (see Accessories and the information on the previous page)! Note: Tables in special lengths and widths cannot be fitted with extension boards.		 	 	 	 	 
		160 x 95 cm (can be shortened to min. 60 cm)	180 x 95 cm (can be shortened to min. 161 cm)	200 x 95 cm (can be shortened to min. 181 cm)	220 x 95 cm (can be shortened to min. 201 cm)	240 x 95 cm (can be shortened to min. 221 cm)
	Price gr. I II III	50162	50182	50202	50222	50242
Table width: 110 cm Tabletop and substructure: Lacquer and wood		 	 	 	 	 
		160 x 110 cm (can be shortened to min. 60 cm)	180 x 110 cm (can be shortened to min. 161 cm)	200 x 110 cm (can be shortened to min. 181 cm)	220 x 110 cm (can be shortened to min. 201 cm)	240 x 110 cm (can be shortened to min. 221 cm)
	Price gr. I II III	50163	50183	50203	50223	50243

Extension boards for dining tables in 95 cm width

Extension boards 50 or 100 cm long Dining tables in 95 cm width can be fitted with optional extension boards, 50 or 100 cm long, against a surcharge. Exception: 100 cm long extension boards are not possible for the 160 cm long table. Tables in special lengths and widths cannot be fitted with extension boards.		50 cm long extension boards  	100 cm long extension boards (not possible for the 160 cm long table)  
	Price gr. I II III	50	100

D 2

The cool classic one

D 2 is a chair range in a straightforward and clear form of design. A classical free-swinging substructure holds the comfortable upholstery. When the Easy-glider function is included, body weight transfer alters the angle of the backrest. The backrest follows the body movements when leaning forward and backward and thus effectively relieves the muscles. This means you can sit comfortably for hours on end.

Product spectrum

- 2 backrest heights: 85 cm and 97 cm
- 2 different armrests: closed upholstered armrest and all-round metal armrest with an upholstered surface coating
- Optional Easy-glider function: only possible for types with armrest

Product features

- Tubular steel construction (Ø 2.5 cm) or flat steel construction
- Backrest and seat: a long-term elastic, full surface rubber spring system provides the basis of the upholstery. This is firmly held in the tubular steel construction and therefore provides perfect sitting comfort.
- Seat upholstery: volume weight of 50 kg/m³, form retention: 5 kPa
- Backrest upholstery: volume weight of 30 kg/m³, form retention: 4.5 kPa
- Foam of polyurethane
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



D 2 with tubular steel construction



D 2 with flat steel construction

Metal surfaces

- Aluminium-coloured, powder coated
- High-gloss chrome
- Matt chrome
- Black chrome

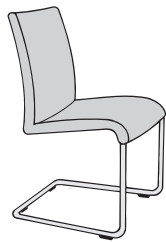

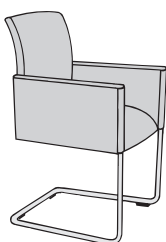

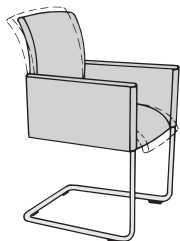
Cover materials

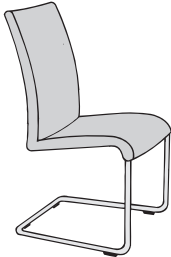
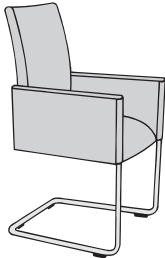
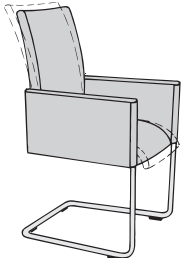
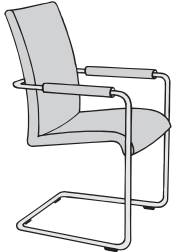
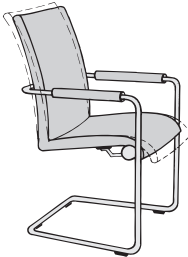
- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)

Surface coating of metal armrests

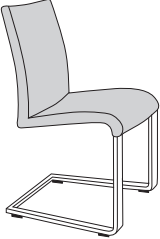

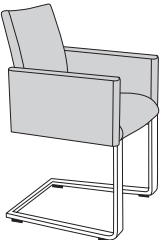
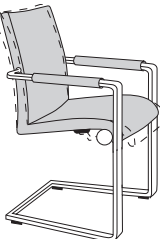
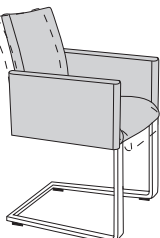
For leather:	in the corresponding leather colour						
For Dinamica:	in the corresponding Dinamica colour						
For velour:	in the corresponding velour colour						
For structured fabric »pure«:	in the corresponding structured fabric colour						
For textile							
cover fabrics:	in 5105 (black leather) for	6302	6304	6305	8001	8004	
	in 5109 (cream leather) for	7501	8002				
	in 5101 (beige leather) for	7502	8201				
	in 5104 (anthracite leather) for	7504	7505	8204	8206	8207	8303
	in 5110 (mocca leather) for	6301	6303	7503	8203	8205	
	in 5114 (grey-brown leather) for	8003					
	in 5122 (sand leather) for	8301					
	in 5123 (brown-black leather) for	8302					

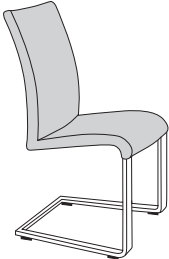
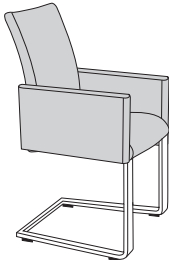
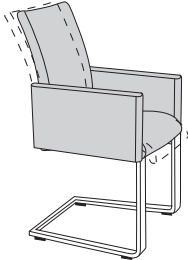
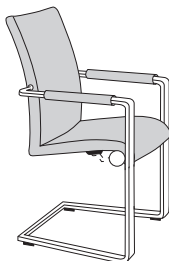
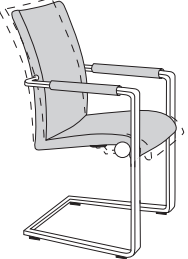
CHAIRS D 2 – with tubular steel construction

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)	
	D 2-1	Free-swinging chair with low backrest Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 49 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 48:46 cm Seat depth: 46 cm Fabric req.: 1.1 m Leather req.: 2.0 m²	Substructure version: aluminium-coloured, powder coated	D 211....	D 211....	D 211....	D 211....
			Substructure version: High-gloss chrome	D 212....	D 212....	D 212....	D 212....
			Substructure version: Matt chrome	D 213....	D 213....	D 213....	D 213....
			Substructure version: Black chrome	D 214....	D 214....	D 214....	D 214....
	D 2-2	Free-swinging chair with low backrest and with metal armrests and upholstery Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.2 m Leather req.: 2.0 m²	Substructure version: aluminium-coloured, powder coated	D 221....	D 221....	D 221....	D 221....
			Substructure version: High-gloss chrome	D 222....	D 222....	D 222....	D 222....
			Substructure version: Matt chrome	D 223....	D 223....	D 223....	D 223....
			Substructure version: Black chrome	D 224....	D 224....	D 224....	D 224....
	D 2-3	Free-swinging chair with low backrest and upholstered armrests Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 56 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.2 m²	Substructure version: aluminium-coloured, powder coated	D 231....	D 231....	D 231....	D 231....
			Substructure version: High-gloss chrome	D 232....	D 232....	D 232....	D 232....
			Substructure version: Matt chrome	D 233....	D 233....	D 233....	D 233....
			Substructure version: Black chrome	D 234....	D 234....	D 234....	D 234....
	D 2-4	Free-swinging chair with low backrest and with metal armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.0 m²	Substructure version: aluminium-coloured, powder coated	D 241....	D 241....	D 241....	D 241....
			Substructure version: High-gloss chrome	D 242....	D 242....	D 242....	D 242....
			Substructure version: Matt chrome	D 243....	D 243....	D 243....	D 243....
			Substructure version: Black chrome	D 244....	D 244....	D 244....	D 244....
	D 2-5	Free-swinging chair with low backrest and with upholstered armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 56 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.2 m²	Substructure version: aluminium-coloured, powder coated	D 251....	D 251....	D 251....	D 251....
			Substructure version: High-gloss chrome	D 252....	D 252....	D 252....	D 252....
			Substructure version: Matt chrome	D 253....	D 253....	D 253....	D 253....
			Substructure version: Black chrome	D 254....	D 254....	D 254....	D 254....

	D 2-6 Free-swinging chair with high backrest Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 49 cm Total depth: 63.5 cm Seat height: 48.5 cm Seat width: 49.45 cm Seat depth: 46 cm Fabric req.: 1.1 m Leather req.: 2.1 m ²	Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
		Substructure version: aluminium-coloured, powder coated	D 261....	D 261....	D 261....	D 261....
		Substructure version: High-gloss chrome	D 262....	D 262....	D 262....	D 262....
		Substructure version: Matt chrome	D 263....	D 263....	D 263....	D 263....
		Substructure version: Black chrome	D 264....	D 264....	D 264....	D 264....
	D 2-7 Free-swinging chair with high backrest and with upholstered armrests Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 56 cm Total depth: 64 cm Seat height: 48.5 cm Seat width: 47.44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.5 m ²	Substructure version: aluminium-coloured, powder coated	D 271....	D 271....	D 271....	D 271....
		Substructure version: High-gloss chrome	D 272....	D 272....	D 272....	D 272....
		Substructure version: Matt chrome	D 273....	D 273....	D 273....	D 273....
		Substructure version: Black chrome	D 274....	D 274....	D 274....	D 274....
	D 2-8 Free-swinging chair with high backrest and with upholstered armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 56 cm Total depth: 64 cm Seat height: 48.5 cm Seat width: 47.44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.5 m ²	Substructure version: aluminium-coloured, powder coated	D 281....	D 281....	D 281....	D 281....
		Substructure version: High-gloss chrome	D 282....	D 282....	D 282....	D 282....
		Substructure version: Matt chrome	D 283....	D 283....	D 283....	D 283....
		Substructure version: Black chrome	D 284....	D 284....	D 284....	D 284....
	D 2-9 Free-swinging chair with high backrest and with metal armrests and upholstery Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 55 cm Total depth: 63 cm Seat height: 48.5 cm Seat width: 47.44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.2 m ²	Substructure version: aluminium-coloured, powder coated	D 291....	D 291....	D 291....	D 291....
		Substructure version: High-gloss chrome	D 292....	D 292....	D 292....	D 292....
		Substructure version: Matt chrome	D 293....	D 293....	D 293....	D 293....
		Substructure version: Black chrome	D 294....	D 294....	D 294....	D 294....
	D 2-10 Free-swinging chair with high backrest and with metal armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 55 cm Total depth: 63 cm Seat height: 48.5 cm Seat width: 47.44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.2 m ²	Substructure version: aluminium-coloured, powder coated	D 2101....	D 2101....	D 2101....	D 2101....
		Substructure version: High-gloss chrome	D 2102....	D 2102....	D 2102....	D 2102....
		Substructure version: Matt chrome	D 2103....	D 2103....	D 2103....	D 2103....
		Substructure version: Black chrome	D 2104....	D 2104....	D 2104....	D 2104....

CHAIRS D 2 – with flat steel construction

 <div> D 2-11 Free-swinging chair with low backrest Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 49 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 48.5 cm Seat depth: 46 cm Fabric req.: 1.1 m Leather req.: 2.0 m² </div>	Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
	Substructure version: aluminium-coloured, powder coated	D 2111....	D 2111....	D 2111....	D 2111....
	Substructure version: High-gloss chrome	D 2112....	D 2112....	D 2112....	D 2112....
	Substructure version: Matt chrome	D 2113....	D 2113....	D 2113....	D 2113....
	Substructure version: Black chrome	D 2114....	D 2114....	D 2114....	D 2114....
 <div> D 2-12 Free-swinging chair with low backrest and with metal armrests and upholstery Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47.44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.2 m Leather req.: 2.0 m² </div>	Substructure version: aluminium-coloured, powder coated	D 2121....	D 2121....	D 2121....	D 2121....
	Substructure version: High-gloss chrome	D 2122....	D 2122....	D 2122....	D 2122....
	Substructure version: Matt chrome	D 2123....	D 2123....	D 2123....	D 2123....
	Substructure version: Black chrome	D 2124....	D 2124....	D 2124....	D 2124....
 <div> D 2-13 Free-swinging chair with low backrest and upholstered armrests Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 56 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47.44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.2 m² </div>	Substructure version: aluminium-coloured, powder coated	D 2131....	D 2131....	D 2131....	D 2131....
	Substructure version: High-gloss chrome	D 2132....	D 2132....	D 2132....	D 2132....
	Substructure version: Matt chrome	D 2133....	D 2133....	D 2133....	D 2133....
	Substructure version: Black chrome	D 2134....	D 2134....	D 2134....	D 2134....
 <div> D 2-14 Free-swinging chair with low backrest and with metal armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47.44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.0 m² </div>	Substructure version: aluminium-coloured, powder coated	D 2141....	D 2141....	D 2141....	D 2141....
	Substructure version: High-gloss chrome	D 2142....	D 2142....	D 2142....	D 2142....
	Substructure version: Matt chrome	D 2143....	D 2143....	D 2143....	D 2143....
	Substructure version: Black chrome	D 2144....	D 2144....	D 2144....	D 2144....
 <div> D 2-15 Free-swinging chair with low backrest and with upholstered armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 85 cm Total width: 56 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47.44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.2 m² </div>	Substructure version: aluminium-coloured, powder coated	D 2151....	D 2151....	D 2151....	D 2151....
	Substructure version: High-gloss chrome	D 2152....	D 2152....	D 2152....	D 2152....
	Substructure version: Matt chrome	D 2153....	D 2153....	D 2153....	D 2153....
	Substructure version: Black chrome	D 2154....	D 2154....	D 2154....	D 2154....

	D 2-16 Free-swinging chair with high backrest Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 49 cm Total depth: 63.5 cm Seat height: 48.5 cm Seat width: 49:45 cm Seat depth: 46 cm Fabric req.: 1.1 m Leather req.: 2.1 m ²	Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
		Substructure version: aluminium-coloured, powder coated	D 2161....	D 2161....	D 2161....	D 2161....
		Substructure version: High-gloss chrome	D 2162....	D 2162....	D 2162....	D 2162....
		Substructure version: Matt chrome	D 2163....	D 2163....	D 2163....	D 2163....
		Substructure version: Black chrome	D 2164....	D 2164....	D 2164....	D 2164....
	D 2-17 Free-swinging chair with high backrest and with upholstered armrests Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 56 cm Total depth: 64 cm Seat height: 48.5 cm Seat width: 47:44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.5 m ²	Substructure version: aluminium-coloured, powder coated	D 2171....	D 2171....	D 2171....	D 2171....
		Substructure version: High-gloss chrome	D 2172....	D 2172....	D 2172....	D 2172....
		Substructure version: Matt chrome	D 2173....	D 2173....	D 2173....	D 2173....
		Substructure version: Black chrome	D 2174....	D 2174....	D 2174....	D 2174....
	D 2-18 Free-swinging chair with high backrest and with upholstered armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 56 cm Total depth: 64 cm Seat height: 48.5 cm Seat width: 47:44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.8 m Leather req.: 3.5 m ²	Substructure version: aluminium-coloured, powder coated	D 2181....	D 2181....	D 2181....	D 2181....
		Substructure version: High-gloss chrome	D 2182....	D 2182....	D 2182....	D 2182....
		Substructure version: Matt chrome	D 2183....	D 2183....	D 2183....	D 2183....
		Substructure version: Black chrome	D 2184....	D 2184....	D 2184....	D 2184....
	D 2-19 Free-swinging chair with high backrest and with metal armrests and upholstery Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 55 cm Total depth: 63 cm Seat height: 48.5 cm Seat width: 47:44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.2 m ²	Substructure version: aluminium-coloured, powder coated	D 2191....	D 2191....	D 2191....	D 2191....
		Substructure version: High-gloss chrome	D 2192....	D 2192....	D 2192....	D 2192....
		Substructure version: Matt chrome	D 2193....	D 2193....	D 2193....	D 2193....
		Substructure version: Black chrome	D 2194....	D 2194....	D 2194....	D 2194....
	D 2-20 Free-swinging chair with high backrest and with metal armrests/Easy glider Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome Total height: 97 cm Total width: 55 cm Total depth: 63 cm Seat height: 48.5 cm Seat width: 47:44 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.2 m ²	Substructure version: aluminium-coloured, powder coated	D 2201....	D 2201....	D 2201....	D 2201....
		Substructure version: High-gloss chrome	D 2202....	D 2202....	D 2202....	D 2202....
		Substructure version: Matt chrome	D 2203....	D 2203....	D 2203....	D 2203....
		Substructure version: Black chrome	D 2204....	D 2204....	D 2204....	D 2204....

D 5**The snugly one**

A formed wooden bowl that embraces the body, comfortably upholstered, all on a delicate four-legged or on an arched substructure, is what makes this model so attractive. The wide variety of combinations of wood-/lacquer surfaces and for the surface of the bowl and the covers of the inside bowl make it into a real “chameleon”. The armchair is suitable for use in living as well as in dining rooms, as well as for professional use.

Product features

- 2 different substructures
- 2 large surface formed wooden bowls together form the outer section of this model and stabilise themselves mutually
- Outer veneer of fine wood or in white lacquer
- Interior bowl upholstery: backrest and seat are upholstered as one unit to leave no seams. These are then exactly fitted into the outer bowl.
- Seat and backrest upholstery: volume weight of 50 kg/m³ and a form retention of 5.0 kPa
- Foam of polyurethane
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)

**Metal surfaces**



- Aluminium-coloured, powder coated
- High-gloss chrome
- Matt chrome
- Black chrome

Cover materials

- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)

List of versions Formed wooden seat

Model no.	Version	Price group
117	Natural oak	II
122	Light brown ash	II
118	Walnut	III
120	White lacquer	IV

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 <p>D 5-1 Bowl-shaped chair Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</p> <p>Total height: 77 cm Total width: 56 cm Total depth: 59 cm Seat height: 48 cm Seat width: 47 cm Seat depth: 46.5 cm Fabric req.: 1.1 m Leather req.: 1.6 m²</p>	<p>Substructure version: aluminium-coloured, powder coated</p> <p>Price gr. II III IV</p>		D 511....	D 511....	D 511....	D 511....
 <p>D 5-2 Bowl-shaped chair Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</p> <p>Total height: 77 cm Total width: 56 cm Total depth: 59 cm Seat height: 48 cm Seat width: 47 cm Seat depth: 46.5 cm Fabric req.: 1.1 m Leather req.: 1.6 m²</p>	<p>Substructure version: aluminium-coloured, powder coated</p> <p>Price gr. II III IV</p>		D 521....	D 521....	D 521....	D 521....

D 13 The variable one

Clarity and straightforwardness hallmark the design of the seat bowl – the essential basis for longevity and also the right basis for being able to present itself in a different look together with various leg types. This harmony between the seat and the base is well-balanced and harmonious in all three cases: the proportions are correct, the design is clear and logical. The model D 13 provides you with a number of ways of putting together “your” chair.

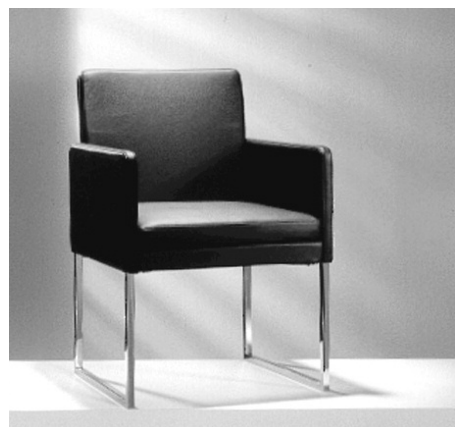
Product spectrum

- Individual combination of seat bowl:
 - 2 back heights: low and high
 - 2 seat widths: standard seat width 47 cm, comfort seat width 52 cm
 - 3 seat comfort levels: loose cushions in firm - medium - soft
- Individual choice of legs with 3 types of bases:
 - Flat tubular steel free-swinging base: with optional armrest of the same material
 - Square tubular substructure: with optional upholstered armrests
 - Plate-shaped base: with optional metal armrests and/or automatic resetting device
 - 3 metal surfaces: matt chrome, high-gloss chrome and black chrome
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors); exception: D 13 with revolving plate-shaped base only with a felt disk



Product features

- Seat bowl:
 - base construction: solid metal substructure, seat frame of metal with steel shaft springs
 - backrest function: use of spring steel – yields to pressure and adapts to the body
- Seat comfort levels of loose cushions (are fixed to the seat frame with a Velcro band):
 - A - Firm:** spring core cushions
Intensive seat support; the spring core cushion (cylinder pocket springs, wire strength 1.6 cm) is embedded in a frame of polyether foam, RG 4070. Covered with a polyether foam material.
 - B – Medium:** cold foam cushion
Comfortable seat support; polyether foam RG 5040 HR
 - C – Soft:** spring flex cushion
Gentle seat support: mixture of springs and foam sticks cut in small lengths (Tangaflex: form retention level 4.6 kpa). The springs, proportion of 35%, have a lubricating and gliding function in the cushion, the Tangaflex padding gives the cushion its shape.
- Substructures:
 - Flat tubular steel free-swinging substructure: of solid flat steel, 30x15 mm
 - Square tubular substructure: of square tubular steel, 20x20x2 mm
 - Plate-shaped base (revolving): of solid steel plate, Ø 4.5 cm, 8 mm thick



Metal surfaces

- High-gloss chrome
- Matt chrome
- Black chrome

Cover materials

- High-grade leather in contemporary colours

Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.

- Microfibre "Dinamica" in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics possible (price group = best fabric price group)

**Surface coating of metal armrests**

For leather: in the corresponding leather colour
 For Dinamica: in the corresponding Dinamica colour
 For velour: in the corresponding velour colour
 For structured fabric »pure«: in the corresponding structured fabric colour
 For textile cover fabrics:

in 5105 (black leather) for	6302	6304	6305	8001	8004	
in 5109 (cream leather) for	7501	8002				
in 5101 (beige leather) for	7502	8201				
in 5104 (anthracite leather) for	7504	7505	8204	8206	8207	8303
in 5110 (mocca leather) for	6301	6303	7503	8203	8205	
in 5114 (grey-brown leather) for	8003					
in 5122 (sand leather) for	8301					
in 5123 (brown-black leather) for	8302					

Example of order

The D13 upholstered chair is a model which provides you with an enormous amount of choice. Besides the many different cover fabrics, this chair is available with or without armrests, with low or high backrests, as well as with three different substructures. With the D 13 you have even more opportunities of fitting out your chair individually: the chair is available in two widths (47 and 52 cm) and with different cushions (with spring core, spring flex or cold foam padding). **Both seat widths and all three types of cushion padding are at the same price.**

Please be sure to state **the seat cushion padding and the seat width** in your order. Add on digits to the type numbers of the required chair:

for the padding of the cushion add an **A** - Firm: spring core
B - Medium: cold foam
 or **C** - Soft: spring flex

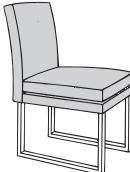
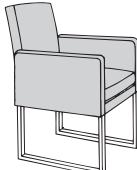
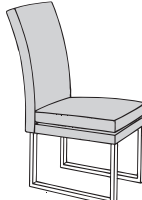
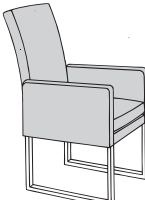
After the letter please then state the required seat width:

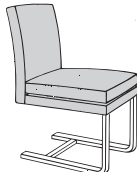

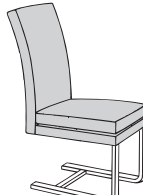
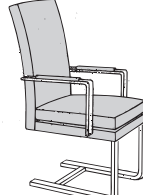
4 (for seat width of 47 cm)
 or **5** (for seat width of 52 cm)



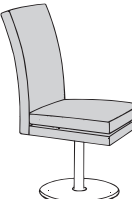
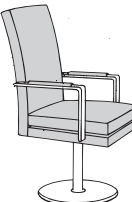
Example:



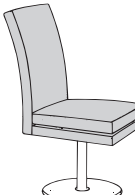
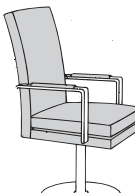
The order number of the "simplest" model of D13 (without armrests, with low backrest, square tubular substructure, high-gloss chrome) with cushion padding of spring flex in comfort width 52 cm looks like this:

D13111C5

D 13 Upholstered chair with square profiled tubular substructure		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
	D 13-11 Upholstered chair with low backrest Substructure versions: high-gloss/matt/black chrome Total height: 85 cm Total width: see seat width Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.3 m Leather req.: 2.3 m²	Substructure version: High-gloss chrome	D 13111....	D 13111....	D 13111....	D 13111....
	Substructure version: Matt chrome	D 13112....	D 13112....	D 13112....	D 13112....	
	Substructure version: Black chrome	D 13113....	D 13113....	D 13113....	D 13113....	
	D 13-21 Upholstered chair with low backrest and with upholstered armrests Substructure versions: high-gloss/matt/black chrome Total height: 85 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 65 cm Fabric req.: 2.5 m Leather req.: 3.8 m²	Substructure version: High-gloss chrome	D 13211....	D 13211....	D 13211....	D 13211....
	Substructure version: Matt chrome	D 13212....	D 13212....	D 13212....	D 13212....	
	Substructure version: Black chrome	D 13213....	D 13213....	D 13213....	D 13213....	
	D 13-31 Upholstered chair with high backrest Substructure versions: high-gloss/matt/black chrome Total height: 94.5 cm Total width: see seat width Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.4 m Leather req.: 2.4 m²	Substructure version: High-gloss chrome	D 13311....	D 13311....	D 13311....	D 13311....
	Substructure version: Matt chrome	D 13312....	D 13312....	D 13312....	D 13312....	
	Substructure version: Black chrome	D 13313....	D 13313....	D 13313....	D 13313....	
	D 13-41 Upholstered chair with high backrest and with upholstered armrests Substructure versions: high-gloss/matt/black chrome Total height: 94.5 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 65 cm Fabric req.: 2.6 m Leather req.: 3.9 m²	Substructure version: High-gloss chrome	D 13411....	D 13411....	D 13411....	D 13411....
	Substructure version: Matt chrome	D 13412....	D 13412....	D 13412....	D 13412....	
	Substructure version: Black chrome	D 13413....	D 13413....	D 13413....	D 13413....	

D 13 Upholstered chair with flat steel free swinging substructure		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
	D 13-12 Upholstered chair with low backrest Substructure versions: high-gloss/matt/black chrome Total height: 87 cm Total width: see seat width Total depth: 55 cm Seat height: 50 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.3 m Leather req.: 2.3 m²	Substructure version: High-gloss chrome	D 13121....	D 13121....	D 13121....	D 13121....
	Substructure version: Matt chrome	D 13122....	D 13122....	D 13122....	D 13122....	
	Substructure version: Black chrome	D 13123....	D 13123....	D 13123....	D 13123....	
	D 13-22 Upholstered chair with low backrest and with metal armrests Substructure versions: high-gloss/matt/black chrome Total height: 87 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 50 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 64.5 cm Fabric req.: 1.4 m Leather req.: 2.5 m²	Substructure version: High-gloss chrome	D 13221....	D 13221....	D 13221....	D 13221....
	Substructure version: Matt chrome	D 13222....	D 13222....	D 13222....	D 13222....	
	Substructure version: Black chrome	D 13223....	D 13223....	D 13223....	D 13223....	
	D 13-32 Upholstered chair with high backrest Substructure versions: high-gloss/matt/black chrome Total height: 96 cm Total width: see seat width Total depth: 58 cm Seat height: 50 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.4 m Leather req.: 2.4 m²	Substructure version: High-gloss chrome	D 13321....	D 13321....	D 13321....	D 13321....
	Substructure version: Matt chrome	D 13322....	D 13322....	D 13322....	D 13322....	
	Substructure version: Black chrome	D 13323....	D 13323....	D 13323....	D 13323....	
	D 13-42 Upholstered chair with high backrest and with metal armrests Substructure versions: high-gloss/matt/black chrome Total height: 96 cm Total width: see seat width + 5 cm Total depth: 58 cm Seat height: 50 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 64.5 cm Fabric req.: 1.5 m Leather req.: 2.6 m²	Substructure version: High-gloss chrome	D 13421....	D 13421....	D 13421....	D 13421....
	Substructure version: Matt chrome	D 13422....	D 13422....	D 13422....	D 13422....	
	Substructure version: Black chrome	D 13423....	D 13423....	D 13423....	D 13423....	

D 13 Upholstered chair with revolving plate-shaped base		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
	D 13-13 Upholstered chair with low backrest Substructure versions: high-gloss/matt/black chrome Total height: 85 cm Total width: see seat width Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.3 m Leather req.: 2.3 m²	Substructure version: High-gloss chrome	D 13131....	D 13131....	D 13131....	D 13131....
	Substructure version: Matt chrome	D 13132....	D 13132....	D 13132....	D 13132....	
	Substructure version: Black chrome	D 13133....	D 13133....	D 13133....	D 13133....	
	D 13-23 Upholstered chair with low backrest and with metal armrests Substructure versions: high-gloss/matt/black chrome Total height: 85 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 64 cm Fabric req.: 1.4 m Leather req.: 2.5 m²	Substructure version: High-gloss chrome	D 13231....	D 13231....	D 13231....	D 13231....
	Substructure version: Matt chrome	D 13232....	D 13232....	D 13232....	D 13232....	
	Substructure version: Black chrome	D 13233....	D 13233....	D 13233....	D 13233....	
	D 13-33 Upholstered chair with high backrest Substructure versions: high-gloss/matt/black chrome Total height: 94.5 cm Total width: see seat width Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.4 m Leather req.: 2.4 m²	Substructure version: High-gloss chrome	D 13331....	D 13331....	D 13331....	D 13331....
	Substructure version: Matt chrome	D 13332....	D 13332....	D 13332....	D 13332....	
	Substructure version: Black chrome	D 13333....	D 13333....	D 13333....	D 13333....	
	D 13-43 Upholstered chair with high backrest and with metal armrests Substructure versions: high-gloss/matt/black chrome Total height: 94.5 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 64 cm Fabric req.: 1.5 m Leather req.: 2.6 m²	Substructure version: High-gloss chrome	D 13431....	D 13431....	D 13431....	D 13431....
	Substructure version: Matt chrome	D 13432....	D 13432....	D 13432....	D 13432....	
	Substructure version: Black chrome	D 13433....	D 13433....	D 13433....	D 13433....	

D 13 Upholstered chair with revolving plate-shaped base and automatic resetting device		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 with automatic resetting device	D 13-14 Upholstered chair with low backrest Substructure versions: high-gloss/matt/black chrome Total height: 85 cm Total width: see seat width Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.3 m Leather req.: 2.3 m²	Substructure version: High-gloss chrome	D 13141....	D 13141....	D 13141....	D 13141....
		Substructure version: Matt chrome	D 13142....	D 13142....	D 13142....	D 13142....
		Substructure version: Black chrome	D 13143....	D 13143....	D 13143....	D 13143....
 with automatic resetting device	D 13-24 Upholstered chair with low backrest and with metal armrests Substructure versions: high-gloss/matt/black chrome Total height: 85 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 64 cm Fabric req.: 1.4 m Leather req.: 2.5 m²	Substructure version: High-gloss chrome	D 13241....	D 13241....	D 13241....	D 13241....
		Substructure version: Matt chrome	D 13242....	D 13242....	D 13242....	D 13242....
		Substructure version: Black chrome	D 13243....	D 13243....	D 13243....	D 13243....
 with automatic resetting device	D 13-34 Upholstered chair with high backrest Substructure versions: high-gloss/matt/black chrome Total height: 94.5 cm Total width: see seat width Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Fabric req.: 1.4 m Leather req.: 2.4 m²	Substructure version: High-gloss chrome	D 13341....	D 13341....	D 13341....	D 13341....
		Substructure version: Matt chrome	D 13342....	D 13342....	D 13342....	D 13342....
		Substructure version: Black chrome	D 13343....	D 13343....	D 13343....	D 13343....
 with automatic resetting device	D 13-44 Upholstered chair with high backrest and with metal armrests Substructure versions: high-gloss/matt/black chrome Total height: 94.5 cm Total width: see seat width + 5 cm Total depth: 55 cm Seat height: 49 cm Seat width: 47 or 52 cm Seat depth: 45.5 cm Armrest height: 64 cm Fabric req.: 1.5 m Leather req.: 2.6 m²	Substructure version: High-gloss chrome	D 13441....	D 13441....	D 13441....	D 13441....
		Substructure version: Matt chrome	D 13442....	D 13442....	D 13442....	D 13442....
		Substructure version: Black chrome	D 13443....	D 13443....	D 13443....	D 13443....

D 15-Bench

With this bench system it is our aim to ensure that it is possible to combine these units with all the chairs that are available in our assortment. This is why we have kept the design form simple and straightforward - resulting in a modern and elegant appearance.

Thick upholstery in the seat and in the backrest is extremely comfortable in use and will soon make this seat your "favourite place". The interplay between the upholstery and the simple substructure can be used to create a very harmonious tone in tone look or to create more contrasting versions.

Product spectrum

- **Solitary benches without backrest** in 4 widths:
160 cm, 180 cm, 200 cm, 220 cm
- **Solitary benches with backrest** in 4 widths:
160 cm, 180 cm, 200 cm, 220 cm
- **Solitary benches with a side shelf of 40 cm**
in 4 widths: 200 cm, 220 cm, 240 cm, 260 cm
(side shelf optionally left or right)
- **Bench with integrated corner** in 2 widths:
160 cm, 200 cm (in left-hand and right-hand versions)
- **Corner bench:** created by using a solitary bench and a bench with an integrated corner!



Product features

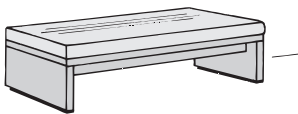
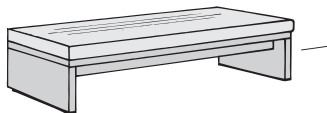
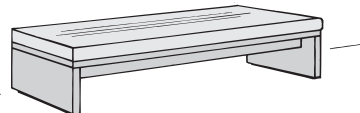
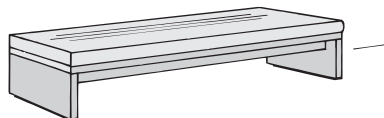
- **Upholstery construction/height adjustment:** height adjustment is particularly important when planning a corner bench. This is why there is a height adjustable leg in the substructure which allows adjustments up to 15 mm.
- **Positioning anywhere in room:** it is also possible to position the units anywhere in the room because of the high-grade finish of the backrest and the cover material and the perfect workmanship!

Cover materials

- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre "Dinamica" in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics possible (price group = best fabric price group)

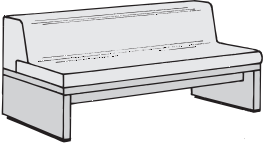
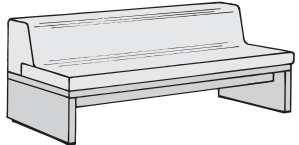
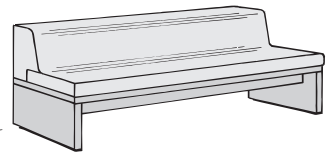
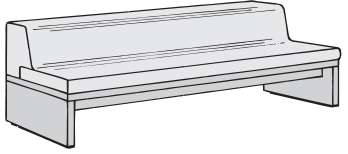
List of versions Substructure

Model no.	Version	Price group
121 122 123	Structured beech Light brown ash Core walnut	I II III

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
	D 15-01 Bench 160 cm wide Total height: 47 cm Total width: 160 cm Total depth: 51 cm Seat height: 47 cm Seat width: 160 cm Seat depth: 51 cm Fabric req.: 1.8 m Leather req.: 2.6 m²	Price gr. I II III	D 1501....	D 1501....	D 1501....	D 1501....
	D 15-02 Bench 180 cm wide Total height: 47 cm Total width: 180 cm Total depth: 51 cm Seat height: 47 cm Seat width: 180 cm Seat depth: 51 cm Fabric req.: 2.0 m Leather req.: 2.8 m²	Price gr. I II III	D 1502....	D 1502....	D 1502....	D 1502....
	D 15-03 Bench 200 cm wide Total height: 47 cm Total width: 200 cm Total depth: 51 cm Seat height: 47 cm Seat width: 200 cm Seat depth: 47 cm Fabric req.: 2.2 m Leather req.: 3.1 m²	Price gr. I II III	D 1503....	D 1503....	D 1503....	D 1503....
	D 15-04 Bench 220 cm wide Total height: 47 cm Total width: 220 cm Total depth: 51 cm Seat height: 47 cm Seat width: 220 cm Seat depth: 47 cm Fabric req.: 2.4 m Leather req.: 3.4 m²	Price gr. I II III	D 1504....	D 1504....	D 1504....	D 1504....

BENCHES D 15

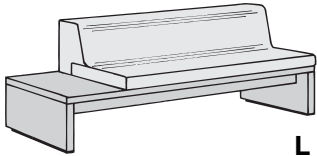
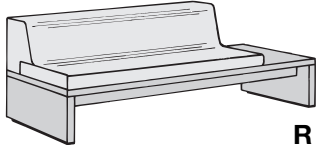
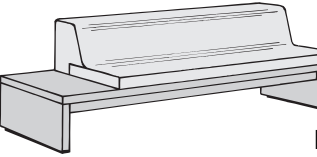
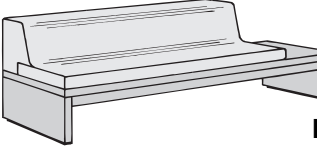
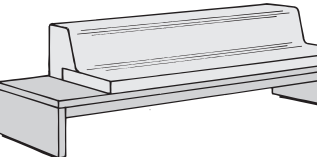
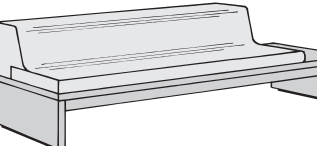
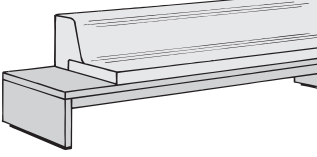
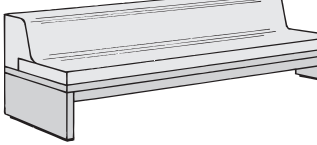
Please be sure to state the **model no. of the substructure wood version** in your order!

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 <p>D 15-1 Bench 160 cm wide</p> <p>Total height: 77 cm Total width: 160 cm Total depth: 60 cm Seat height: 47 cm Seat width: 160 cm Seat depth: 47 cm Fabric req.: 3.4 m Leather req.: 5.4 m²</p>	<p>Price gr. I II III</p>		D 151....	D 151....	D 151....	D 151....
 <p>D 15-2 Bench 180 cm wide</p> <p>Total height: 77 cm Total width: 180 cm Total depth: 60 cm Seat height: 47 cm Seat width: 180 cm Seat depth: 47 cm Fabric req.: 3.8 m Leather req.: 5.7 m²</p>	<p>Price gr. I II III</p>		D 152....	D 152....	D 152....	D 152....
 <p>D 15-3 Bench 200 cm wide</p> <p>Total height: 77 cm Total width: 200 cm Total depth: 60 cm Seat height: 47 cm Seat width: 200 cm Seat depth: 47 cm Fabric req.: 4.2 m Leather req.: 6.3 m²</p>	<p>Price gr. I II III</p>		D 153....	D 153....	D 153....	D 153....
 <p>D 15-4 Bench 220 cm wide</p> <p>Total height: 77 cm Total width: 220 cm Total depth: 60 cm Seat height: 47 cm Seat width: 220 cm Seat depth: 47 cm Fabric req.: 4.6 m Leather req.: 7.1 m²</p>	<p>Price gr. I II III</p>		D 154....	D 154....	D 154....	D 154....

BENCHES D 15

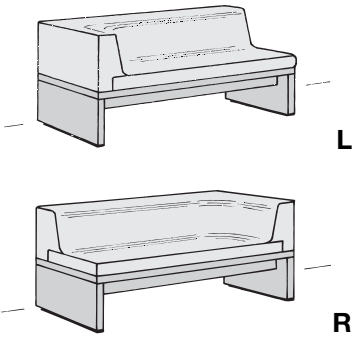
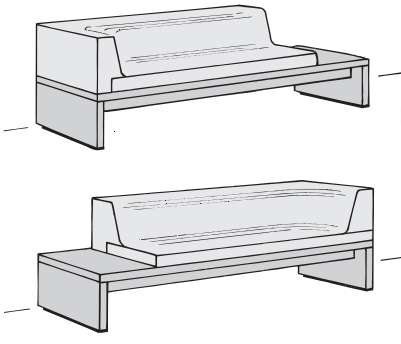
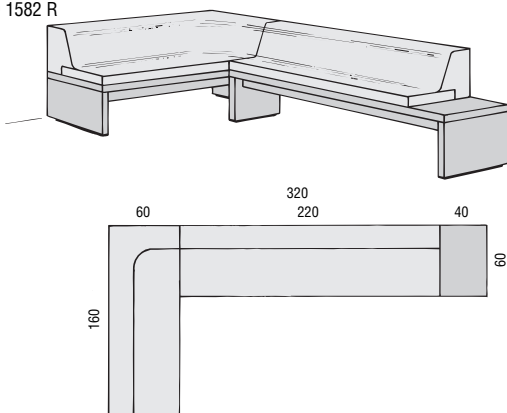
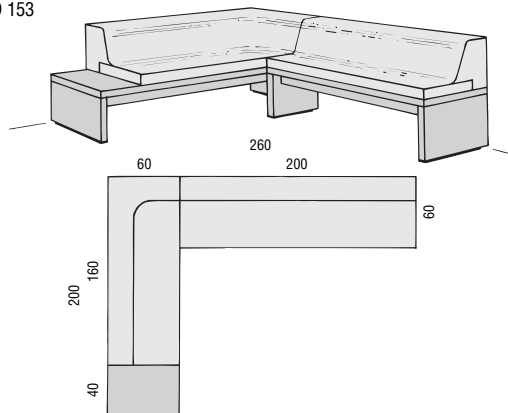
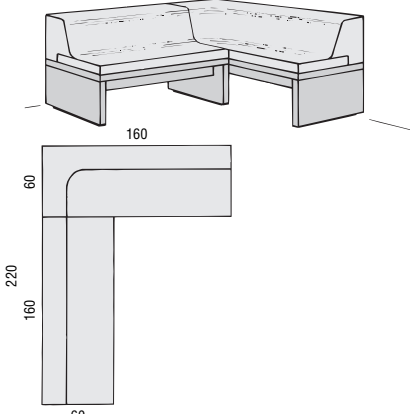
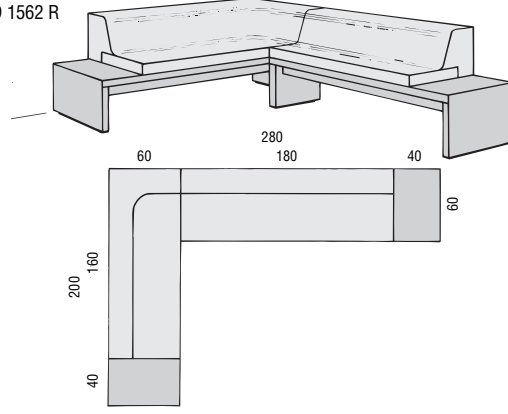
Please be sure to state the model no. of the substructure wood version in your order!

DINING

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
<div>L</div> <div>R</div> <div>D 15-5 Bench with side shelf 160 + 40 cm wide Total height: 77 cm Total width: 200 cm Total depth: 60 cm Seat height: 47 cm Seat width: 160 cm Seat depth: 47 cm Fabric req.: 3.4 m Leather req.: 5.4 m²</div>		Price gr. I II III	D 1551.... L D 1552.... R	D 1551.... L D 1552.... R	D 1551.... L D 1552.... R	D 1551.... L D 1552.... R
<div>L</div> <div>R</div> <div>D 15-6 Bench with side shelf 180 + 40 cm wide Total height: 77 cm Total width: 220 cm Total depth: 60 cm Seat height: 47 cm Seat width: 180 cm Seat depth: 47 cm Fabric req.: 3.8 m Leather req.: 5.7 m²</div>		Price gr. I II III	D 1561.... L D 1562.... R	D 1561.... L D 1562.... R	D 1561.... L D 1562.... R	D 1561.... L D 1562.... R
<div>L</div> <div>R</div> <div>D 15-7 Bench with side shelf 200 + 40 cm wide Total height: 77 cm Total width: 240 cm Total depth: 60 cm Seat height: 47 cm Seat width: 200 cm Seat depth: 47 cm Fabric req.: 4.2 m Leather req.: 6.3 m²</div>		Price gr. I II III	D 1571.... L D 1572.... R	D 1571.... L D 1572.... R	D 1571.... L D 1572.... R	D 1571.... L D 1572.... R
<div>L</div> <div>R</div> <div>D 15-8 Bench with side shelf 220 + 40 cm wide Total height: 77 cm Total width: 260 cm Total depth: 60 cm Seat height: 47 cm Seat width: 220 cm Seat depth: 47 cm Fabric req.: 4.6 m Leather req.: 7.1 m²</div>		Price gr. I II III	D 1581.... L D 1582.... R	D 1581.... L D 1582.... R	D 1581.... L D 1582.... R	D 1581.... L D 1582.... R

BENCHES D 15

Please be sure to state the model no. of the substructure wood version in your order!

Information on types of fabric and names of materials for covers see pages 76-77!		Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
<div></div> <div>D 15-9 Corner bench 160 cm wide</div> <div>Total height: 77 cm Total width: 160 cm Total depth: 60 cm Seat height: 47 cm Seat width: 145 cm Seat depth: 47 cm Fabric req.: 3.7 m Leather req.: 6.2 m²</div>		Price gr. I II III	D 1591.... L D 1592.... R	D 1591.... L D 1592.... R	D 1591.... L D 1592.... R
<div></div> <div>D 15-10 Corner bench with side shelf 160 + 40 cm wide</div> <div>Total height: 77 cm Total width: 200 cm Total depth: 60 cm Seat height: 47 cm Seat width: 145 cm Seat depth: 47 cm Fabric req.: 3.7 m Leather req.: 6.2 m²</div>		Price gr. I II III	D 15101.... L D 15102.... R	D 15101.... L D 15102.... R	D 15101.... L D 15102.... R
Practical example 1 Bench D 1592 R and D 1582 R		Practical example 2 Bench D 15102 R and D 153			
					
Practical example 3 Bench D 151 and D 1591 L		Practical example 4 Bench D 15102 R and D 1562 R			
					

D 18 plus

The classic one in a new dress

This free swinging chair has a tailor-made cover completely without seams to reveal the interplay of transparent and opaque surfaces to best effect. The cover seems to gently embrace the substructure - so that the seat surface and the backrest are connected in a gentle curve to form a single entity. The effect is achieved by means of mesh mantle, in which every single aperture is exactly positioned: holes for connections, double rim seaming and darting are simply integrated.

Product spectrum

- Quality not quantity: there is an optional metal armrest with s solid wooden mantle
- Even more comfortable: seat with foam padding

Product features

- Interflowing backrest and seat - no annoying seams
- Contrasting interplay of transparent and opaque surfaces
- Formed cord of hard-wearing Trevira polyester yarn in many different colours
- Trevira polyester yarn: easy to care for, breathes actively, stable in form and dirt-resistant
- Armrest of solid wood
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Metal surfaces

- High-gloss chrome
- Matt chrome

Cover materials

- Formed cord of Trevira polyester yarn in many different colours
- Customer's fabrics not possible





Lists of versions

List of version
Metal substructure version

Model no.	Version	Price group
131 132	High-gloss chrome Matt chrome	I II

List of versions
Solid wooden armrest mantle version

Model no.	Version
117 122 123 120	Natural oak Light brown ash Core walnut White lacquer

		Information on types of fabric and names of materials for covers see pages 76-77!	Formed cord (81..)
 <p>D 18-5 Chair Seat and backrest in a formed cord cover, transparent, and with a 4 cm wide opaque frame</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 90.3 cm Total width: 50.5 cm Total depth: 61.7 cm Seat height: 47.3 cm Seat width: 44.6 cm Seat depth: 45.6 cm</p>		<p>Price gr. I II</p>	<p>D 185....</p>
 <p>D 18-6 Chair with metal armrests and solid wooden mantle Seat and backrest in a formed cord cover, transparent, and with a 4 cm wide opaque frame</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 90.3 cm Total width: 57.0 cm Total depth: 57.8 cm Seat height: 47.3 cm Seat width: 44.6 cm Seat depth: 45.6 cm Armrest height: 64.5 cm</p>		<p>Price gr. I II</p>	<p>D 186....</p>
 <p>D 18-7 Chair Backrest in a formed cord cover, transparent, and with a 4 cm wide opaque frame. Opaque seat surface and with foam padding.</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 90.3 cm Total width: 50.5 cm Total depth: 61.7 cm Seat height: 47.3 cm Seat width: 44.6 cm Seat depth: 45.6 cm</p>		<p>Price gr. I II</p>	<p>D 187....</p>
 <p>D 18-8 Chair with metal armrests and solid wooden mantle Backrest in a formed cord cover, transparent, and with a 4 cm wide opaque frame. Opaque seat surface and with foam padding.</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 90.3 cm Total width: 57.0 cm Total depth: 57.8 cm Seat height: 47.3 cm Seat width: 44.6 cm Seat depth: 45.6 cm Armrest height: 64.5 cm</p>		<p>Price gr. I II</p>	<p>D 188....</p>

D 20 The variable one

Clarity and straightforwardness hallmark the design of the seat bowl – the essential basis for longevity and also the right basis for being able to present itself in a different look involving a variety of types of wood and cover materials. The seat and the substructure correspond in a well-balanced and harmonious way: the proportions are correct, the form of design is clear and comprehensible. The all-leather version of the D 20 chair has a particularly pure and high-quality look: the seat bowl and the substructure are all covered with a type of leather of your choice.

The model D 20 provides you with a number of ways of putting together "your" chair.

Product spectrum

- 2 different chair models:
 - D 20 with solid wooden substructure:** substructure in various types of solid wood, seat, back and upholstered armrests with different cover materials
 - D 20 with an all-leather cover:** substructure (with solid beech core), seat, back and upholstered armrests with all-leather cover, in all types and colours of leather
- Individual combination of seat bowl:
 - 2 backrest heights: low and high
 - 2 seat widths: standard seat width 44/46 cm, comfort seat width 48/50 cm
 - 3 seat comfort levels: sewn-on seat cushion in firm – medium – soft (with a "loose cushion look")
- Armrest versions: without armrests, with closed upholstered armrests or with open wooden armrests
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Product features

- **Seat bowl:**
 - base construction: solid wooden substructure; a rubber belt spring forms the basis for the upholstery, the belts are fastened firmly to the solid wooden substructure
 - backrest function: use of spring steel – yields to pressure and adapts to the body. Belt cover with foam padding RG 2535
 - rear upholstery: polyether foam RG 5050
 - seat upholstery: the base of the seat consists of polyether foam RG 4070
- **Seat comfort levels of cushions:** (in "loose cushion look"; fastened firmly to the seat frame):
 - A – Firm:** spring core cushion
Intensive seat support; the spring core cushion (cylinder pocket springs, wire strength 1.6 cm) is embedded in a frame of polyether foam, RG 4070. Covered with a polyether foam material.
 - B – Medium:** cold foam cushion
Comfortable seat support; polyether foam RG 5040 HR
 - C – Soft:** spring flex cushion
Gentle seat support: mixture of springs and foam sticks cut in small lengths (form retention level 4.6 kpa). The springs, proportion of 35%, have a lubricating and gliding function in the cushion, the loose foam sticks give the cushion its shape.



Cover materials

- **High-grade leather in contemporary colours**
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- **Microfibre “Dinamica” in homely colours**
- **Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling**
- **Customer’s fabrics possible (price group = best fabric price group)**



List of versions Substructure (D 20-1 to D 20-6)

Model no.	Version	Price group
110	Solid beech	I
117	Solid natural oak	II
122	Solid light brown ash	II
118	Solid walnut	III

Example of order

The D 20 upholstered chair is a model which provides you with an enormous amount of choice. There are two different basic models to choose from.

D 20 with solid wooden substructure: besides the many different cover fabrics, this chair is available with or without armrests and with low or high backrests.

D 20 with all-leather cover: this chair is available optionally with or without armrests or with low or high backrests. The substructure has a solid beech core which is completely covered in leather. All our types and colours of leather can be chosen as a cover material.

With both of the D 20 models you have even more opportunities of fitting out your chair individually: the chair is available in two widths (44/46 and 48/50 cm) and with different cushions (with spring core, down or cold foam padding). **Both seat widths and all three types of cushion padding are at the same price.**

Please first state the model no. of the required substructure version (only applies to the D 20 with solid wooden substructure), then the type no. of the required chair and finally be sure to state the **seat cushion padding and the seat width** in your order. Add on digits to the type numbers of the required chair:

For the padding of the cushion add an **A - Firm: spring core**
or **B - Medium: cold foam**
C - Soft: spring flex

After the letter please then state the required seat width:

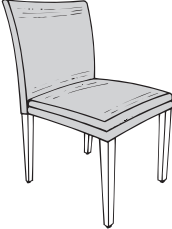
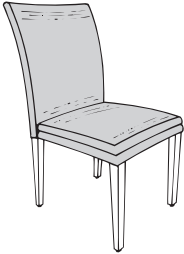
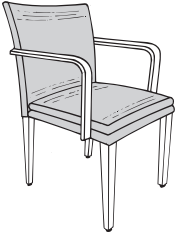
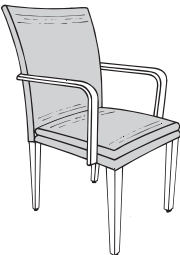
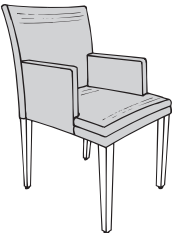
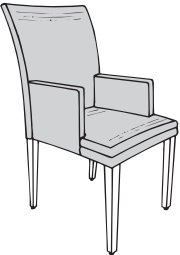
4 (for seat width of 44/46 cm)
or 5 (for seat width of 48/50 cm)

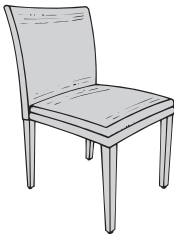
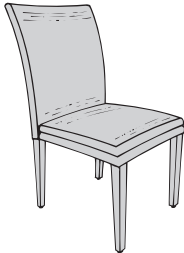
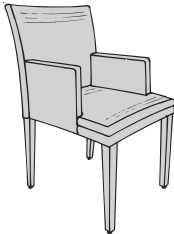
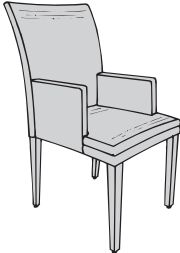
Example:

The order number of the "simplest" model of D 20 (the D 20-1 with solid wooden substructure without armrests, with low backrest, substructure version solid beech) with cushion padding of spring flex in comfort width of 50 cm looks like this:

Model no. 110 (for solid beech)
D 201
then add the “C” and the “5”

CHAIRS D 20 with solid wooden substructure

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 <p>D 20-1 Upholstered chair with low backrest</p> <p>Total height: 85.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 1.85 m²</p>		Price gr. I II III	D 201....	D 201....	D 201....	D 201....
 <p>D 20-2 Upholstered chair with high backrest</p> <p>Total height: 94.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 2.05 m²</p>		Price gr. I II III	D 202....	D 202....	D 202....	D 202....
 <p>D 20-3 Upholstered chair with low backrest and wooden armrests</p> <p>Total height: 85.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 1.85 m²</p>		Price gr. I II III	D 203....	D 203....	D 203....	D 203....
 <p>D 20-4 Upholstered chair with high backrest and wooden armrests</p> <p>Total height: 94.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 2.05 m²</p>		Price gr. I II III	D 204....	D 204....	D 204....	D 204....
 <p>D 20-5 Upholstered chair with low backrest and upholstered armrests</p> <p>Total height: 85.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.9 m Leather req.: 2.9 m²</p>		Price gr. I II III	D 205....	D 205....	D 205....	D 205....
 <p>D 20-6 Upholstered chair with high backrest and upholstered armrests</p> <p>Total height: 94.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.9 m Leather req.: 3.1 m²</p>		Price gr. I II III	D 206....	D 206....	D 206....	D 206....

		Information on types of fabric and names of materials for covers see pages 76-77!	Leather (51..)	Saddle leather (65..)
 <p>D 20-7 Upholstered chair with low backrest</p> <p>Total height: 85.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Leather req.: 2.45 m²</p>	<p>D 20-7 Upholstered chair with low backrest</p> <p>Total height: 85.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Leather req.: 2.45 m²</p>		D 207....	D 207....
 <p>D 20-8 Upholstered chair with high backrest</p> <p>Total height: 94.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Leather req.: 2.65 m²</p>	<p>D 20-8 Upholstered chair with high backrest</p> <p>Total height: 94.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Leather req.: 2.65 m²</p>		D 208....	D 208....
 <p>D 20-9 Upholstered chair with low backrest and upholstered armrests</p> <p>Total height: 85.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Leather req.: 3.5 m²</p>	<p>D 20-9 Upholstered chair with low backrest and upholstered armrests</p> <p>Total height: 85.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Leather req.: 3.5 m²</p>		D 209....	D 209....
 <p>D 20-10 Upholstered chair with high backrest and upholstered armrests</p> <p>Total height: 94.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Leather req.: 3.7 m²</p>	<p>D 20-10 Upholstered chair with high backrest and upholstered armrests</p> <p>Total height: 94.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Leather req.: 3.7 m²</p>		D 2010....	D 2010....

D 21 The simple one

In this model we have followed the principle of simplicity: a comprehensible form of design without any unnecessary gimmicks. Soft curves meet straight lines: the result is a chair in a clear form of design. The thick upholstery promises the user a high level of comfort and lots of different types of wood for the solid wooden chair legs enable the owner to adapt the chairs to match his existing dining room suite.

Product spectrum

- 2 backrest heights
- Chair with or without wooden armrests
- Substructure construction of solid wood, narrowing downwards
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)

Product features

- Seat bowl:
base construction: solid wooden substructure; a rubber belt spring forms the basis for the upholstery, the belts are fastened firmly to the solid wooden substructure
backrest function: use of spring steel – yields to pressure and adapts to the body. Belt cover with foam padding RG 2535
rear upholstery: polyether foam RG 5050
seat upholstery: the base of the seat consists of polyether foam RG 4070. The seat core consists of a cold polyether foam RG 5040



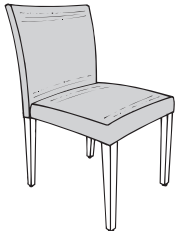
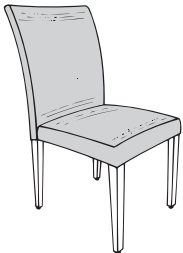
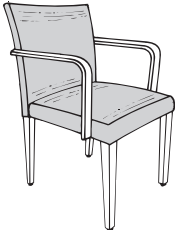
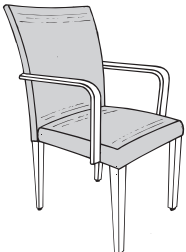
Cover materials

- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)



List of versions Substructure

Model no.	Version	Price group
110	Solid beech	I
117	Solid natural oak	II
122	Solid light brown ash	II
118	Solid walnut	III

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 <p>D 21-1 Upholstered chair with low backrest</p> <p>Total height: 85.5 cm Total width: 46.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46.0 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 1.85 m²</p>	<p>Price gr. I II III</p>		D 211....	D 211....	D 211....	D 211....
 <p>D 21-2 Upholstered chair with high backrest</p> <p>Total height: 94.5 cm Total width: 46.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46.0 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 2.05 m²</p>	<p>Price gr. I II III</p>		D 212....	D 212....	D 212....	D 212....
 <p>D 21-3 Upholstered chair with low backrest and wooden armrests</p> <p>Total height: 85.5 cm Total width: 50.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44.0 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 1.85 m²</p>	<p>Price gr. I II III</p>		D 213....	D 213....	D 213....	D 213....
 <p>D 21-4 Upholstered chair with high backrest and wooden armrests</p> <p>Total height: 94.5 cm Total width: 50.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44.0 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 2.05 m²</p>	<p>Price gr. I II III</p>		D 214....	D 214....	D 214....	D 214....

D 24 The curved one

The D 24 is a chair range which stands for comfortable seat quality in free swinging chairs and which radiates a modern look by way of the expressive form of the seat bowl and the versions of the substructures incorporating flat steel.

Product features

- Flat steel construction 30 x 18 mm
- Upholstery on inside formed wooden seat bowl
- 2 backrest heights: 85 cm and 97 cm
- Chair with or without armrests
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Metal surfaces

- High-gloss chrome
- Matt chrome

Cover materials


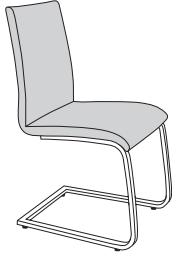

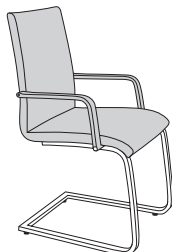
- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)

Surface coating of metal armrests

For leather:	in the corresponding leather colour						
For Dinamica:	in the corresponding Dinamica colour						
For velour:	in the corresponding velour colour						
For structured fabric »pure«:	in the corresponding structured fabric colour						
For textile cover fabrics:	in 5105 (black leather) for	6302	6304	6305	8001	8004	
	in 5109 (cream leather) for	7501	8002				
	in 5101 (beige leather) for	7502	8201				
	in 5104 (anthracite leather) for	7504	7505	8204	8206	8207	8303
	in 5110 (mocca leather) for	6301	6303	7503	8203	8205	
	in 5114 (grey-brown leather) for	8003					
	in 5122 (sand leather) for	8301					
	in 5123 (brown-black leather) for	8302					

List of version
Metal substructure version

Model no.	Version	Price group
132	Matt chrome	I
131	High-gloss chrome	II

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 <p>D 24-1</p> <p>Free-swinging chair with low backrest</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 85 cm Total width: 49 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 48:46 cm Seat depth: 49 cm Fabric req.: 0.8 m Leather req.: 1.5 m²</p>	<p>Price gr.</p> <p>I II</p>		D 241....	D 241....	D 241....	D 241....
 <p>D 24-2</p> <p>Free-swinging chair with high backrest</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 97 cm Total width: 49 cm Total depth: 63.5 cm Seat height: 48.5 cm Seat width: 49:45 cm Seat depth: 49 cm Fabric req.: 0.9 m Leather req.: 1.7 m²</p>	<p>Price gr.</p> <p>I II</p>		D 242....	D 242....	D 242....	D 242....
 <p>D 24-3</p> <p>Free-swinging chair with low backrest and armrests</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 85 cm Total width: 53 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 48:46 cm Seat depth: 49 cm Armrest height: 63.5 cm Fabric req.: 0.8 m Leather req.: 1.5 m²</p>	<p>Price gr.</p> <p>I II</p>		D 243....	D 243....	D 243....	D 243....
 <p>D 24-4</p> <p>Free-swinging chair with high backrest and armrests</p> <p>Substructure versions: high-gloss chrome/matt chrome</p> <p>Total height: 97 cm Total width: 53 cm Total depth: 63.5 cm Seat height: 48.5 cm Seat width: 49:45 cm Seat depth: 49 cm Armrest height: 63.5 cm Fabric req.: 0.9 m Leather req.: 1.7 m²</p>	<p>Price gr.</p> <p>I II</p>		D 244....	D 244....	D 244....	D 244....

D 26 The colourful one

The D 26 is a light chair which acquires a quite unique look by virtue of its variety of colour and its expressive seams. The upholstery on this chair is made up of core leather, which surrounds the entire chair. This upholstery is sewn in position using both straightforward seams and visually more striking cross-seams which come either in a colour matching the leather or in an optional contrasting colour. This is what makes this model so individualistic.

Product features

- Fully upholstered chair with metal substructure, all-leather cover
- Functional seams and striking cross seams
- A multitude of leather and seam colours
- 2 backrest heights: 87 cm and 96 cm
- Chair with or without fully upholstered armrests
- Max. load: 120 kg




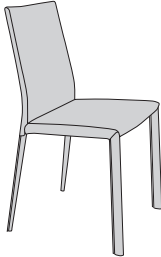
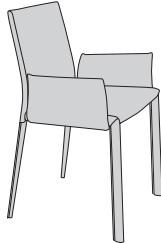
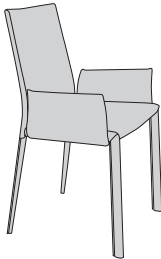
D 26-Patchwork: see next double page

Cover materials

- High-grade core leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer's fabrics not possible

Surface coating of metal armrests:

For core leather: in the corresponding leather colour

 <div>D 26-1</div> <div>Upholstered chair with low backrest</div> <div><div>Total height:87 cm</div><div>Total width:48.5 cm</div><div>Total depth:55 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div></div>		Information on types of fabric and names of materials for covers see pages 76-77!	Core leather (84..)
			D 261....
 <div>D 26-2</div> <div>Upholstered chair with high backrest</div> <div><div>Total height:96 cm</div><div>Total width:48.5 cm</div><div>Total depth:56.5 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div></div>			D 262....
 <div>D 26-3</div> <div>Upholstered chair with low backrest and armrests</div> <div><div>Total height:87 cm</div><div>Total width:48.5 cm</div><div>Total depth:55 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div><div>Armrest height:max. 65 cm</div></div>			D 263....
 <div>D 26-4</div> <div>Upholstered chair with high backrest and armrests</div> <div><div>Total height:96 cm</div><div>Total width:48.5 cm</div><div>Total depth:56.5 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div><div>Armrest height:max. 65 cm</div></div>			D 264....



D 26 - Patchwork

The D 26 is a light chair which acquires a quite unique look by virtue of its variety of colour and its expressive seams. The upholstery on this chair is made up of core leather, which surrounds the entire chair. This upholstery is sewn in position using both straightforward seams and visually more striking cross-seams.


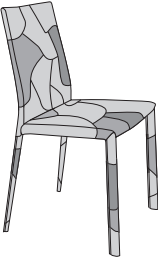
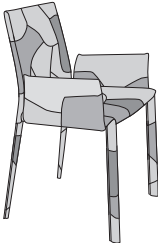
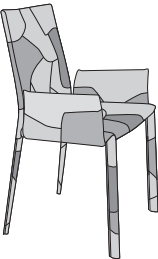
Product features

- Fully upholstered chair with metal substructure, all-leather cover
- Mixture of different coloured leather sections ("Patchwork") with white functional seams and striking cross seams
- 2 backrest heights: 87 cm and 96 cm
- Chair with or without fully upholstered armrests
- Max. load: 120 kg

Cover materials

- High-grade core leather in an attractive colour mix (100% core leather)

Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.

		Information on types of fabric and names of materials for covers see pages 76-77!	Core leather (84..) "Patchwork"
	<div>D 26-1</div> <div>Upholstered chair with low backrest</div> <div><div>Total height: 87 cm</div><div>Total width: 48.5 cm</div><div>Total depth: 55 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 47 cm</div><div>Seat depth: 42.5 cm</div></div>		D 261....
	<div>D 26-2</div> <div>Upholstered chair with high backrest</div> <div><div>Total height: 96 cm</div><div>Total width: 48.5 cm</div><div>Total depth: 56.5 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 47 cm</div><div>Seat depth: 42.5 cm</div></div>		D 262....
	<div>D 26-3</div> <div>Upholstered chair with low backrest and armrests</div> <div><div>Total height: 87 cm</div><div>Total width: 48.5 cm</div><div>Total depth: 55 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 47 cm</div><div>Seat depth: 42.5 cm</div><div>Armrest height: max. 65 cm</div></div>		D 263....
	<div>D 26-4</div> <div>Upholstered chair with high backrest and armrests</div> <div><div>Total height: 96 cm</div><div>Total width: 48.5 cm</div><div>Total depth: 56.5 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 47 cm</div><div>Seat depth: 42.5 cm</div><div>Armrest height: max. 65 cm</div></div>		D 264....

D 27

The light system chair

The lightness of the D 27 is most convincing, both in design and weight. It is clearly distinguished by the various substructure versions in wood and metal. The great number of versions available captivate the viewer with their graceful seams and the attractive contours of the inside sections of the armrests.

Product spectrum:

- Chair with or without armrests
- Armrest version: open armrests
- 2 substructure versions: 4-legged solid wooden substructure or free-swinging metal substructure

Product features:

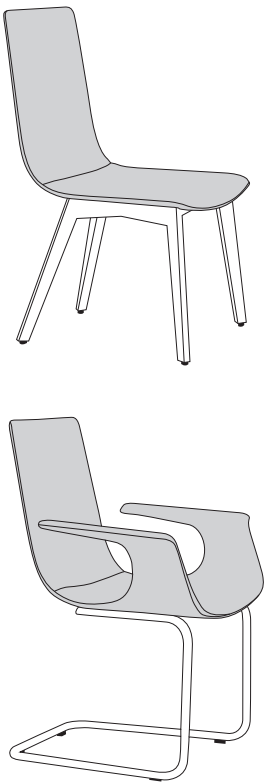
- Seat bowl of 3-dimensionally profiled plywood with intricate upholstery of high-quality formed foam
- Individual choice of legs through 2 substructure versions:
Substructure version in tubular steel (Ø 2.5 cm), optionally black powder-coated, high-gloss chrome or stainless steel look
Substructure version in solid wood in different wood versions
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)

Metal surfaces

- Black powder-coated
- High-gloss chrome
- Stainless steel look

Cover materials

- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)



Lists of versions

List of versions





Solid wood substructure (D 27-1 and D 27-2)

Model no.	Version	Price group
121	Solid structured beech	I
117	Solid natural oak	II
135	Solid natural oak, dark stained oak-colour stained	II
118	Solid walnut	III

List of versions

Metal substructure (D 27-5 and D 27-6)

Model no.	Version	Price group
138	Black powder-coated	I
131	High-gloss chrome	II
139	Stainless steel look	II

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
	D 27-1 Upholstered chair Substructure version: solid wood Total height: 90.0 cm Total width: 48.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 48.5:45.0 cm Seat depth: 42.0 cm Fabric req.: 0.9 m Leather req.: 1.45 m ²	Price gr. I II III	D 271....	D 271....	D 271....	D 271....
	D 27-2 Upholstered chair with armrests Substructure version: solid wood Total height: 90.0 cm Total width: 66.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 46.5:45.0 cm Seat depth: 42.0 cm Armrest height: 65.0 cm Fabric req.: 1.2 m Leather req.: 2.3 m ²	Price gr. I II III	D 272....	D 272....	D 272....	D 272....
	D 27-5 Upholstered chair Substructure versions: black powder-coated/ high-gloss chrome/stainless steel look Total height: 92.0 cm Total width: 48.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 48.5:45.0 cm Seat depth: 42.0 cm Fabric req.: 0.9 m Leather req.: 1.45 m ²	Price gr. I II	D 275....	D 275....	D 275....	D 275....
	D 27-6 Upholstered chair with armrests Substructure versions: black powder-coated/ high-gloss chrome/stainless steel look Total height: 92.0 cm Total width: 66.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 46.5:45.0 cm Seat depth: 42.0 cm Armrest height: 65.0 cm Fabric req.: 1.2 m Leather req.: 2.3 m ²	Price gr. I II	D 276....	D 276....	D 276....	D 276....

D 28

Intricate legs, curved forms and invitingly soft upholstery, these are the three hallmarks of the D 28 chair. The extra comfortable upholstery in particular determines the character of this series of chairs, which has been constructed with ideal sizes for seat depth, seat height and backrest height in mind, and so adapts ergonomically to a person's physical contours.

Product spectrum

- Chair in two backrest heights
- Chair with or without armrests
- Armrest version: closed upholstered armrest
- Intricate legs, metal substructure in three versions

Product features

- Concave curved backrest and armrests
- Visually adapted, curved back seam
- Ergonomically comfortable upholstery
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Metal surfaces

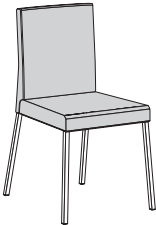
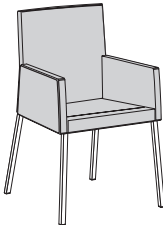
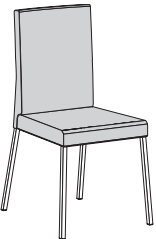
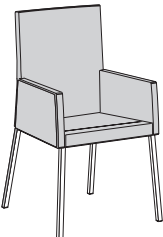
- Black powder-coated
- Structured lacquer silver
- High-gloss chrome

Cover materials

- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics possible (price group = best fabric price group)

List of versions Metal substructure

Model no.	Versions	Price group
138	Black powder-coated	I
140	Structured lacquer silver	I
131	High-gloss chrome	II

		Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
 <p>D 28-1 Upholstered chair with low backrest</p> <p>Total height: 86.5 cm Total width: 47.5 cm Total depth: 56.5 cm Seat height: 49.0 cm Seat width: 47.5 cm Seat depth: 45.5 cm Fabric required: 1.22 m Leather required: 1.87 m² Total weight: 7.0 kg</p>			D 281....	D 281....	D 281....	D 281....
 <p>D 28-2 Upholstered chair with low backrest and armrests</p> <p>Total height: 86.5 cm Total width: 54.5 cm Total depth: 56.5 cm Seat height: 49.0 cm Seat width: 47.5 cm Seat depth: 45.5 cm Armrest height: 63.5 cm Fabric required: 1.7 m Leather required: 2.95 m² Total weight: 9.4 kg</p>			D 282....	D 282....	D 282....	D 282....
 <p>D 28-3 Upholstered chair with high backrest</p> <p>Total height: 92.0 cm Total width: 47.5 cm Total depth: 56.5 cm Seat height: 49.0 cm Seat width: 47.5 cm Seat depth: 45.5 cm Fabric required: 1.22 m Leather required: 2.0 m² Total weight: 7.3 kg</p>			D 283....	D 283....	D 283....	D 283....
 <p>D 28-4 Upholstered chair with high backrest and armrests</p> <p>Total height: 92.0 cm Total width: 54.5 cm Total depth: 56.5 cm Seat height: 49.0 cm Seat width: 47.5 cm Seat depth: 45.5 cm Armrest height: 63.5 cm Fabric required: 1.8 m Leather required: 3.1 m² Total weight: 9.7 kg</p>			D 284....	D 284....	D 284....	D 284....

Price gr.
I
IIPrice gr.
I
IIPrice gr.
I
IIPrice gr.
I
II

S 100

This beautifully formed swinging chair in a contemporary and elaborate design provides a high level of comfort. Its seat retains its slim appearance in spite of its upholstery, high-quality foam ensures maximum comfort. The seat and the back have a Nappa leather cover in different colours, the substructure is available in matt or high-gloss chrome.

Product spectrum

- Substructure of tubular steel construction, Ø 22 mm, with a surface of chrome
- Back and seat of sturdy beech plywood
- Upholstery composition: polyurethane foam with a volume weight of 35/50 kg/m³ (RG 35/50)
- Chair delivered unassembled
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)




Metal surfaces substructure

- Matt chrome
- High-gloss chrome

Cover materials

- High-grade leather
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer's fabrics not possible

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 100 with substructure version in matt chrome = type no. S00111 - with a cover in black leather = cover no. 5105 - results in order no. S001115105		Information on types of fabric and names of materials for covers see pages 76-77!	Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey
	S 100 Free-swinging chair Substructure versions: matt chrome, high-gloss chrome Total height: 93.0 cm Total width: 48.5 cm Total depth: 59.0 cm Seat height: 46.5 cm Seat width: 48.5 cm Seat depth: 46.0 cm Total weight: 7.9 kg		Substructure: Matt chrome
			Substructure: High-gloss chrome

S 200

The S 200 is an extremely comfortable wooden chair that invites you to relax for a while and its timeless design attracts everyone’s glances. The substructure of solid oak or walnut harmonises perfectly with the finely upholstered ergonomic seat. Nappa leather is available as a cover in a choice of colours.

Product spectrum

- Solid wooden substructure
- Back and seat of sturdy beech plywood
- Upholstery composition: polyurethane foam with a volume weight of 35/50 kg/m³ (RG 35/50) and an extra wadding layer (100g)
- Chair delivered unassembled
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)

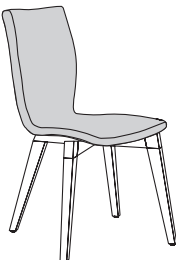


Wood surfaces substructure

- Solid natural oak
- Solid walnut

Cover materials

- High-grade leather
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer’s fabrics not possible

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 200 with substructure version in solid natural oak = type no. S00211 - with a cover in black leather = cover no. 5105 - results in order no. S002115105		Information on types of fabric and names of materials for covers see pages 76-77!	Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey														
<div><div><p>S 200</p><p>Upholstered chair</p><p>Substructure versions: solid natural oak, solid walnut</p><table><tr><td>Total height:</td><td>89.5 cm</td></tr><tr><td>Total width:</td><td>49.0 cm</td></tr><tr><td>Total depth:</td><td>59.0 cm</td></tr><tr><td>Seat height:</td><td>45.5 cm</td></tr><tr><td>Seat width:</td><td>49.0 cm</td></tr><tr><td>Seat depth:</td><td>46.0 cm</td></tr><tr><td>Total weight:</td><td>6.1 kg</td></tr></table></div></div>			Total height:	89.5 cm	Total width:	49.0 cm	Total depth:	59.0 cm	Seat height:	45.5 cm	Seat width:	49.0 cm	Seat depth:	46.0 cm	Total weight:	6.1 kg	Substructure: Solid natural oak
Total height:	89.5 cm																
Total width:	49.0 cm																
Total depth:	59.0 cm																
Seat height:	45.5 cm																
Seat width:	49.0 cm																
Seat depth:	46.0 cm																
Total weight:	6.1 kg																
		Substructure: Solid walnut	S00212....														

S 300

S 300 is the family name for a chair series that is characterised by individuality and sitting comfort. The composition of the seat with its belt and Nosag springs means that you still feel comfortable after sitting on it for longer periods. Besides a variety of forms and substructures in stainless steel or wood, there are also armrests and different types of seams on the chair back to choose from.

Product spectrum

- Substructure of rectangular construction with a surface of stainless steel or chrome (20 x 20 mm) or of solid wood (40 x 40 mm)
- Voluminous upholstery of substructures, seat composition with belts and Nosag springs
- Two different backrest heights
- With optional armrests
- With three optional seams for the backrest to choose from (see below)
- Seat upholstery composition: polyurethane foam with a volume weight of 42 kg/m³
- Back upholstery composition: polyurethane foam with a volume weight of 21 kg/m³
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Seams

Back without leather seam



Back with vertical leather seam



Back with horizontal leather seam



Surfaces for substructure

- Ground stainless steel
- High-gloss chrome
- Solid natural oak
- Solid walnut

Cover materials

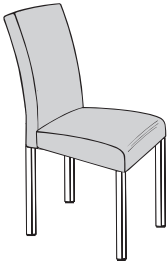
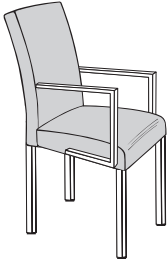
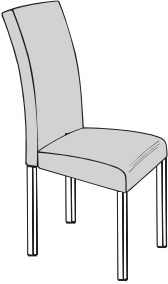
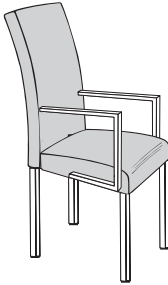
- High-grade leather

Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.

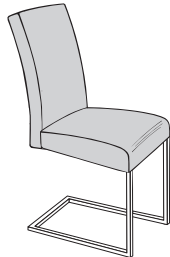
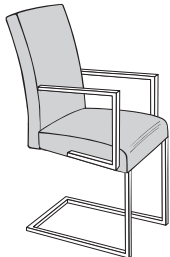
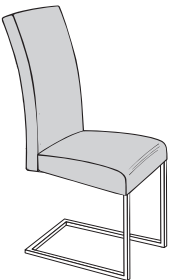
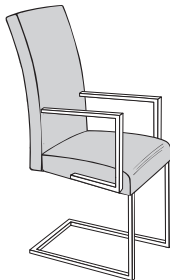
- Customer's fabrics not possible


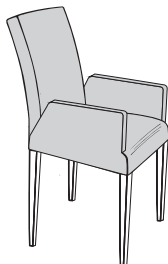
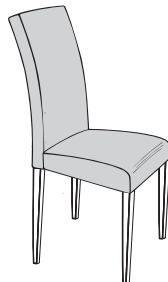
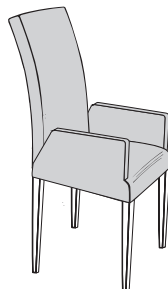
Cover of metal armrests

- For leather: in the corresponding leather colour

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 300-1 with substructure version in ground stainless steel, back without leather seam = type no. S003111 - with a cover in black leather = cover no. 5105 - results in order no. S0031115105		Information on types of fabric and names of materials for covers see pages 76-77!		Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey		
 <p>S 300-1</p> <p>Upholstered chair with low backrest</p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 88.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 6.5 kg</p>	Substructure: Ground stainless steel	Back without leather seam	Back with vertical leather seam	Back with horizontal leather seam		
		S003111....	S003112....	S003113....		
 <p>S 300-3</p> <p>Upholstered chair with low backrest and armrests</p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 88.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 9.5 kg</p>	Substructure: Ground stainless steel	S003311....	S003312....	S003313....		
		S003321....	S003322....	S003323....		
 <p>S 300-2</p> <p>Upholstered chair with high backrest</p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 98.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 7.5 kg</p>	Substructure: Ground stainless steel	S003211....	S003212....	S003213....		
		S003221....	S003222....	S003223....		
 <p>S 300-4</p> <p>Upholstered chair with high backrest and armrests</p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 98.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 10.5 kg</p>	Substructure: Ground stainless steel	S003411....	S003412....	S003413....		
		S003421....	S003422....	S003423....		

CHAIRS S 300 with free-swinging metal substructure

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 300-5 with substructure version in ground stainless steel, back without leather seam = type no. S003511 - with a cover in black leather = cover no. 5105 - results in order no. S0035115105		Information on types of fabric and names of materials for covers see pages 76-77!		Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey		
	S 300-5 Free-swinging chair with low backrest Substructure versions: ground stainless steel, high-gloss chrome Total height: 91.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 9.0 kg	Substructure: Ground stainless steel	Back without leather seam S003511....	Back with vertical leather seam S003512....	Back with horizontal leather seam S003513....	
		Substructure: High-gloss chrome	S003521....	S003522....	S003523....	
	S 300-7 Free-swinging chair with low backrest and armrests Substructure versions: ground stainless steel, high-gloss chrome Total height: 91.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 12.0 kg	Substructure: Ground stainless steel	S003711....	S003712....	S003713....	
		Substructure: High-gloss chrome	S003721....	S003722....	S003723....	
	S 300-6 Free-swinging chair with high backrest Substructure versions: ground stainless steel, high-gloss chrome Total height: 101.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 10.0 kg	Substructure: Ground stainless steel	S003611....	S003612....	S003613....	
		Substructure: High-gloss chrome	S003621....	S003622....	S003623....	
	S 300-8 Free-swinging chair with high backrest and armrests Substructure versions: ground stainless steel, high-gloss chrome Total height: 101.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 13.0 kg	Substructure: Ground stainless steel	S003811....	S003812....	S003813....	
		Substructure: High-gloss chrome	S003821....	S003822....	S003823....	

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 300-9 with substructure version in solid natural oak, back without leather seam = type no. S003911 - with a cover in black leather = cover no. 5105 - results in order no. S0039115105		Information on types of fabric and names of materials for covers see pages 76-77!		Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey		
	S 300-9 Upholstered chair with low backrest Substructure versions: solid natural oak, solid walnut Total height: 88.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 7.0 kg	Substructure: Solid natural oak	Back without leather seam S003911....	Back with vertical leather seam S003912....	Back with horizontal leather seam S003913....	
		Substructure: Solid walnut	S003921....	S003922....	S003923....	
	S 300-11 Upholstered chair with low backrest and armrests Substructure versions: solid natural oak, solid walnut Total height: 88.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 9.0 kg	Substructure: Solid natural oak	S0031111....	S0031112....	S0031113....	
		Substructure: Solid walnut	S0031121....	S0031122....	S0031123....	
	S 300-10 Upholstered chair with high backrest Substructure versions: solid natural oak, solid walnut Total height: 98.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 8.0 kg	Substructure: Solid natural oak	S0031011....	S0031012....	S0031013....	
		Substructure: Solid walnut	S0031021....	S0031022....	S0031023....	
	S 300-12 Upholstered chair with high backrest and armrests Substructure versions: solid natural oak, solid walnut Total height: 98.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 10.0 kg	Substructure: Solid natural oak	S0031211....	S0031212....	S0031213....	
		Substructure: Solid walnut	S0031221....	S0031222....	S0031223....	

S 400

NEW range

The pretty S 400 is a decorative design unit in itself (or with a coffee table). But it also enhances any dining table when used in a group. It is comfortably upholstered, available in an optional revolving version and also enormously adaptable, conveying a positive radiance to any dining room.

Product spectrum

- Fixed version or revolving version with automatic resetting device

Product features

- Substructure of solid wood
- Seat and back section of solid plywood
- Seat upholstery composition: polyurethane foam with a volume weight of 40/60 kg/m³ (RG 40/60) with an extra padding layer (100 g)
- Back upholstery composition: polyurethane foam with a volume weight of 35/50 kg/m³ (RG 35/50) with an extra padding layer (100 g)
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Surfaces for substructure



- Solid maple
- Solid natural oak
- Solid core walnut

Cover materials

- High-grade leather in contemporary colours
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics not possible

List of versions solid wooden substructure

Model no.	Versions	Price group
152	Solid maple	I
156	Solid natural oak	I
154	Solid core walnut	II

 <div>S 400-1 Upholstered chair fixed Total height: 78.5 cm Total width: 52.0 cm Total depth: 58.0 cm Seat height: 48.5 cm Seat width: 42.0 cm Seat depth: 47.0 cm Total weight: 10.4 kg</div>	Information on types of fabric and names of materials for covers see pages 76-77!	Structured fabric (63.) Cotton-wool-Jacquard (75.)	Leather (51.)
	Price gr. I II	S 4001....	S 4001....
 <div>S 400-2 Upholstered chair revolving with automatic resetting device Total height: 78.5 cm Total width: 52.0 cm Total depth: 58.0 cm Seat height: 48.5 cm Seat width: 42.0 cm Seat depth: 47.0 cm Total weight: 10.4 kg</div>	Price gr. I II	S 4002....	S 4002....

Fabric collection

High-grade leather and modern textile cover fabrics, easy-to-care for with high-quality protection against soiling

Type of fabric Fabric no.	Material name Colour	Price group
Structured fabric (63..) 6301 6302 6303 6304 6305	71% cotton, 19% acrylic, 4% wool, 3% polyamide, 3% polyester brown-redbrown blue-grey sand-brown black-cream orange	I I I I I
Cotton-wool-Jacquard (75..) 7501 7502 7503 7504 7505	38% cotton, 24% acrylic, 18% viscose, 12% wool, 6% polyester, 2% polyamide cream sand mocca anthracite red	I I I I I
Woven Jacquard (82..) 8201 8203 8204 8205 8206 8207	82% polyester, 18% linen beige mocca red grey-brown berry anthracite	I I I I I I
Woven Jacquard glossy (83..) 8301 8302 8303	54% viscose, 15% polyester, 14% linen, 14% cotton, 3% polyamide sand-cream mocca-sand black-grey	I I I
Velour CS (62..) 6201 6203 6210 6211 6212 6213 6214 6215	100% Trevira CS ivory black wool white sand grey-brown mocca midnight blue burgundy	II II II II II II II II
Structured fabric « pur » (77..) 7701 7702 7703 7704 7705 7706 7707 7708 7709 7710	98% cotton, 2% polyamide black anthracite wool white cream sand mocca red violet plum light green	II II II II II II II II II II
Leather (51..) 5101 5104 5105 5106 5108 5109 5110 5114 5116 5118 5121 5122 5123 5125 5126	100% Nappa leather, pigmented beige anthracite black red white cream mocca grey-brown kiwi green chestnut brown curry sand brown-black grey medium mocca	III III III III III III III III III III III III III III III
Microfibre »Dinamica« (68..) 6801 6802 6803 6804 6805 6806 6807 6808 6809 6810 6811 6812	88% polyester, 12% polyurethane ivory camel beige red salmon orange light green raspberry blackberry grey mocca black	III III III III III III III III III III III III

Fabric collection

DINING

Type of fabric Fabric no.	Material name Colour	Price group
Wool fabric (80..) 8001 8002 8003 8004	95% fleece wool, 5% polyamide black beige grey-beige black-white	III III III III
Saddle leather (65..) 6501 6502 6503 6504 6505 6506 6508	100% Saddle leather, semi-aniline black mocca cognac natural-brown cream nougat sand	IV IV IV IV IV IV IV
only for the D 18 plus: Formed cord (81..) 8101 8102 8103 8104 8105 8106 8107	100% Trevira polyester yarn white sand cream ochre mocca anthracite black	
only for the D 26: Type of fabric Fabric no.	Material name Leather colour	Seam colour
Core leather (84..) 8401 8402 8403 8404 8405 8406 8407 8408 8409 8410 8411 8412 8413 8414 8415 8416 8417 8418 8419 8420 8421 8422 8423 8424 8425 8426 8427 8428 8429 8430 8431 8432	100% Core leather black black dark grey dark grey dark brown dark brown cocoa brown cocoa brown taupe taupe sand brown sand brown ice grey ice grey white white red red pumpkin orange pumpkin orange orange orange blue blue violet violet lilac lilac green green curry curry	black dark grey dark grey light grey dark brown ecru cocoa brown hazelnut taupe brown sand brown grey beige ice grey dark grey white light grey red dark grey orange dark grey orange dark brown blue light grey violet lilac lilac violet green light grey curry light grey

CHAIRS Leather care set (for all chairs with leather cover)

Leather care set (for all chairs with leather cover) consisting of polish, polishing sponge and polishing cloth (incl. instructions) for protection and maintaining of leather covers	Leather care set
	38