

# Speisen

Dining

1/18  
E

Type list

Dining

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You can furnish your home as comfortably and exclusively as you like, without the right table and matching chairs the family's main meeting place is missing. This is where you come together to discuss things, to play games or to sit down to a nice meal. More and more flats and houses today have a separate dining room. And a kitchen, a living room or a representative hallway invites you to fit out a classy dining area.

Tables, chairs and cupboard units from hülsta that match absolutely perfectly in their design, material and colours. Whether the table needs to be round or rectangular, for four, eight or twelve persons, the table collection from hülsta provides you with a comprehensive choice. Wood, glass, lacquer surfaces or partly in metal, avantgarde or traditional, modern or natural: hülsta offers you some really unexpected alternatives.

Dining tables

The materials receive the highest quality of processing in the manufacture of our tables to guarantee long-term use without detriment to functions or appearance. The pull-out features are easy to operate so that surprise guests can be catered for quickly. Fine wood surfaces matching the hülsta ranges, a mixture of materials and an impressive range of sizes enable you to choose to suit your needs.

Dining room chairs

It is hülsta's aim to provide you with perfect sitting comfort that enables you to sit comfortably for hours, linked with safety in functions, perfect workmanship and a long life. That's why we place great value on the interior of the upholstery. hülsta only employs high-quality materials: the wood for the substructure, the springs and the different upholstery materials. By employing the most careful craftsmanship we produce furniture that is durable and retains its form even when under intensive use and units that are still just as comfortable to sit on after many years.

# ET 1000 plus

The purist

Reduced to a clear form of design, underlined by a high-grade choice of materials and elegant yet strong materials. This clarity in the design is the basis of timeless design and long life. One's view wanders over surfaces without any interruptions from slats, edges or overintricate details.

## Product spectrum

- Table lengths: 160, 190 and 220 cm, extendable to 220, 290 or 320 cm (tables enlarged by 60 or 100 cm)
- Table width: 94 cm
- Table height: approx. 75 cm
- Space between floor and table: 66 cm
- 4 different glass versions for the table surface

## Product features

- Legs of aluminium, 12 x 2.5 cm, coated, on 5 mm high plastic gliders
- Tables with extension: the substructure of the tables with extensions can be fitted with optional runners at the extendable end (runners are supplied free of charge) in order to facilitate extending the table. Please note that these runners can leave some gliding marks.
- Extension board of glass
- 4 glass versions for the table surface, 4 mm thick, fitted on a 1.9 cm thick support board:
  - of Optiwhite glass, white rear-lacquered
  - of Optiwhite glass, sand rear-lacquered
  - of Optiwhite glass, grey rear-lacquered
  - of Optiwhite glass, white rear-lacquered underside, satinised topside

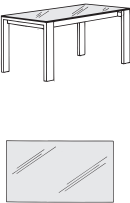
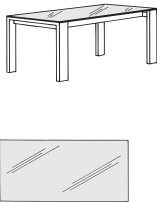
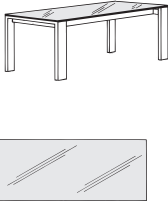
## Functions/technology

- The extension consists of coated tubular aluminium sections that are pushed into one another, whereby the inner tube is reinforced by a steel rod.
- The leg and frame substructure at the head end is pulled out completely to reveal the folded extension board, which swings up to table surface height when folded out. The support leg is therefore always right at the corners of the table in its extended or non-extended state. Nor is there any gap in the table surface when it is not extended.

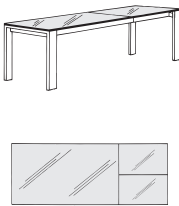
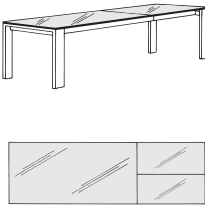
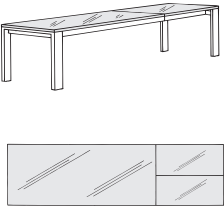
## List of versions

<b>Table substructure:</b>	Aluminium
<b>Table surface:</b>	Optiwhite glass, white rear lacquer
	Optiwhite glass, sand rear lacquer
	Optiwhite glass, grey rear lacquer
	Optiwhite glass, white rear lacquer/satinised

TABLES    ET 1000 plus

				
		160 x 94 cm	190 x 94 cm	220 x 94 cm
Table surface: Optiwhite glass, white rear lacquer		101607	101907	102207
		-	-	-
Table surface: Optiwhite glass (white rear-lacquered underside, satinised top side)		101608	101908	102208
		-	-	-
Table surface: Optiwhite glass, grey rear lacquer		101609	101909	102209
		-	-	-
Table surface: Optiwhite glass, sand rear lacquer		101605	101905	102205
		-	-	-



		extendable	extendable	extendable
				
		160 - 220 x 94 cm	190 - 290 x 94 cm	220 - 320 x 94 cm
Table surface: Optiwhite glass, white rear lacquer		101617	101917	102217
Table surface: Optiwhite glass (white rear-lacquered underside, satinised top side)		101618	101918	102218
Table surface: Optiwhite glass, grey rear lacquer		101619	101919	102219
Table surface: Optiwhite glass, sand rear lacquer		101615	101915	102215

# ET 1500

## The sculptural one

The ET 1500 has something sculptural about it: the 3.2 cm thick table surface seems to literally „hover“ above the sturdy, down-to-earth support pillar – there is no frame to interrupt its pure and clear appearance – and free leg movement is always guaranteed.

### Product spectrum

- Table lengths: from 180 to 240 cm, extendable to 350 cm
- Table widths: 95 cm and 110 cm
- 7 table surface sizes for 95 cm wide tables: 4 fixed sizes, 3 extendable sizes (tables enlarged by 110 cm) or 6 table surface sizes for 110 cm wide tables: 4 fixed sizes, 2 extendable sizes (tables enlarged by 110 cm)
- Table height: 75 cm
- Space between floor and table: 65.0 cm

### Product features

- Veneer: the table surface is 3.2 cm thick and has a lengthwise veneer, the support pillar has an upright veneer which therefore gives it a very elegant appearance. The extension boards are 3.2 cm thick with a transverse veneer
- Table support pillar: the dimensions of this rectangular pillar varies according to the size of the table surface
- Plinth surface: the plinth surface consists of an 8 mm thick, black steel plate which is covered by a 1.5 mm thick, stainless steel plate. There is a 1.1 cm high adjustable leg for adapting the height (adjustment spectrum: 4 mm)

### Functions/technology

- Extension feature: the support pillar is used for storing the optional extension boards (accessible via a small door). Felt gliders and felt caps ensure that no damage is done when removing or replacing the boards. The extension boards are then placed on a drawer and fixed in position by pushing them in gently.

### List of versions

**Support pillar:** Wood and white lacquer (see list of versions)

**Table surface:** Wood and white lacquer (see list of versions)

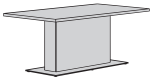

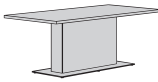

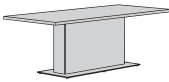

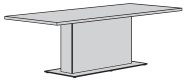

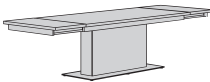

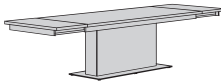

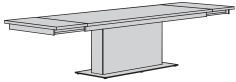

Model no.	Versions support pillar	Model no.	Versions table surface
<b>120</b> <b>133</b> <b>125</b> <b>121</b> <b>117</b> <b>123</b>	White lacquer Sand lacquer Grey lacquer Structured beech Natural oak Core walnut	<b>120</b> <b>121</b> <b>117</b> <b>123</b>	White lacquer Structured beech Natural oak Core walnut

With the ET 1500 it is possible to order the support pillar and the table surface in different versions. In such a case, state the model no. for the support pillar and the table surface separately.

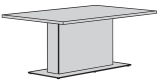

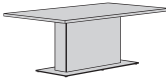

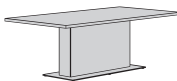

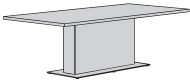

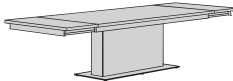

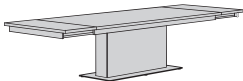

# TABLES ET 1500 in table width 95 cm

Colour combinations possible!  
Please state in the order.

## DINING

Table surface: wood or white lacquer		 	 	 	 
		180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
Support pillar: wood or lacquer		15189	15209	15229	15249
		-	-	-	-
Table surface: wood or white lacquer  2 extension boards, each 55 cm long, as optional extensions; are stored inside the support pillar			extendable by 110 cm  	extendable by 110 cm  	extendable by 110 cm  
			200/310 x 95 cm	220/330 x 95 cm	240/350 x 95 cm
Support pillar: wood or lacquer			152092	152292	152492
			-	-	-

# ET 1500 in table width 110 cm

Table surface: wood or white lacquer		 	 	 	 
		180 x 110 cm	200 x 110 cm	220 x 110 cm	240 x 110 cm
Support pillar: wood or lacquer		15181	15201	15221	15241
		-	-	-	-
Table surface: wood or white lacquer  2 extension boards, each 55 cm long, as optional extensions; are stored inside the support pillar				extendable by 110 cm  	extendable by 110 cm  
				220/330 x 110 cm	240/350 x 110 cm
Support pillar: wood or lacquer				152212	152412
				-	-

# ET 1900

## The intricate one

The lightness and intricacy of the ET 1900 is most convincing. The precise product and design details are pleasantly clear and coherent due to its neutral design and they are particularly suitable for creating individual combinations.



### Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table width: 98 cm
- Tables extendable by 55 cm or 95 cm
- Table height: 75 cm
- Space between floor and table: 65 cm

### Product features

- Table legs: aluminium profile powder-coated (for lacquer versions) or veneer coated (for wood versions)
- Table surface and extension boards in lacquer or full solid wood, 4.3 cm thick
- Veneer: the table surface has a lengthwise veneer, the extension boards have a transverse veneer (for wood versions)

### Functions/technology

- The extension mechanism consists of 2 anodised aluminium tubes pushed into one another. The extension set is hidden under resp. stored in the tabletop and is only visible from a considerable distance.
- The leg and frame structure at the table ends is fully extended and brings the folded extension board into view when it swings up to tabletop height when folded out. The position of the leg substructure is therefore always exactly in the corner of the tabletop whether the table is extended or not.
- The table leg joins the tabletop precisely.
- The aluminium table legs are powder-coated for the lacquer versions and veneer-coated for the wood versions. They can be fixed extremely firmly in position and ensure the necessary stability. The table surface is 4.3 cm thick, but still allows a maximum table length of 335 cm.
- The solid wood rims on the table corners are mitre-jointed.
- The tabletop with its fully wooden construction provides a combination of stability and intricate design.

### List of versions

**Substructure/leg:** Aluminium profile powder-coated or veneer-coated (see list of versions)

**Table surface:** Lacquer and wood (see list of versions)

### List of versions





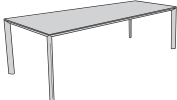

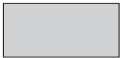






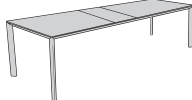
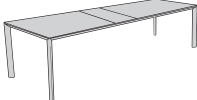





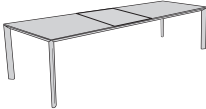

Model no.	Versions Substructure	Price group	Model no.	Versions Tabletop and extension board	Price group
136	White lacquer (powder-coated)	I	120	White lacquer	I
137	Wool white lacquer (powder-coated)	I	134	Wool white lacquer	I
121	Structured beech	II	121	Structured beech	II
117	Natural oak	II	117	Natural oak	II
135	Dark stained oak	III	135	Dark stained oak	III
123	Core walnut	III	123	Core walnut	III

With the ET 1900 it is possible to order the substructure, tabletop and extension boards in different surface versions. In this case please state the model no. for the substructure, tabletop and extension boards separately. If versions from different price groups are exchanged, the higher price group is always charged.



# TABLES ET 1900

# DINING

Table surface: wood/lacquer						
						
		160 x 98 cm	180 x 98 cm	200 x 98 cm	220 x 98 cm	240 x 98 cm
Leg: wood/lacquer	Price gr.	<b>191161</b>	<b>191181</b>	<b>191201</b>	<b>191221</b>	<b>191241</b>
	I II III	- - -	- - -	- - -	- - -	- - -
Table surface: wood/lacquer		extendable by 55 cm	extendable by 55 cm	extendable by 55 cm	extendable by 55 cm	extendable by 55 cm
						
						
		160 - 215 x 98 cm	180 - 235 x 98 cm	200 - 255 x 98 cm	220 - 275 x 98 cm	240 - 295 x 98 cm
Leg: wood/lacquer	Price gr.	<b>191162</b>	<b>191182</b>	<b>191202</b>	<b>191222</b>	<b>191242</b>
	I II III	- - -	- - -	- - -	- - -	- - -
Table surface: wood/lacquer						extendable by 95 cm
						
						
						240 - 335 x 98 cm
Leg: wood/lacquer	Price gr.					<b>191243</b>
	I II III					- - -

# ET 2000

Surfaces with a uniform veneer make every ET 2000 a unique unit matching many different dining room designs and styles. The extension fittings and the table legs, which move outwards when the table is extended so that they never get in anyone’s way, conjure up a large banqueting table where everyone can sit perfectly at the turn of a wrist.

**Product spectrum**

- Table lengths: 160 cm, 180 cm, 210 cm, 240 cm
- Table width: 98 cm
- Tables extendable by 52 cm or 104 cm (at a surcharge)
- Optional extension boards optionally with or without cushioning device
- Table height: 75 cm
- Space between floor and table: 65 cm

**Product features**

- Table substructure, tabletop and extension boards of wood, 5 cm thick
- Veneer: tabletop and extension boards with transverse veneer, this veneer is continued in the table substructures

**Functions/technology**

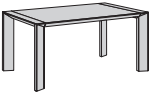



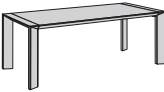

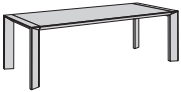

- The extension mechanism consists of 2 anodised aluminium tubes pushed into one another. The extension set is hidden under resp. stored in the tabletop and is only visible from a considerable distance.
- The leg and frame structure at the table ends is fully extended and brings the folded extension board into view when it swings up to tabletop height when folded out. The position of the leg substructure is therefore always exactly in the corner of the tabletop whether the table is extended or not.
- The table substructures are made of solid wood and have the same veneer as the tabletop. They can be fixed extremely firmly in position and ensure the necessary stability. The table surface is 5 cm thick, but still allows a maximum table length of 344 cm.
- The solid wood rims on the table corners are mitre-jointed.
- The tabletop with its wooden construction provides a combination of stability and intricate design.

**List of versions**

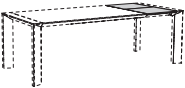

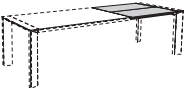
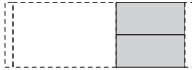
**Substructure:** Wood (see list of versions)  
**Tabletop:** Wood (see list of versions)

**List of versions**

Model no.	Versions of table substructure, tabletop and extension board	Price group
121	Structured beech	I
117	Natural oak	II
135	Natural oak, dark stained oak-colour stained	III
123	Core walnut	III

<b>Tabletop and substructure: wood</b>  The tables can be fitted with optional extension boards and an extension cushioning device against a surcharge (see <b>Accessories</b> and the information on the previous page)!		 	 	 	 
		160 x 98 cm	180 x 98 cm	210 x 98 cm	240 x 98 cm
	<b>Price gr.</b>	<b>201161</b>	<b>201191</b>	<b>201211</b>	<b>201241</b>
	I	-	-	-	-
	II	-	-	-	-
	III	-	-	-	-

Accessories for tables: extension boards

<b>Extension boards</b> 52 or 104 cm long  The tables can be fitted with optional extension boards, 52 or 104 cm long, against a surcharge. Exception: 104 cm long extension boards are not possible for the 160 cm long table.		<b>52 cm</b> long extension boards   	<b>104 cm</b> long extension boards (not possible for the 160 cm long table)   
	<b>Price gr.</b>	<b>52</b>	<b>104</b>
	I	-	-
	II	-	-
	III	-	-

Accessories for extension boards: cushioning device

<b>Extension cushioning device</b>  The extension boards can be fitted with an optional cushioning device against a surcharge.		Cushioning device for <b>52 cm</b> long extension boards	Cushioning device for <b>104 cm</b> long extension boards
		<b>10</b>	<b>11</b>
		-	-

# T 10

A tabletop that is placed in between the frame of the substructure is what determines the design of the T 10 - even when it is extended. The genuine wood veneer or lacquer surface is combined with an untreated natural or lacquered solid wooden substructure. The table looks light and graceful thanks to the conically shaped legs.

**Product spectrum**

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table width: 95 cm
- Tables extendable by 50 cm or 100 cm (at a surcharge)
- Table height: 75 cm
- Space between floor and table:  
at ends 65.0 cm; at sides 66.0 cm



**Product features**

- Table substructures with solid wooden core
- Table legs: conical, give the table an aesthetic appearance
- Tabletops, placed between the table substructure, of derived wood material:  
genuine wood transverse veneer with wooden rims at ends or spray lacquered

**Functions/technology**









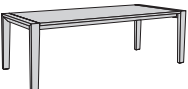
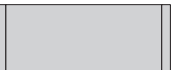
- Frontal slide extension: the table legs stand at the table corners even when it is extended because the substructure moves with them
- Extension system: easy running aluminium extension system on roller bearings
- Extension boards with user-friendly single handed operation
- Table extremely stable even when extended
- Low frame height due to extra thickness of frame material provides extra freedom for legs

**List of versions**




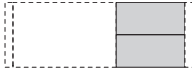
**Tabletop:** Lacquer and wood (see list of versions)  
**Substructure:** Lacquer and wood (see list of versions)

Model no.	Versions of tabletop, substructure and extension boards	Price group
151	Pure white lacquer	I
120	White lacquer	I
150	Planked oak	II
123	Core walnut	III

With the T 10 it is possible to order the substructure, tabletop and extension boards in different surface versions. In this case please state the model no. for the substructure, tabletop and extension boards separately. If versions from different price groups are exchanged, the higher price group is always charged.

<b>Tabletop and substructure:</b> Lacquer and wood						
The tables can be fitted with optional extension boards against a surcharge (see <b>Accessories</b> and the information on the previous page)!						
		 	 	 	 	 
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
<b>Price gr.</b>		<b>10161</b>	<b>10181</b>	<b>10201</b>	<b>10221</b>	<b>10241</b>
I		-	-	-	-	-
II		-	-	-	-	-
III		-	-	-	-	-

Accessories for tables: extension boards

<b>Extension boards</b> 50 or 100 cm long		<b>50 cm</b> long extension boards		<b>100 cm</b> long extension boards (not possible for the 160 cm long table)	
The tables can be fitted with optional extension boards, 50 or 100 cm long, against a surcharge. Exception: 100 cm long extension boards are not possible for the 160 cm long table.					
Later fitting is not possible.					
		 		 	
<b>Price gr.</b>		<b>50</b>		<b>100</b>	
I		-		-	
II		-		-	
III		-		-	

# T 20

The tabletop of the T 20 seems to hover because of its shadow gap. The characteristic quadrant in the inside corner of the solid substructure is what gives the table its appearance. The 5-layered construction of the surface conveys to the table an accuracy of form and stability.

**Product spectrum**

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table width: 95 cm
- Tables extendable by 50 cm or 100 cm (at a surcharge)
- Table height: 75 cm
- Space between floor and table:  
at ends 64.0 cm; at sides 66.0 cm



**Product features**

- Table substructures of solid wood
- Tabletops, placed in hovering position over substructure, of 5-layered wooden board with solid wood core inside and double genuine wood cross veneer layers on upper and lower surface.
- 5-layered wooden board: naturally grown solid wood adapts to changing temperatures and moisture levels by warping. This is an undesirable effect for solid wooden furniture. The 5-layered wooden board creates an authentic solid wood look by way of its special construction and is subject to considerably less warping than is the case with naturally grown wood.

**Functions/technology**

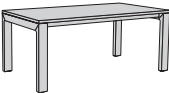

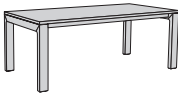

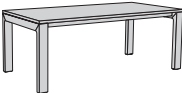

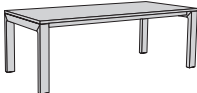

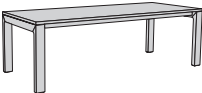

- Frontal slide extension: the table legs stand at the table corners even when it is extended because the substructure moves with them
- Extension system: easy running aluminium extension system on roller bearings
- Extension boards with user-friendly single handed operation
- Table extremely stable even when extended
- Low frame height due to extra thickness of frame material provides extra freedom for legs

**List of versions**

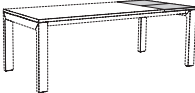

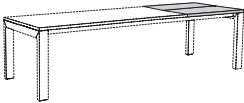

**Tabletop:** Wood (see list of versions)  
**Substructure:** Solid wood (see list of versions)

Model no.	Versions of tabletop, substructure and extension boards	Price group
150 123	Planked oak Core walnut	I II



<b>Tabletop and substructure:</b> Wood						
The tables can be fitted with optional extension boards against a surcharge (see <b>Accessories</b> and the information on the previous page)!		 	 	 	 	 
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
		<b>20161</b>	<b>20181</b>	<b>20201</b>	<b>20221</b>	<b>20241</b>
<b>Price gr.</b>		-	-	-	-	-
<b>I</b>		-	-	-	-	-
<b>II</b>		-	-	-	-	-

Accessories for tables: extension boards

<b>Extension boards</b> 50 or 100 cm long		<b>50 cm</b> long extension boards		<b>100 cm</b> long extension boards (not possible for the 160 cm long table)	
The tables can be fitted with optional extension boards, 50 or 100 cm long, against a surcharge. Exception: 100 cm long extension boards are not possible for the 160 cm long table.  Later fitting is not possible.		 		 	
		<b>50</b>		<b>100</b>	
<b>Price gr.</b>		-		-	
<b>I</b>		-		-	
<b>II</b>		-		-	

# T 30

The T 30 is characterised by its practical form of design and the modern natural choice of materials. The voluminous solid wooden substructure of the T 30 is available in natural oak or core walnut; its tabletop comes in velvety satinised rear-lacquered glass or in a naturally robust ceramic version.

Product spectrum

- Table lengths: 160 cm, 180 cm, 200 cm, 220 cm, 240 cm
- Table widths: 95 cm and 110 cm
- Table height: 75 cm
- Space between floor and table:  
at ends 65.0 cm; at sides 67.5 cm

Product features

- Table substructures of solid wood
- Tabletops optionally of 6 mm thick glass, underside rear-lacquered and top surface satinised, or of 6 mm thick ceramic material



List of versions / classification in price groups

**Tabletop:** Glass and ceramic (see list of versions)  
**Substructure:** Solid wood (see list of versions)

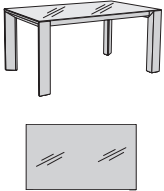
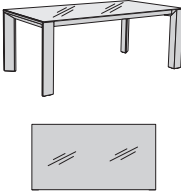
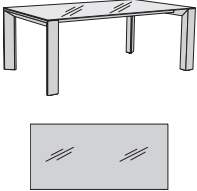
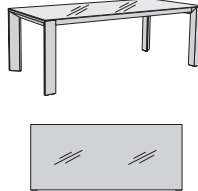
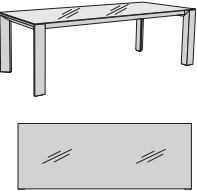
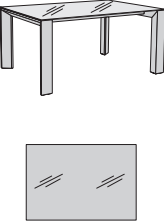
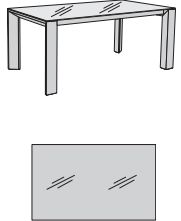
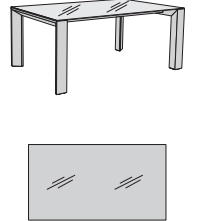
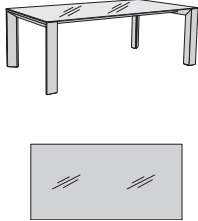
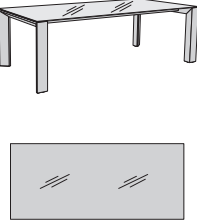
Model no.	Versions of tabletop	Model no.	Versions of substructure
730	Glass, pure white rear-lacquered, satinised	117	Natural oak
720	Glass, white rear-lacquered, satinised	123	Core walnut
723	Glass, grey rear-lacquered, satinised		
142	Ceramic cream-white		
143	Ceramic grey		
144	Ceramic anthracite black		
145	Ceramic calacatta		
146	Ceramic concrete		
147	Ceramic pulpis		

Classification in price groups	Price group
Glass / natural oak	I
Glass / core walnut	II
Ceramic / natural oak	III
Ceramic / core walnut	IV

Please state all the required versions clearly in the order!

# TABLES T 30

# DINING

<b>Table width: 95 cm</b>  <b>Tabletop:</b> Glass and ceramic  <b>Substructure</b> Wood						
		160 x 95 cm	180 x 95 cm	200 x 95 cm	220 x 95 cm	240 x 95 cm
	<b>Price gr.</b>	<b>30161</b>	<b>30181</b>	<b>30201</b>	<b>30221</b>	<b>30241</b>
	I	-	-	-	-	-
	II	-	-	-	-	-
	III	-	-	-	-	-
	IV	-	-	-	-	-
<b>Table width: 110 cm</b>  <b>Tabletop:</b> Glass and ceramic  <b>Substructure:</b> Wood						
		160 x 110 cm	180 x 110 cm	200 x 110 cm	220 x 110 cm	240 x 110 cm
	<b>Price gr.</b>	<b>30162</b>	<b>30182</b>	<b>30202</b>	<b>30222</b>	<b>30242</b>
	I	-	-	-	-	-
	II	-	-	-	-	-
	III	-	-	-	-	-
	IV	-	-	-	-	-

# T 50

A solid and harmonious design determines the look of the T 50 model. The radiance of the table varies depending on the version. Choose from high-grade lacquer or fine wood. The legs are still positioned in the corners when the table is extended, so every guest sits comfortably.

Product spectrum

- Standard table lengths: from 160 to 240 cm  
Special table lengths: tables can be reduced in length in intervals of 1 cm free of charge (down to min. 60 cm)  
(tables in special lengths cannot be fitted with extension boards)
- Standard table widths: 80 cm, 95 cm and 110 cm  
Special table widths: tables can be reduced in width in intervals of 1 cm free of charge (down to min. 60 cm)  
(tables in special widths cannot be fitted with extension boards)
- Tables in 95 cm width extendable by 50 cm or 100 cm (at a surcharge)
- Table height: 75 cm
- Space between floor and table:
  - for fixed table: at ends 64.0 cm; at sides 66.0 cm
  - for extendable table: at ends and sides 65.0 cm



Product features

- Table substructures with solid wooden core
- Table legs: conical, give the table an aesthetic appearance
- Tabletops of derived wood material: genuine wood veneer or spray lacquered

Functions/technology

- Frontal slide extension: the table legs stand at the table corners even when it is extended because the substructure moves with them
- Extension system: easy running aluminium extension system on roller bearings
- Extension boards with user-friendly single handed operation
- Table extremely stable even when extended
- Low frame height due to extra thickness of frame material provides extra freedom for legs

List of versions



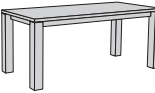

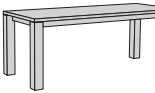

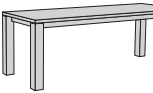

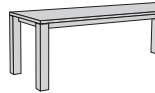
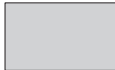


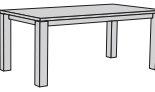

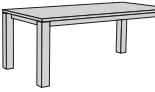

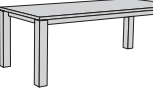

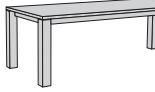
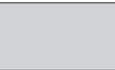
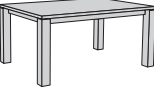

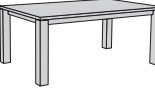



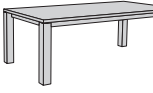

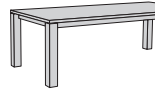
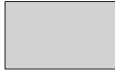
**Tabletop:** Lacquer and wood (see list of versions)  
**Substructure:** Lacquer and wood (see list of versions)

Model no.	Versions of tabletop, substructure and extension boards	Price group
151	Pure white lacquer	I
120	White lacquer	I
150	Planked oak	II
123	Core walnut	III

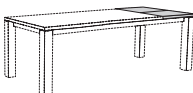


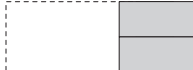
With the T 50 it is possible to order the substructure, tabletop and extension boards in different surface versions. In this case please state the model no. for the substructure, tabletop and extension boards separately. If versions from different price groups are exchanged, the higher price group is always charged.

# TABLES T 50

# DINING

<b>Table width: 80 cm</b>  <b>Tabletop and substructure:</b> Lacquer and wood		 	 	 	 	 
		160 x 80 cm (can be shortened to min. 60 cm)	180 x 80 cm (can be shortened to min. 161 cm)	200 x 80 cm (can be shortened to min. 181 cm)	220 x 80 cm (can be shortened to min. 201 cm)	240 x 80 cm (can be shortened to min. 221 cm)
	<b>Price gr.</b> I II III	<b>50161</b> - - -	<b>50181</b> - - -	<b>50201</b> - - -	<b>50221</b> - - -	<b>50241</b> - - -
<b>Table width: 95 cm</b>  <b>Tabletop and substructure</b> Lacquer and wood  These tables can be fitted with optional extension boards against a surcharge (see <b>Accessories</b> and the information on the previous page)! Note: Tables in special lengths and widths cannot be fitted with extension boards.		 	 	 	 	 
		160 x 95 cm (can be shortened to min. 60 cm)	180 x 95 cm (can be shortened to min. 161 cm)	200 x 95 cm (can be shortened to min. 181 cm)	220 x 95 cm (can be shortened to min. 201 cm)	240 x 95 cm (can be shortened to min. 221 cm)
	<b>Price gr.</b> I II III	<b>50162</b> - - -	<b>50182</b> - - -	<b>50202</b> - - -	<b>50222</b> - - -	<b>50242</b> - - -
<b>Table width: 110 cm</b>  <b>Tabletop and substructure:</b> Lacquer and wood		 	 	 	 	 
		160 x 110 cm (can be shortened to min. 60 cm)	180 x 110 cm (can be shortened to min. 161 cm)	200 x 110 cm (can be shortened to min. 181 cm)	220 x 110 cm (can be shortened to min. 201 cm)	240 x 110 cm (can be shortened to min. 221 cm)
	<b>Price gr.</b> I II III	<b>50163</b> - - -	<b>50183</b> - - -	<b>50203</b> - - -	<b>50223</b> - - -	<b>50243</b> - - -

## Extension boards for dining tables in 95 cm width

<b>Extension boards</b> 50 or 100 cm long  Dining tables in 95 cm width can be fitted with optional extension boards, 50 or 100 cm long, against a surcharge. Exception: 100 cm long extension boards are not possible for the 160 cm long table. Tables in special lengths and widths cannot be fitted with extension boards.  Later fitting is not possible.		<b>50 cm long extension boards</b>    	<b>100 cm long extension boards</b> (not possible for the 160 cm long table)    
	<b>Price gr.</b> I II III	<b>50</b> - - -	<b>100</b> - - -

# T 70

In a length of up to 3 metres, the T 70 dining table still stands firm: but how can it do that? The elaborate tabletop stands on metal legs which appear to cushion the corners exactly in an elegant turn. hülsta is setting new standards with this design – including its metal construction which is perfectly concealed in the wood. All that is visible is the smooth wooden surface integrated in its solid wooden frame.

**Product spectrum**

- Table lengths: 180 cm, 220 cm, 260 cm, 300 cm
- Table width: 95 cm
- Table height: 74 cm
- Space between floor and table: approx. 69 cm



**Product features**

- Table substructures of glossy aluminium
- Tabletops 4.6 cm thick, lengthwise veneer



reddot award 2017  
winner

**List of versions**

**Tabletop:** Wood

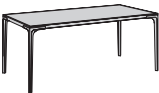



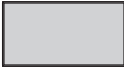



**Substructure:** Aluminium glossy

Model no.	Versions of tabletop	Price group
158 159 053	European maple Oak Core walnut	I I II



TABLES    T 70

DINING

<b>Tabletop:</b> Wood					
<b>Substructure:</b> Aluminium glossy					
					
					
		180 x 95 cm	220 x 95 cm	260 x 95 cm	300 x 95 cm
		70182	70222	70262	70302
	<b>Price gr.</b>	-	-	-	-
	<b>I</b>	-	-	-	-
	<b>II</b>	-	-	-	-

T 80

NEW range

The **T 80** brings people together – more closely and communicatively than a different shape of table could. It forms the inviting centrepiece in the room for the family breakfast, meeting friends and everything that is best discussed at a round table. The T 80 likes to be at the centre of things. The elliptical tabletop made of warm wood, cool ceramics or soft and smooth Fenix rests on its expansive metal leg.

Product spectrum

- Table lengths: 220 cm and 240 cm
- Table width: 110 cm and 120 cm
- Table height: 75 cm
- Space between floor and table: approx. 72.0 cm

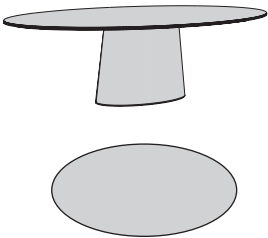
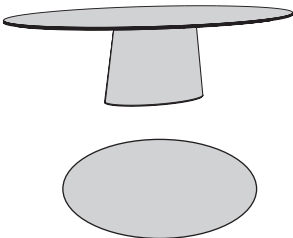
Product features

- Tabletop: in wood version: tabletop 3.0 cm thick, lengthwise veneer, in Fenix and ceramic version: tabletop 3.1 cm thick
- Table column: column of powder-coated metal on baseplate with felt underside



List of versions

Model no.	Versions	Price group
	Versions of tabletop	
117	Natural oak	I
123	Core walnut	I
168	Fenix black	II
169	Fenix light grey	II
170	Fenix white	II
164	Ceramic zaha stone	III
165	Ceramic storm nero	III
142	Ceramic cream-white	III
143	Ceramic grey	III
144	Ceramic anthracite black	III
145	Ceramic calacatta	III
146	Ceramic concrete	III
147	Ceramic pulpis	III
	Versions of table column	
141	Powder-coated pure white	
166	Powder-coated anthracite	
167	Powder-coated quartz	

<b>Tabletop:</b> Wood, Fenix and ceramic		<b>Substructure:</b> powder-coated metal	
			
220 x 110 cm		240 x 120 cm	
80222		80242	
	Price gr.	-	-
	I	-	-
	II	-	-
	III	-	-

## D 2

### The cool classic one

D 2 is a chair range in a straightforward and clear form of design. A classical free-swinging substructure holds the comfortable upholstery. When the Easy-glider function is included, body weight transfer alters the angle of the backrest. The backrest follows the body movements when leaning forward and backward and thus effectively relieves the muscles. This means you can sit comfortably for hours on end.

#### Product spectrum

- 2 backrest heights: 85 cm and 97 cm
- All-round metal armrest with an upholstered surface coating
- Optional Easy-glider function: only possible for types with armrest

#### Product features

- Tubular steel construction (Ø 2.5 cm) or flat steel construction
- Backrest and seat: a long-term elastic, full surface rubber spring system provides the basis of the upholstery. This is firmly held in the tubular steel construction and therefore provides perfect sitting comfort.
- Seat upholstery: volume weight of 50 kg/m<sup>3</sup>, form retention: 5 kPa
- Backrest upholstery: volume weight of 30 kg/m<sup>3</sup>, form retention: 4.5 kPa
- Foam of polyurethane
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



D 2 with tubular steel construction



D 2 with flat steel construction

Metal surfaces

- Aluminium-coloured, powder coated
- High-gloss chrome
- Matt chrome
- Black chrome

Cover materials

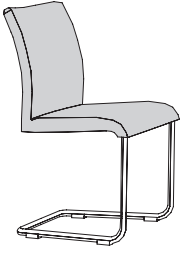
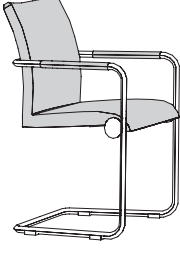
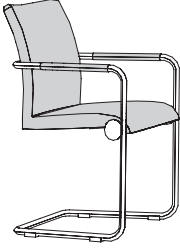
- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)

Surface coating of metal armrests

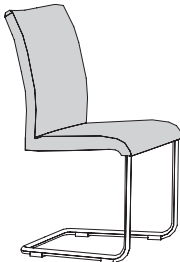
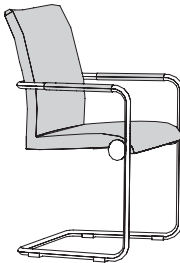
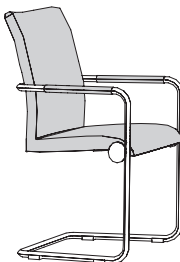
For leather: in the corresponding leather colour  
For Dinamica: in the corresponding Dinamica colour  
For velour: in the corresponding velour colour  
For structured fabric »pure«: in the corresponding structured fabric colour  
For textile cover fabrics:

in 5105 (black leather) for	6302	6304	6305	8001	8004	
in 5109 (cream leather) for	7501	8002				
in 5101 (beige leather) for	7502	8201				
in 5104 (anthracite leather) for	7504	7505	8204	8206	8207	8303
in 5110 (mocca leather) for	6301	6303	7503	8203	8205	
in 5114 (grey-brown leather) for	8003					
in 5122 (sand leather) for	8301					
in 5123 (brown-black leather) for	8302					


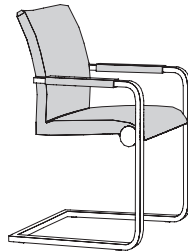
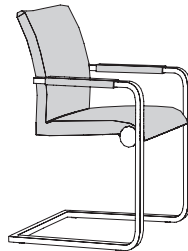
## CHAIRS D 2 – with tubular steel construction

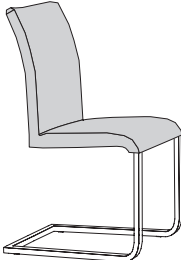
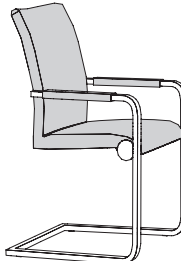
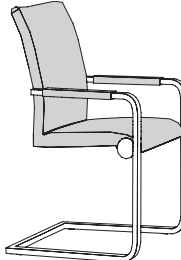
		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
<b>D 2-1</b>  <b>Free-swinging chair with low backrest</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome   Total height: 85 cm Total width: 49 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 48:46 cm Seat depth: 46 cm Fabric req.: 1.1 m Leather req.: 2.0 m <sup>2</sup>		Substructure version: aluminium-coloured, powder coated	D 211....	D 211....	D 211....	D 211....
		-	-	-	-	-
		Substructure version: High-gloss chrome	D 212....	D 212....	D 212....	D 212....
		-	-	-	-	-
		Substructure version: Matt chrome	D 213....	D 213....	D 213....	D 213....
		-	-	-	-	-
		Substructure version: Black chrome	D 214....	D 214....	D 214....	D 214....
		-	-	-	-	-
<b>D 2-2</b>  <b>Free-swinging chair with low backrest and with metal armrests and upholstery</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome   Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.2 m Leather req.: 2.0 m <sup>2</sup>		Substructure version: aluminium-coloured, powder coated	D 221....	D 221....	D 221....	D 221....
		-	-	-	-	-
		Substructure version: High-gloss chrome	D 222....	D 222....	D 222....	D 222....
		-	-	-	-	-
		Substructure version: Matt chrome	D 223....	D 223....	D 223....	D 223....
		-	-	-	-	-
		Substructure version: Black chrome	D 224....	D 224....	D 224....	D 224....
		-	-	-	-	-
<b>D 2-4</b>  <b>Free-swinging chair with low backrest and with metal armrests / Easy glider</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome   Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.0 m <sup>2</sup>		Substructure version: aluminium-coloured, powder coated	D 241....	D 241....	D 241....	D 241....
		-	-	-	-	-
		Substructure version: High-gloss chrome	D 242....	D 242....	D 242....	D 242....
		-	-	-	-	-
		Substructure version: Matt chrome	D 243....	D 243....	D 243....	D 243....
		-	-	-	-	-
		Substructure version: Black chrome	D 244....	D 244....	D 244....	D 244....
		-	-	-	-	-



		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
<div><h2>D 2-6</h2><p><b>Free-swinging chair with high backrest</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</p><div><div>Total height:</div>97 cm</div><div><div>Total width:</div>49 cm</div><div><div>Total depth:</div>63.5 cm</div><div><div>Seat height:</div>48.5 cm</div><div><div>Seat width:</div>49.45 cm</div><div><div>Seat depth:</div>46 cm</div><div><div>Fabric req.:</div>1.1 m</div><div><div>Leather req.:</div>2.1 m<sup>2</sup></div></div>	Substructure version: aluminium-coloured, powder coated	D 261....	D 261....	D 261....	D 261....	
	Substructure version: High-gloss chrome	D 262....	D 262....	D 262....	D 262....	
	Substructure version: Matt chrome	D 263....	D 263....	D 263....	D 263....	
	Substructure version: Black chrome	D 264....	D 264....	D 264....	D 264....	
<div><h2>D 2-9</h2><p><b>Free-swinging chair with high backrest and with metal armrests and upholstery</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</p><div><div>Total height:</div>97 cm</div><div><div>Total width:</div>55 cm</div><div><div>Total depth:</div>63 cm</div><div><div>Seat height:</div>48.5 cm</div><div><div>Seat width:</div>47.44 cm</div><div><div>Seat depth:</div>46 cm</div><div><div>Armrest height:</div>64 cm</div><div><div>Fabric req.:</div>1.3 m</div><div><div>Leather req.:</div>2.2 m<sup>2</sup></div></div>	Substructure version: aluminium-coloured, powder coated	D 291....	D 291....	D 291....	D 291....	
	Substructure version: High-gloss chrome	D 292....	D 292....	D 292....	D 292....	
	Substructure version: Matt chrome	D 293....	D 293....	D 293....	D 293....	
	Substructure version: Black chrome	D 294....	D 294....	D 294....	D 294....	
<div><h2>D 2-10</h2><p><b>Free-swinging chair with high backrest and with metal armrests / Easy glider</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</p><div><div>Total height:</div>97 cm</div><div><div>Total width:</div>55 cm</div><div><div>Total depth:</div>63 cm</div><div><div>Seat height:</div>48.5 cm</div><div><div>Seat width:</div>47.44 cm</div><div><div>Seat depth:</div>46 cm</div><div><div>Armrest height:</div>64 cm</div><div><div>Fabric req.:</div>1.3 m</div><div><div>Leather req.:</div>2.2 m<sup>2</sup></div></div>	Substructure version: aluminium-coloured, powder coated	D 2101....	D 2101....	D 2101....	D 2101....	
	Substructure version: High-gloss chrome	D 2102....	D 2102....	D 2102....	D 2102....	
	Substructure version: Matt chrome	D 2103....	D 2103....	D 2103....	D 2103....	
	Substructure version: Black chrome	D 2104....	D 2104....	D 2104....	D 2104....	

## CHAIRS D 2 – with flat steel construction

		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77..)	Leather (51.) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
 <div><b>D 2-11</b> <b>Free-swinging chair with low backrest</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</div> <div><div>Total height: 85 cm Total width: 49 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 48:46 cm Seat depth: 46 cm Fabric req.: 1.1 m Leather req.: 2.0 m<sup>2</sup></div></div>	Substructure version: aluminium-coloured, powder coated	D 2111....	D 2111....	D 2111....	D 2111....	
	Substructure version: High-gloss chrome	D 2112....	D 2112....	D 2112....	D 2112....	
	Substructure version: Matt chrome	D 2113....	D 2113....	D 2113....	D 2113....	
	Substructure version: Black chrome	D 2114....	D 2114....	D 2114....	D 2114....	
 <div><b>D 2-12</b> <b>Free-swinging chair with low backrest and with metal armrests and upholstery</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</div> <div><div>Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.2 m Leather req.: 2.0 m<sup>2</sup></div></div>	Substructure version: aluminium-coloured, powder coated	D 2121....	D 2121....	D 2121....	D 2121....	
	Substructure version: High-gloss chrome	D 2122....	D 2122....	D 2122....	D 2122....	
	Substructure version: Matt chrome	D 2123....	D 2123....	D 2123....	D 2123....	
	Substructure version: Black chrome	D 2124....	D 2124....	D 2124....	D 2124....	
 <div><b>D 2-14</b> <b>Free-swinging chair with low backrest and with metal armrests / Easy glider</b> Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</div> <div><div>Total height: 85 cm Total width: 55 cm Total depth: 59 cm Seat height: 48.5 cm Seat width: 47:44.5 cm Seat depth: 46 cm Armrest height: 64 cm Fabric req.: 1.3 m Leather req.: 2.0 m<sup>2</sup></div></div>	Substructure version: aluminium-coloured, powder coated	D 2141....	D 2141....	D 2141....	D 2141....	
	Substructure version: High-gloss chrome	D 2142....	D 2142....	D 2142....	D 2142....	
	Substructure version: Matt chrome	D 2143....	D 2143....	D 2143....	D 2143....	
	Substructure version: Black chrome	D 2144....	D 2144....	D 2144....	D 2144....	

		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
<div>D 2-16</div> <div>Free-swinging chair with high backrest</div> <div>Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</div> <div></div> <div><div>Total height: 97 cm</div><div>Total width: 49 cm</div><div>Total depth: 63.5 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 49:45 cm</div><div>Seat depth: 46 cm</div><div>Fabric req.: 1.1 m</div><div>Leather req.: 2.1 m²</div></div>	Substructure version: aluminium-coloured, powder coated	D 2161....	D 2161....	D 2161....	D 2161....	
	Substructure version: High-gloss chrome	D 2162....	D 2162....	D 2162....	D 2162....	
	Substructure version: Matt chrome	D 2163....	D 2163....	D 2163....	D 2163....	
	Substructure version: Black chrome	D 2164....	D 2164....	D 2164....	D 2164....	
<div>D 2-19</div> <div>Free-swinging chair with high backrest and with metal armrests and upholstery</div> <div>Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</div> <div></div> <div><div>Total height: 97 cm</div><div>Total width: 55 cm</div><div>Total depth: 63 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 47:44 cm</div><div>Seat depth: 46 cm</div><div>Armrest height: 64 cm</div><div>Fabric req.: 1.3 m</div><div>Leather req.: 2.2 m²</div></div>	Substructure version: aluminium-coloured, powder coated	D 2191....	D 2191....	D 2191....	D 2191....	
	Substructure version: High-gloss chrome	D 2192....	D 2192....	D 2192....	D 2192....	
	Substructure version: Matt chrome	D 2193....	D 2193....	D 2193....	D 2193....	
	Substructure version: Black chrome	D 2194....	D 2194....	D 2194....	D 2194....	
<div>D 2-20</div> <div>Free-swinging chair with high backrest and with metal armrests / Easy glider</div> <div>Substructure versions: aluminium-coloured, powder coated / high-gloss/matt/black chrome</div> <div></div> <div><div>Total height: 97 cm</div><div>Total width: 55 cm</div><div>Total depth: 63 cm</div><div>Seat height: 48.5 cm</div><div>Seat width: 47:44 cm</div><div>Seat depth: 46 cm</div><div>Armrest height: 64 cm</div><div>Fabric req.: 1.3 m</div><div>Leather req.: 2.2 m²</div></div>	Substructure version: aluminium-coloured, powder coated	D 2201....	D 2201....	D 2201....	D 2201....	
	Substructure version: High-gloss chrome	D 2202....	D 2202....	D 2202....	D 2202....	
	Substructure version: Matt chrome	D 2203....	D 2203....	D 2203....	D 2203....	
	Substructure version: Black chrome	D 2204....	D 2204....	D 2204....	D 2204....	

## D 20 The variable one

Clarity and straightforwardness hallmark the design of the seat bowl – the essential basis for longevity and also the right basis for being able to present itself in a different look involving a variety of types of wood and cover materials. The seat and the substructure correspond in a well-balanced and harmonious way: the proportions are correct, the form of design is clear and comprehensible. The model D 20 provides you with a number of ways of putting together „your“ chair.

### Product spectrum

- Substructure in various types of solid wood, seat, back and upholstered armrests with different cover materials
- Individual combination of seat bowl:
  - 2 backrest heights: low and high
  - 2 seat widths: standard seat width 44/46 cm, comfort seat width 48/50 cm
  - 3 seat comfort levels: sewn-on seat cushion in firm – medium – soft (with a „loose cushion look“)
- Armrest versions: without armrests, with closed upholstered armrests or with open wooden armrests
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)

### Product features

- **Seat bowl:**
  - Base construction: solid wooden substructure; a rubber belt spring forms the basis for the upholstery, the belts are fastened firmly to the solid wooden substructure
  - Backrest function: use of spring steel – yields to pressure and adapts to the body. Belt cover with foam padding RG 2535
  - Rear upholstery: polyether foam RG 5050
  - Seat upholstery: the base of the seat consists of polyether foam RG 4070
- **Seat comfort levels of cushions:** (in „loose cushion look“; fastened firmly to the seat frame):
  - **A** – Firm: spring core cushion
  - Intensive seat support; the spring core cushion (cylinder pocket springs, wire strength 1.6 cm) is embedded in a frame of polyether foam, RG 4070. Covered with a polyether foam material
  - **B** – Medium: cold foam cushion
  - Comfortable seat support; polyether foam RG 5040 HR
  - **C** – Soft: spring flex cushion
  - Gentle seat support: mixture of springs and foam sticks cut in small lengths (form retention level 4.6 kpa). The springs, proportion of 35%, have a lubricating and gliding function in the cushion, the loose foam sticks give the cushion its shape.



## Cover materials

- **High-grade leather in contemporary colours**  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- **Microfibre “Dinamica” in homely colours**
- **Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling**
- **Customer’s fabrics possible (price group = best fabric price group)**

## List of versions substructure

Model no.	Versions	Price group
<b>110</b>	Solid beech	<b>I</b>
<b>117</b>	Solid natural oak	<b>II</b>
<b>118</b>	Solid walnut	<b>III</b>



### Example of order

The D 20 upholstered chair is a model which provides you with an enormous amount of choice. Besides the many different cover fabrics, this chair is available with or without armrests and with low or high backrests.

With the D 20 model you have even more opportunities of fitting out your chair individually: the chair is available in two widths (44/46 and 48/50 cm) and with different cushions (with spring core, down or cold foam padding). **Both seat widths and all three types of cushion padding are at the same price.**

Please first state the model no. of the required substructure version, then the type no. of the required chair and finally be sure to state the **seat cushion padding and the seat width** in your order. Add on digits to the type numbers of the required chair:

For the padding of the cushion add an **A - Firm: spring core**  
 or **B - Medium: cold foam**  
**C - Soft: spring flex**


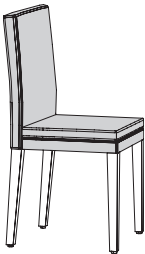

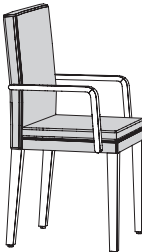
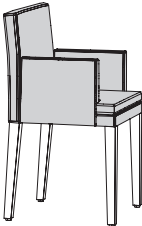
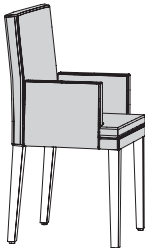
After the letter please then state the required seat width:

**4** (for seat width of 44/46 cm)  
or **5** (for seat width of 48/50 cm)

**Example:**

The order number of the „simplest“ model of D 20 (the D 20-1 without armrests, with low backrest, substructure version solid beech) with cushion padding of spring flex in comfort width of 50 cm looks like this:

**Model no. 110 (for solid beech)**  
**D 201**  
**then add the "C" and the "5"**

		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
 <p><b>D 20-1</b> Upholstered chair with low backrest</p> <p>Total height: 85.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 1.85 m<sup>2</sup></p>		Price gr. I II III	D 201....	D 201....	D 201....	D 201....
			-	-	-	-
			-	-	-	-
			-	-	-	-
 <p><b>D 20-2</b> Upholstered chair with high backrest</p> <p>Total height: 94.5 cm Total width: see seat width Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 2.05 m<sup>2</sup></p>		Price gr. I II III	D 202....	D 202....	D 202....	D 202....
			-	-	-	-
			-	-	-	-
			-	-	-	-
 <p><b>D 20-3</b> Upholstered chair with low backrest and wooden armrests</p> <p>Total height: 85.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 1.85 m<sup>2</sup></p>		Price gr. I II III	D 203....	D 203....	D 203....	D 203....
			-	-	-	-
			-	-	-	-
			-	-	-	-
 <p><b>D 20-4</b> Upholstered chair with high backrest and wooden armrests</p> <p>Total height: 94.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46 or 50 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 2.05 m<sup>2</sup></p>		Price gr. I II III	D 204....	D 204....	D 204....	D 204....
			-	-	-	-
			-	-	-	-
			-	-	-	-
 <p><b>D 20-5</b> Upholstered chair with low backrest and upholstered armrests</p> <p>Total height: 85.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.9 m Leather req.: 2.9 m<sup>2</sup></p>		Price gr. I II III	D 205....	D 205....	D 205....	D 205....
			-	-	-	-
			-	-	-	-
			-	-	-	-
 <p><b>D 20-6</b> Upholstered chair with high backrest and upholstered armrests</p> <p>Total height: 94.5 cm Total width: see seat width + 6 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44 or 48 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.9 m Leather req.: 3.1 m<sup>2</sup></p>		Price gr. I II III	D 206....	D 206....	D 206....	D 206....
			-	-	-	-
			-	-	-	-
			-	-	-	-





D 21      The simple one

In this model we have followed the principle of simplicity: a comprehensible form of design without any unnecessary gimmicks. Soft curves meet straight lines: the result is a chair in a clear form of design. The thick upholstery promises the user a high level of comfort and different types of wood for the solid wooden chair legs enable the owner to adapt the chairs to match his existing dining room suite.

Product spectrum

- 2 backrest heights
- Chair with or without wooden armrests
- Substructure construction of solid wood, narrowing downwards
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)

Product features

- Seat bowl:  
base construction: solid wooden substructure; a rubber belt spring forms the basis for the upholstery, the belts are fastened firmly to the solid wooden substructure  
backrest function: use of spring steel – yields to pressure and adapts to the body. Belt cover with foam padding RG 2535  
rear upholstery: polyether foam RG 5050  
seat upholstery: the base of the seat consists of polyether foam RG 4070. The seat core consists of a cold polyether foam RG 5040  
Seat upholstery: the seat base consists of polyether foam VW 4070. the seat core consists of cold polyether foam VW 5040



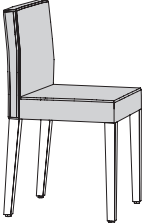

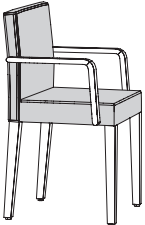
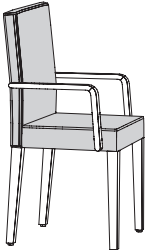
Cover materials

- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)



List of versions substructure

Model no.	Versions	Price group
110	Solid beech	I
117	Solid natural oak	II
118	Solid walnut	III

		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
 <p><b>D 21-1</b> Upholstered chair with low backrest</p> <p>Total height: 85.5 cm Total width: 46.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46.0 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 1.85 m<sup>2</sup></p>	<p>Price gr.</p> <p>I II III</p>		D 211....	D 211....	D 211....	D 211....
 <p><b>D 21-2</b> Upholstered chair with high backrest</p> <p>Total height: 94.5 cm Total width: 46.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 46.0 cm Seat depth: 46.0 cm Fabric req.: 1.44 m Leather req.: 2.05 m<sup>2</sup></p>	<p>Price gr.</p> <p>I II III</p>		D 212....	D 212....	D 212....	D 212....
 <p><b>D 21-3</b> Upholstered chair with low backrest and wooden armrests</p> <p>Total height: 85.5 cm Total width: 50.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44.0 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 1.85 m<sup>2</sup></p>	<p>Price gr.</p> <p>I II III</p>		D 213....	D 213....	D 213....	D 213....
 <p><b>D 21-4</b> Upholstered chair with high backrest and wooden armrests</p> <p>Total height: 94.5 cm Total width: 50.0 cm Total depth: 57.0 cm Seat height: 49.0 cm Seat width: 44.0 cm Seat depth: 46.0 cm Armrest height: 64.5 cm Fabric req.: 1.44 m Leather req.: 2.05 m<sup>2</sup></p>	<p>Price gr.</p> <p>I II III</p>		D 214....	D 214....	D 214....	D 214....

D 24    The curved one

The D 24 is a chair range which stands for comfortable seat quality in free swinging chairs and which radiates a modern look by way of the expressive form of the seat bowl and the versions of the substructures incorporating flat steel.

Product features

- Flat steel construction 30 x 18 mm
- Upholstery on inside formed wooden seat bowl
- 2 backrest heights: 85 cm and 97 cm
- Chair with or without armrests
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Metal surfaces

- High-gloss chrome
- Matt chrome

Cover materials

- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)

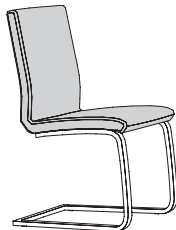
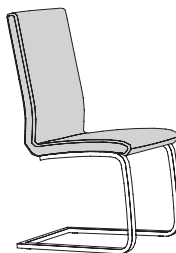


Surface coating of metal armrests:

For leather: in the corresponding leather colour  
For Dinamica: in the corresponding Dinamica colour  
For velour: in the corresponding velour colour  
For structured fabric »pure«: in the corresponding structured fabric colour

For textile cover fabrics:	in 5105 (black leather) for	6302	6304	6305	8001	8004	
	in 5109 (cream leather) for	7501	8002				
	in 5101 (beige leather) for	7502	8201				
	in 5104 (anthracite leather) for	7504	7505	8204	8206	8207	8303
	in 5110 (mocca leather) for	6301	6303	7503	8203	8205	
	in 5114 (grey-brown leather) for	8003					
	in 5122 (sand leather) for	8301					
	in 5123 (brown-black leather) for	8302					

List of versions  
metal substructure version

Model no.	Versions	Price group
132	Matt chrome	I
131	High-gloss chrome	II

		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..)
<b>D 24-1</b> <b>Free-swinging chair with low backrest</b> Substructure versions: high-gloss/matt chrome  <div>             Total height: 85 cm              Total width: 49 cm              Total depth: 59 cm              Seat height: 48.5 cm              Seat width: 48.46 cm              Seat depth: 49 cm              Fabric req.: 0.8 m              Leather req.: 1.5 m<sup>2</sup> </div>						
		Price gr. I II	D 241.... - -	D 241.... - -	D 241.... - -	D 241.... - -
<b>D 24-2</b> <b>Free-swinging chair with high backrest</b> Substructure versions: high-gloss/matt chrome  <div>             Total height: 97 cm              Total width: 49 cm              Total depth: 63.5 cm              Seat height: 48.5 cm              Seat width: 49.45 cm              Seat depth: 49 cm              Fabric req.: 0.9 m              Leather req.: 1.7 m<sup>2</sup> </div>						
		Price gr. I II	D 242.... - -	D 242.... - -	D 242.... - -	D 242.... - -
<b>D 24-3</b> <b>Free-swinging chair with low backrest and armrest</b> Substructure versions: high-gloss/matt chrome  <div>             Total height: 85 cm              Total width: 53 cm              Total depth: 59 cm              Seat height: 48.5 cm              Seat width: 48.46 cm              Seat depth: 49 cm              Armrest height: 63.5 cm              Fabric req.: 0.8 m              Leather req.: 1.5 m<sup>2</sup> </div>						
		Price gr. I II	D 243.... - -	D 243.... - -	D 243.... - -	D 243.... - -
<b>D 24-4</b> <b>Free-swinging chair with high backrest and armrests</b> Substructure versions: high-gloss/matt chrome  <div>             Total height: 97 cm              Total width: 53 cm              Total depth: 63.5 cm              Seat height: 48.5 cm              Seat width: 49.45 cm              Seat depth: 49 cm              Armrest height: 63.5 cm              Fabric req.: 0.9 m              Leather req.: 1.7 m<sup>2</sup> </div>						
		Price gr. I II	D 244.... - -	D 244.... - -	D 244.... - -	D 244.... - -

## D 26 The colourful one

The D 26 is a light chair which acquires a quite unique look by virtue of its variety of colour and its expressive seams. The upholstery on this chair is made up of core leather, which surrounds the entire chair. This upholstery is sewn in position using both straightforward seams and visually more striking cross-seams which come either in a colour matching the leather or in an optional contrasting colour. This is what makes this model so individualistic.

### Product features

- Fully upholstered chair with metal substructure, all-leather cover
- Functional seams and striking cross seams
- A multitude of leather and seam colours
- 2 backrest heights: 87 cm and 96 cm
- Chair with or without fully upholstered armrests
- Max. load: 120 kg



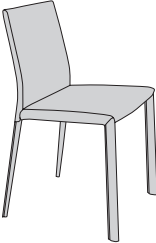

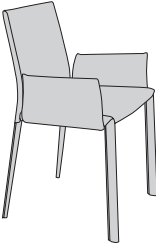
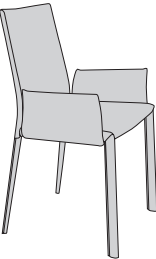
**D 26-Patchwork: see next double page**

### Cover materials

- High-grade core leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer's fabrics not possible

### Surface coating of metal armrests:

For core leather: in the corresponding leather colour

		Information on types of fabric and names of materials for covers see pages 62-63!	Core leather (84..)
	<p><b>D 26-1</b></p> <p><b>Upholstered chair with low backrest</b></p> <p>Total height: 87 cm Total width: 48.5 cm Total depth: 55 cm Seat height: 48.5 cm Seat width: 47 cm Seat depth: 42.5 cm</p>		<p>D 261....</p> <p>-</p>
	<p><b>D 26-2</b></p> <p><b>Upholstered chair with high backrest</b></p> <p>Total height: 96 cm Total width: 48.5 cm Total depth: 56.5 cm Seat height: 48.5 cm Seat width: 47 cm Seat depth: 42.5 cm</p>		<p>D 262....</p> <p>-</p>
	<p><b>D 26-3</b></p> <p><b>Upholstered chair with low backrest and armrests</b></p> <p>Total height: 87 cm Total width: 48.5 cm Total depth: 55 cm Seat height: 48.5 cm Seat width: 47 cm Seat depth: 42.5 cm Armrest height: max. 65 cm</p>		<p>D 263....</p> <p>-</p>
	<p><b>D 26-4</b></p> <p><b>Upholstered chair with high backrest and armrests</b></p> <p>Total height: 96 cm Total width: 48.5 cm Total depth: 56.5 cm Seat height: 48.5 cm Seat width: 47 cm Seat depth: 42.5 cm Armrest height: max. 65 cm</p>		<p>D 264....</p> <p>-</p>



## D 26 - Patchwork

The D 26 is a light chair which acquires a quite unique look by virtue of its variety of colour and its expressive seams. The upholstery on this chair is made up of core leather, which surrounds the entire chair. This upholstery is sewn in position using both straightforward seams and visually more striking cross-seams.

### Product features



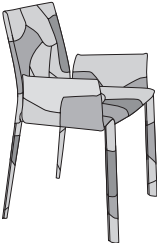
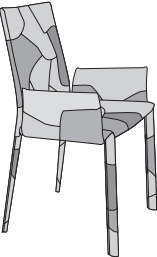
- Fully upholstered chair with metal substructure, all-leather cover
- Mixture of different coloured leather sections („Patchwork“) with white functional seams and striking cross seams
- 2 backrest heights: 87 cm and 96 cm
- Chair with or without fully upholstered armrests
- Max. load: 120 kg

### Cover materials

- High-grade core leather in an attractive colour mix (100% core leather)

Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.



		Information on types of fabric and names of materials for covers see pages 62-63!	Core leather (84..) "Patchwork"
	<div>D 26-1</div> <div>Upholstered chair with low backrest</div> <div><div>Total height:87 cm</div><div>Total width:48.5 cm</div><div>Total depth:55 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div></div>		<div>D 261....</div> <div>-</div>
	<div>D 26-2</div> <div>Upholstered chair with high backrest</div> <div><div>Total height:96 cm</div><div>Total width:48.5 cm</div><div>Total depth:56.5 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div></div>		<div>D 262....</div> <div>-</div>
	<div>D 26-3</div> <div>Upholstered chair with low backrest and armrests</div> <div><div>Total height:87 cm</div><div>Total width:48.5 cm</div><div>Total depth:55 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div><div>Armrest height:max. 65 cm</div></div>		<div>D 263....</div> <div>-</div>
	<div>D 26-4</div> <div>Upholstered chair with high backrest and armrests</div> <div><div>Total height:96 cm</div><div>Total width:48.5 cm</div><div>Total depth:56.5 cm</div><div>Seat height:48.5 cm</div><div>Seat width:47 cm</div><div>Seat depth:42.5 cm</div><div>Armrest height:max. 65 cm</div></div>		<div>D 264....</div> <div>-</div>

# D 27

The light system chair

The lightness of the D 27 is most convincing, both in design and weight. It is clearly distinguished by the various substructure versions in wood and metal. The great number of versions available captivate the viewer with their graceful seams and the attractive contours of the inside sections of the armrests.

There are two different models of the D 27 to choose from.

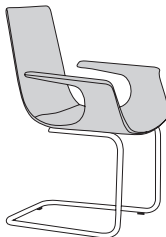
**Model 1: D 27 with intricate upholstery**  
(D 27-1, D 27-2, D 27-5 and D 27-6)

**Product spectrum:**

- Chair with or without armrests
- Armrest version: open armrests
- 2 substructure versions: 4-legged solid wooden substructure or free-swinging metal substructure

**Product features:**

- Seat bowl of three-dimensional formed plywood with intricate upholstery of high-grade cut foam
- Individual choice of substructure with 2 substructure versions:  
Substructure of solid wood in different wood versions or of tubular steel, optionally black powder-coated, high-gloss chrome or stainless steel look
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



**Metal surfaces**

- Black powder-coated
- High-gloss chrome
- Stainless steel look

**Cover materials**

- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer’s fabrics possible (price group = best fabric price group)

**List of versions**  
**solid wood substructure (D 27-1 and D 27-2)**

Model no.	Versions	Price group
121	Solid structured beech	I
117	Solid natural oak	II
135	Solid natural oak, dark stained oak-colour stained	II
118	Solid walnut	III

**List of versions**  
**metal substructure (D 27-5 and D 27-6)**

Model no.	Versions	Price group
138	Black powder-coated	I
131	High-gloss chrome	II
139	Stainless steel look	II

# D 27

## The light system chair

**NEW**

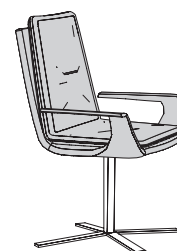
### Model 2: D 27 with intricate and additional upholstery (D 27-8 to D 27-15)

#### Product spectrum:

- Chair with or without armrests
- Armrest version: open armrests
- 3 substructure versions: 4-legged solid wooden substructure, arched substructure or crossed substructure made of metal

#### Product features:

- Seat bowl of three-dimensional formed plywood with intricate upholstery of high-grade cut foam and additional padding/foam (approx. 1,240 g)
- Tilt function (conference bracket with 12° angle, held in start position, 2 pre-set spring firmness levels soft and firm); only possible in the versions with the crossed substructure
- Individual choice of substructure with 3 substructure versions:  
Substructure version in solid wood in different wood versions, with an arched substructure made of tubular steel or with a crossed substructure made of aluminium with a pillar made of steel, optionally black powder-coated or high-gloss chrome
- Max. load: 120 kg
- Plastic and felt gliders are included  
(for hard and soft floors)



#### Metal surfaces

- Black powder-coated
- High-gloss chrome

#### Cover materials





- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre "Dinamica" in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics possible (price group = best fabric price group)

#### List of versions solid wood substructure (D 27-8 and D 27-9)

Model no.	Versions	Price group
121	Solid structured beech	II
117	Solid natural oak	
135	Solid natural oak, dark stained oak-colour stained	
118	Solid walnut	

#### List of versions metal substructure (D 27-10 to D 27-15)

Model no.	Versions	Price group
138	Black powder-coated	I
131	High-gloss chrome	II

		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
 <p><b>D 27-1</b> <b>Upholstered chair</b> Substructure version: solid wood</p> <p>Total height: 90.0 cm Total width: 48.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 48.5:45.0 cm Seat depth: 42.0 cm Fabric req.: 0.9 m Leather req.: 1.45 m<sup>2</sup> Total weight: 6.8 kg</p>			D 271....	D 271....	D 271....	D 271....
		Price gr.				
		I	-	-	-	-
		II	-	-	-	-
		III	-	-	-	-
 <p><b>D 27-2</b> <b>Upholstered chair with armrests</b> Substructure version: solid wood</p> <p>Total height: 90.0 cm Total width: 66.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 46.5:45.0 cm Seat depth: 42.0 cm Armrest height: 65.0 cm Fabric req.: 1.2 m Leather req.: 2.3 m<sup>2</sup> Total weight: 9.1 kg</p>			D 272....	D 272....	D 272....	D 272....
		Price gr.				
		I	-	-	-	-
		II	-	-	-	-
		III	-	-	-	-
 <p><b>D 27-5</b> <b>Upholstered chair</b> Substructure version: metal</p> <p>Total height: 92.0 cm Total width: 48.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 48.5:45.0 cm Seat depth: 42.0 cm Fabric req.: 0.9 m Leather req.: 1.45 m<sup>2</sup> Total weight: 9.5 kg</p>			D 275....	D 275....	D 275....	D 275....
		Price gr.				
		I	-	-	-	-
		II	-	-	-	-
 <p><b>D 27-6</b> <b>Upholstered chair with armrests</b> Substructure version: metal</p> <p>Total height: 92.0 cm Total width: 66.5 cm Total depth: 60.0 cm Seat height: 47.0 cm Seat width: 46.5:45.0 cm Seat depth: 42.0 cm Armrest height: 65.0 cm Fabric req.: 1.2 m Leather req.: 2.3 m<sup>2</sup> Total weight: 11.8 kg</p>			D 276....	D 276....	D 276....	D 276....
		Price gr.				
		I	-	-	-	-
		II	-	-	-	-

With the D 27-8 to D 27-15 it is possible to order the (additional) upholstery in different fabrics. Please state clearly in the order! When changing versions from different fabric price groups, the higher fabric price group is always charged.

Information on types of fabric and names of materials for covers see pages 62-63!

Structured fabric (63.)  
Cotton-wool-Jacquard (75.)  
Woven Jacquard (82.)  
Woven Jacquard glossy (83.)

Velour CS (62.)  
Structured fabric »pure« (77.)

Leather (51.)  
»Dinamica« (68.)  
Wool fabric (80.)

Saddle leather (65.)  
Nubuk-Touch leather (56.)

## D 27-8

### Upholstered chair

Substructure version: solid wood



Total height: 90.0 cm  
Total width: 53.0 cm  
Total depth: 61.0 cm  
Seat height: 51.0 cm  
Seat width: 53.0:48.0 cm  
Seat depth: 43.0 cm  
Fabric req. chair: 0.45 m  
Fabric req. upholstery: 0.95 m<sup>2</sup>  
Leather req. chair: 0.99 m<sup>2</sup>  
Leather req. upholstery: 1.65 m<sup>2</sup>  
Total weight: 8.3 kg

Price gr.  
II  
III

D 278....

D 278....

D 278....

D 278...

-

-

-

-

## D 27-9

### Upholstered chair with armrests

Substructure version: solid wood



Total height: 90.0 cm  
Total width: 66.5 cm  
Total depth: 61.0 cm  
Seat height: 51.0 cm  
Seat width: 53.0:48.0 cm  
Seat depth: 43.0 cm  
Armrest height: 63.0 cm  
Fabric req. chair: 0.45 m  
Fabric req. upholstery: 0.95 m  
Leather req. chair: 1.88 m<sup>2</sup>  
Leather req. upholstery: 1.65 m<sup>2</sup>  
Total weight: 10.6 kg

Price gr.  
II  
III

D 279....

D 279....

D 279....

D 279....

-

-

-

-

## D 27-10

### Upholstered chair

Substructure version: metal



Total height: 90.0 cm  
Total width: 53.0 cm  
Total depth: 61.0 cm  
Seat height: 51.0 cm  
Seat width: 53.0:48.0 cm  
Seat depth: 43.0 cm  
Fabric req. chair: 0.45 m  
Fabric req. upholstery: 0.95 m  
Leather req. chair: 0.99 m<sup>2</sup>  
Leather req. upholstery: 1.65 m<sup>2</sup>  
Total weight: 8.1 kg

Price gr.  
I  
II

D 2710....

D 2710....

D 2710....

D 2710....

-

-

-

-

## D 27-11

### Upholstered chair with armrests

Substructure version: metal



Total height: 90.0 cm  
Total width: 66.5 cm  
Total depth: 61.0 cm  
Seat height: 51.0 cm  
Seat width: 53.0:48.0 cm  
Seat depth: 43.0 cm  
Armrest height: 63.0 cm  
Fabric req. chair: 0.45 m  
Fabric req. upholstery: 0.95 m  
Leather req. chair: 1.88 m<sup>2</sup>  
Leather req. upholstery: 1.65 m<sup>2</sup>  
Total weight: 10.4 kg

Price gr.  
I  
II

D 2711....

D 2711....

D 2711....

D 2711....

-

-





-

-

# CHAIRS D 27

Please be sure to state the **model no. of the substructure version** in your order!

With the D 27-8 to D 27-15 it is possible to order the (additional) upholstery in different fabrics. Please state clearly in the order! When changing versions from different fabric price groups, the higher fabric price group is always charged.

Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63..) Cotton-wool-Jacquard (75..) Woven Jacquard (82..) Woven Jacquard glossy (83..)	Velour CS (62..) Structured fabric »pure« (77..)	Leather (51..) »Dinamica« (68..) Wool fabric (80..)	Saddle leather (65..) Nubuk-Touch leather (56..)
<b>D 27-12</b> <b>Upholstered chair</b> Substructure version: metal  <div>             Total height: 90.0 cm              Total width: 53.0 cm              Total depth: 61.0 cm              Seat height: 51.0 cm              Seat width: 53.0:48.0 cm              Seat depth: 43.0 cm              Fabric req. chair: 0.45 m              Fabric req. upholstery: 0.95 m              Leather req. chair: 0.99 m<sup>2</sup>              Leather req. upholstery: 1.65 m<sup>2</sup>              Total weight: 9.7 kg           </div>	D 2712....	D 2712....	D 2712....	D 2712....
	Price gr. I II	- -	- -	- -
<b>D 27-14</b> <b>Upholstered chair with armrests</b> Substructure version: metal  <div>             Total height: 90.0 cm              Total width: 66.5 cm              Total depth: 61.0 cm              Seat height: 51.0 cm              Seat width: 53.0:48.0 cm              Seat depth: 43.0 cm              Armrest height: 63.0 cm              Fabric req. chair: 0.45 m              Fabric req. upholstery: 0.95 m              Leather req. chair: 1.88 m<sup>2</sup>              Leather req. upholstery: 1.65 m<sup>2</sup>              Total weight: 12.1 kg           </div>	D 2714....	D 2714....	D 2714....	D 2714....
	Price gr. I II	- -	- -	- -
<b>D 27-13</b> <b>Upholstered chair</b> Substructure version: metal  <div>             Total height: 90.0 cm              Total width: 53.0 cm              Total depth: 61.0 cm              Seat height: 51.0 cm              Seat width: 53.0:48.0 cm              Seat depth: 43.0 cm              Fabric req. chair: 0.45 m              Fabric req. upholstery: 0.95 m              Leather req. chair: 0.99 m<sup>2</sup>              Leather req. upholstery: 1.65 m<sup>2</sup>              Total weight: 9.5 kg           </div> <p>with tilt function</p>	D 2713....	D 2713....	D 2713....	D 2713....
	Price gr. I II	- -	- -	- -
<b>D 27-15</b> <b>Upholstered chair with armrests</b> Substructure version: metal  <div>             Total height: 90.0 cm              Total width: 66.5 cm              Total depth: 61.0 cm              Seat height: 51.0 cm              Seat width: 53.0:48.0 cm              Seat depth: 43.0 cm              Armrest height: 63.0 cm              Fabric req. chair: 0.45 m              Fabric req. upholstery: 0.95 m              Leather req. chair: 1.88 m<sup>2</sup>              Leather req. upholstery: 1.65 m<sup>2</sup>              Total weight: 11.9 kg           </div> <p>with tilt function</p>	D 2715....	D 2715....	D 2715....	D 2715....
	Price gr. I II	- -	- -	- -



# D 28

Intricate legs, curved forms and invitingly soft upholstery, these are the three hallmarks of the D 28 chair. The extra comfortable upholstery in particular determines the character of this series of chairs, which has been constructed with ideal sizes for seat depth, seat height and backrest height in mind, and so adapts ergonomically to a person's physical contours.

**Product spectrum**

- Chair in two backrest heights
- Chair with or without armrests
- Armrest version: closed upholstered armrest
- Intricate legs, metal substructure in three versions

**Product features**

- Concave curved backrest and armrests
- Visually adapted, curved back seam
- Ergonomically comfortable upholstery
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



**Metal surfaces**

- Black powder-coated
- Structured lacquer silver
- High-gloss chrome

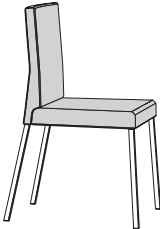
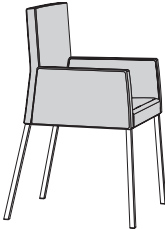
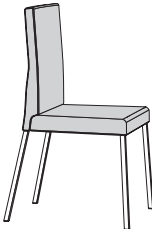
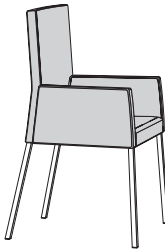
**Cover materials**

- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Microfibre “Dinamica” in homely colours
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics possible (price group = best fabric price group)

**List of versions Metal substructure**

Model no.	Versions	Price group
138	Black powder-coated	I
140	Structured lacquer silver	I
131	High-gloss chrome	II



		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63.) Cotton-wool-Jacquard (75.) Woven Jacquard (82.) Woven Jacquard glossy (83.)	Velour CS (62.) Structured fabric »pure« (77.)	Leather (51.) »Dinamica« (68.) Wool fabric (80.)	Saddle leather (65.)
 <div><div>D 28-1</div><div>Upholstered chair with low backrest</div><div><div>Total height: 86.5 cm</div><div>Total width: 47.5 cm</div><div>Total depth: 56.5 cm</div><div>Seat height: 49.0 cm</div><div>Seat width: 47.5 cm</div><div>Seat depth: 45.5 cm</div><div>Fabric required: 1.22 m</div><div>Leather required: 1.87 m<sup>2</sup></div><div>Total weight: 7.0 kg</div></div></div>						
	Price gr.	D 281....	D 281....	D 281....	D 281....	
	I	-	-	-	-	
II	-	-	-	-		
 <div><div>D 28-2</div><div>Upholstered chair with low backrest and armrests</div><div><div>Total height: 86.5 cm</div><div>Total width: 54.5 cm</div><div>Total depth: 56.5 cm</div><div>Seat height: 49.0 cm</div><div>Seat width: 47.5 cm</div><div>Seat depth: 45.5 cm</div><div>Armrest height: 63.5 cm</div><div>Fabric required: 1.7 m</div><div>Leather required: 2.95 m<sup>2</sup></div><div>Total weight: 9.4 kg</div></div></div>						
	Price gr.	D 282....	D 282....	D 282....	D 282....	
	I	-	-	-	-	
II	-	-	-	-		
 <div><div>D 28-3</div><div>Upholstered chair with high backrest</div><div><div>Total height: 92.0 cm</div><div>Total width: 47.5 cm</div><div>Total depth: 56.5 cm</div><div>Seat height: 49.0 cm</div><div>Seat width: 47.5 cm</div><div>Seat depth: 45.5 cm</div><div>Fabric required: 1.22 m</div><div>Leather required: 2.0 m<sup>2</sup></div><div>Total weight: 7.3 kg</div></div></div>						
	Price gr.	D 283....	D 283....	D 283....	D 283....	
	I	-	-	-	-	
II	-	-	-	-		
 <div><div>D 28-4</div><div>Upholstered chair with high backrest and armrests</div><div><div>Total height: 92.0 cm</div><div>Total width: 54.5 cm</div><div>Total depth: 56.5 cm</div><div>Seat height: 49.0 cm</div><div>Seat width: 47.5 cm</div><div>Seat depth: 45.5 cm</div><div>Armrest height: 63.5 cm</div><div>Fabric required: 1.8 m</div><div>Leather required: 3.1 m<sup>2</sup></div><div>Total weight: 9.7 kg</div></div></div>						
	Price gr.	D 284....	D 284....	D 284....	D 284....	
	I	-	-	-	-	
II	-	-	-	-		

# S 100

This beautifully formed swinging chair in a contemporary and elaborate design provides a high level of comfort. Its seat retains its slim appearance in spite of its upholstery, high-quality foam ensures maximum comfort. The seat and the back have a Nappa leather cover in different colours, the substructure is available in matt or high-gloss chrome.

**Product spectrum**

- Substructure of tubular steel construction, Ø 22 mm, with a surface of chrome
- Back and seat of sturdy beech plywood
- Upholstery composition: polyurethane foam with a volume weight of 35/50 kg/m³ (RG 35/50)
- Chair delivered unassembled
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)




**Metal surfaces substructure**

- Matt chrome
- High-gloss chrome

**Cover materials**

- High-grade leather  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer's fabrics not possible

<b>Ordering note / example:</b> Please add the corresponding cover no. to the type no. of the chair: - chair S 100 with substructure version in matt chrome = type no. S00111 - with a cover in black leather = cover no. 5105 - results in order no. S001115105		<b>Information on types of fabric and names of materials for covers see pages 62-63!</b>		<b>Possible leather (51..)</b> 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey
	<b>S 100</b>  <b>Free-swinging chair</b>  Substructure versions: matt chrome, high-gloss chrome  Total height: 93.0 cm Total width: 48.5 cm Total depth: 59.0 cm Seat height: 46.5 cm Seat width: 48.5 cm Seat depth: 46.0 cm Total weight: 7.9 kg	Substructure: Matt chrome	<b>S00111....</b>  -	
		Substructure: High-gloss chrome	<b>S00112....</b>  -	

# S 200

The S 200 is an extremely comfortable wooden chair that invites you to relax for a while and its timeless design attracts everyone's glances. The substructure of solid oak or walnut harmonises perfectly with the finely upholstered ergonomic seat. Nappa leather is available as a cover in a choice of colours.

Product spectrum

- Solid wooden substructure
- Back and seat of sturdy beech plywood
- Upholstery composition: polyurethane foam with a volume weight of 35/50 kg/m³ (RG 35/50) and an extra wadding layer (100g)
- Chair delivered unassembled
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)




Wood surfaces substructure

- Solid natural oak
- Solid walnut

Cover materials

- High-grade leather  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer's fabrics not possible

<b>Ordering note / example:</b> Please add the corresponding cover no. to the type no. of the chair: - chair S 200 with substructure version in solid natural oak = type no. S00211 - with a cover in black leather = cover no. 5105 - results in order no. S002115105		<b>Information on types of fabric and names of materials for covers see pages 62-63!</b>	<b>Possible leather (51..)</b> 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey
	<b>S 200</b> <b>Upholstered chair</b>  Substructure versions: solid natural oak, solid walnut  Total height: 89.5 cm Total width: 49.0 cm Total depth: 59.0 cm Seat height: 45.5 cm Seat width: 49.0 cm Seat depth: 46.0 cm Total weight: 6.1 kg		Substructure: Solid natural oak  <b>S00211....</b>  -
		Substructure: Solid walnut  <b>S00212....</b>  -	

# S 300

S 300 is the family name for a chair series that is characterised by individuality and sitting comfort. The composition of the seat with its belt and Nosag springs means that you still feel comfortable after sitting on it for longer periods. Besides a variety of forms and substructures in stainless steel or wood, there are also armrests and different types of seams on the chair back to choose from.

## Product spectrum

- Substructure of rectangular construction with a surface of stainless steel or chrome (20 x 20 mm) or of solid wood (40 x 40 mm)
- Voluminous upholstery of substructures, seat composition with belts and Nosag springs
- Two different backrest heights
- With optional armrests
- With three optional seams for the backrest to choose from (see below)
- Seat upholstery composition: polyether foam with a volume weight of 40 kg/m<sup>3</sup>
- Back upholstery composition: polyurethane foam with a volume weight of 21 kg/m<sup>3</sup>
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



## Seams

Back without leather seam



Back with vertical leather seam



Back with horizontal leather seam



## Surfaces for substructure

- Ground stainless steel
- High-gloss chrome
- Solid natural oak
- Solid walnut

## Cover materials

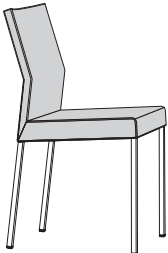
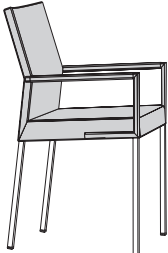
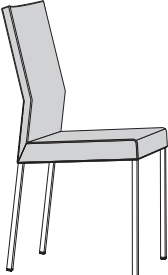

- High-grade leather

Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.

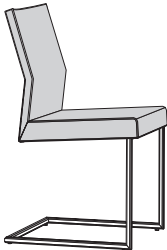
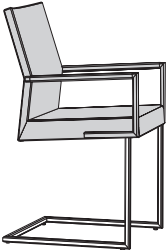
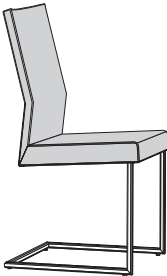
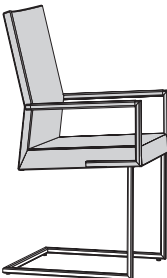
- Customer's fabrics not possible

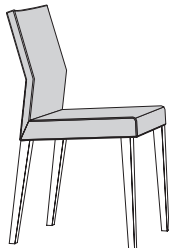
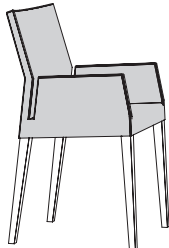
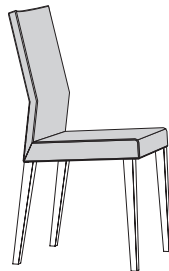
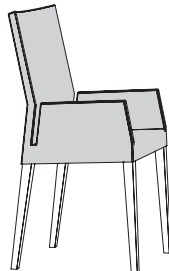
## Cover of metal armrests

- For leather: in the corresponding leather colour

<b>Ordering note / example:</b> Please add the corresponding cover no. to the type no. of the chair: - chair S 300-1 with substructure version in ground stainless steel, back without leather seam = type no. S003111 - with a cover in black leather = cover no. 5105 - results in order no. S0031115105		<b>Information on types of fabric and names of materials for covers see pages 62-63!</b>		<b>Possible leather (51..)</b> 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey		
 <p><b>S 300-1</b></p> <p><b>Upholstered chair with low backrest</b></p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 88.0 cm  Total width: 45.0 cm  Total depth: 55.0 cm  Seat height: 49.0 cm  Seat width: 45.0 cm  Seat depth: 46.0 cm  Total weight: 6.5 kg</p>	Substructure: Ground stainless steel	Back without leather seam  <b>S003111....</b> -	Back with vertical leather seam  <b>S003112....</b> -	Back with horizontal leather seam  <b>S003113....</b> -		
		Substructure: High-gloss chrome  <b>S003121....</b> -	<b>S003122....</b> -	<b>S003123....</b> -		
 <p><b>S 300-3</b></p> <p><b>Upholstered chair with low backrest and armrests</b></p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 88.0 cm  Total width: 51.0 cm  Total depth: 55.0 cm  Seat height: 49.0 cm  Seat width: 45.0 cm  Seat depth: 46.0 cm  Armrest height: 64.0 cm  Total weight: 9.5 kg</p>	Substructure: Ground stainless steel	<b>S003311....</b> -	<b>S003312....</b> -	<b>S003313....</b> -		
		Substructure: High-gloss chrome  <b>S003321....</b> -	<b>S003322....</b> -	<b>S003323....</b> -		
 <p><b>S 300-2</b></p> <p><b>Upholstered chair with high backrest</b></p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 98.0 cm  Total width: 45.0 cm  Total depth: 55.0 cm  Seat height: 49.0 cm  Seat width: 45.0 cm  Seat depth: 46.0 cm  Total weight: 7.5 kg</p>	Substructure: Ground stainless steel	<b>S003211....</b> -	<b>S003212....</b> -	<b>S003213....</b> -		
		Substructure: High-gloss chrome  <b>S003221....</b> -	<b>S003222....</b> -	<b>S003223....</b> -		
 <p><b>S 300-4</b></p> <p><b>Upholstered chair with high backrest and armrests</b></p> <p>Substructure versions: ground stainless steel, high-gloss chrome</p> <p>Total height: 98.0 cm  Total width: 51.0 cm  Total depth: 55.0 cm  Seat height: 49.0 cm  Seat width: 45.0 cm  Seat depth: 46.0 cm  Armrest height: 64.0 cm  Total weight: 10.5 kg</p>	Substructure: Ground stainless steel	<b>S003411....</b> -	<b>S003412....</b> -	<b>S003413....</b> -		
		Substructure: High-gloss chrome  <b>S003421....</b> -	<b>S003422....</b> -	<b>S003423....</b> -		

# CHAIRS    S 300 with free-swinging metal substructure

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 300-5 with substructure version in ground stainless steel, back without leather seam = type no. S003511 - with a cover in black leather = cover no. 5105 - results in order no. S0035115105		Information on types of fabric and names of materials for covers see pages 62-63!		Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey		
	<b>S 300-5</b> <b>Free-swinging chair with low backrest</b>  Substructure versions: ground stainless steel, high-gloss chrome  Total height: 91.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 9.0 kg	Substructure: Ground stainless steel	Back without leather seam  <b>S003511....</b>  -	Back with vertical leather seam  <b>S003512....</b>  -	Back with horizontal leather seam  <b>S003513....</b>  -	
		Substructure: High-gloss chrome	<b>S003521....</b>  -	<b>S003522....</b>  -	<b>S003523....</b>  -	
	<b>S 300-7</b> <b>Free-swinging chair with low backrest and armrests</b>  Substructure versions: ground stainless steel, high-gloss chrome  Total height: 91.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 12.0 kg	Substructure: Ground stainless steel	<b>S003711....</b>  -	<b>S003712....</b>  -	<b>S003713....</b>  -	
		Substructure: High-gloss chrome	<b>S003721....</b>  -	<b>S003722....</b>  -	<b>S003723....</b>  -	
	<b>S 300-6</b> <b>Free-swinging chair with high backrest</b>  Substructure versions: ground stainless steel, high-gloss chrome  Total height: 101.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 10.0 kg	Substructure: Ground stainless steel	<b>S003611....</b>  -	<b>S003612....</b>  -	<b>S003613....</b>  -	
		Substructure: High-gloss chrome	<b>S003621....</b>  -	<b>S003622....</b>  -	<b>S003623....</b>  -	
	<b>S 300-8</b> <b>Free-swinging chair with high backrest and armrests</b>  Substructure versions: ground stainless steel, high-gloss chrome  Total height: 101.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 13.0 kg	Substructure: Ground stainless steel	<b>S003811....</b>  -	<b>S003812....</b>  -	<b>S003813....</b>  -	
		Substructure: High-gloss chrome	<b>S003821....</b>  -	<b>S003822....</b>  -	<b>S003823....</b>  -	

Ordering note / example: Please add the corresponding cover no. to the type no. of the chair: - chair S 300-9 with substructure version in solid natural oak, back without leather seam = type no. S003911 - with a cover in black leather = cover no. 5105 - results in order no. S0039115105		Information on types of fabric and names of materials for covers see pages 62-63!		Possible leather (51..) 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey		
	<b>S 300-9</b> <b>Upholstered chair with low backrest</b>  Substructure versions: solid natural oak, solid walnut  Total height: 88.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 7.0 kg	Substructure: Solid natural oak	Back without leather seam  S003911....  -	Back with vertical leather seam  S003912....  -	Back with horizontal leather seam  S003913....  -	
		Substructure: Solid walnut	S003921....  -	S003922....  -	S003923....  -	
	<b>S 300-11</b> <b>Upholstered chair with low backrest and armrests</b>  Substructure versions: solid natural oak, solid walnut  Total height: 88.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 9.0 kg	Substructure: Solid natural oak	S0031111....  -	S0031112....  -	S0031113....  -	
		Substructure: Solid walnut	S0031121....  -	S0031122....  -	S0031123....  -	
	<b>S 300-10</b> <b>Upholstered chair with high backrest</b>  Substructure versions: solid natural oak, solid walnut  Total height: 98.0 cm Total width: 45.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Total weight: 8.0 kg	Substructure: Solid natural oak	S0031011....  -	S0031012....  -	S0031013....  -	
		Substructure: Solid walnut	S0031021....  -	S0031022....  -	S0031023....  -	
	<b>S 300-12</b> <b>Upholstered chair with high backrest and armrests</b>  Substructure versions: solid natural oak, solid walnut  Total height: 98.0 cm Total width: 51.0 cm Total depth: 55.0 cm Seat height: 49.0 cm Seat width: 45.0 cm Seat depth: 46.0 cm Armrest height: 64.0 cm Total weight: 10.0 kg	Substructure: Solid natural oak	S0031211....  -	S0031212....  -	S0031213....  -	
		Substructure: Solid walnut	S0031221....  -	S0031222....  -	S0031223....  -	

# S 400

The pretty S 400 is a decorative design unit in itself (or with a coffee table). But it also enhances any dining table when used in a group. It is comfortably upholstered, available in an optional revolving version and also enormously adaptable, conveying a positive radiance to any dining room.

**Product spectrum**

- Fixed version or revolving version with automatic resetting device

**Product features**

- Substructure of solid wood
- Seat and back section of solid plywood
- Seat upholstery composition: polyurethane foam with a volume weight of 40/60 kg/m<sup>3</sup> (RG 40/60) with an extra padding layer (100 g)
- Back upholstery composition: polyurethane foam with a volume weight of 35/50 kg/m<sup>3</sup> (RG 35/50) with an extra padding layer (100 g)
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



**Surfaces for substructure**

- Solid maple
- Solid natural oak
- Solid core walnut

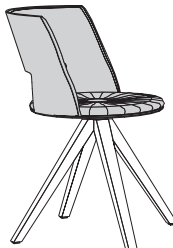
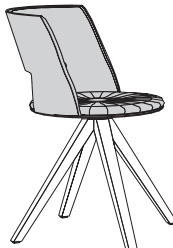
**Cover materials**

- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Modern textile cover fabrics, easy-to-care for with high-quality protection against soiling
- Customer's fabrics not possible

**List of versions solid wooden substructure**

Model no.	Versions	Price group
152	Solid maple	I
156	Solid natural oak	I
154	Solid core walnut	II



		Information on types of fabric and names of materials for covers see pages 62-63!	Structured fabric (63..) Cotton-wool-Jacquard (75..)	Leather (51..)
<div></div> <div><b>S 400-1</b> Upholstered chair fixed <div><div>Total height:</div><div>78.5 cm</div></div><div><div>Total width:</div><div>52.0 cm</div></div><div><div>Total depth:</div><div>58.0 cm</div></div><div><div>Seat height:</div><div>48.5 cm</div></div><div><div>Seat width:</div><div>42.0 cm</div></div><div><div>Seat depth:</div><div>47.0 cm</div></div><div><div>Total weight:</div><div>10.4 kg</div></div></div>				
	Price gr. I II	S 4001.... - -	S 4001.... - -	
<div></div> <div><b>S 400-2</b> Upholstered chair revolving with automatic resetting device <div><div>Total height:</div><div>78.5 cm</div></div><div><div>Total width:</div><div>52.0 cm</div></div><div><div>Total depth:</div><div>58.0 cm</div></div><div><div>Seat height:</div><div>48.5 cm</div></div><div><div>Seat width:</div><div>42.0 cm</div></div><div><div>Seat depth:</div><div>47.0 cm</div></div><div><div>Total weight:</div><div>10.4 kg</div></div></div>				
	Price gr. I II	S 4002.... - -	S 4002.... - -	

# S 500

The S 500 chair specially designed for the T 70 dining table looks just as light with its curved backrest. The Keder seam on the leather fits snugly on the frame. It is already a classic in its own right in design and workmanship.

**Product features**

NEW

- 4-legged substructure of aluminium or solid wood
- Free-swinging substructure of metal
- Back section and seat of beech plywood, 17.0 mm or 10.5 mm thick
- Seat and back upholstery composition: polyurethane foam with a volume weight of 40 kg/m<sup>3</sup> (RG 40)
- Stackable (chair S 500-1)
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



**Surfaces 4-legged substructure**

- Aluminium glossy
- European maple
- Oak
- Walnut

NEW

**Surfaces free-swinging substructure**

- Aluminium colour
- High-gloss chrome
- Stained chrome

**Cover materials**

- High-grade leather in contemporary colours

Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.



- Customer's fabrics not possible

**List of versions  
4-legged substructure**

Model no.	Versions	Price group
157	Aluminium glossy	I
112	Solid maple	I
117	Solid natural oak	I
118	Solid walnut	II

**List of versions  
free-swinging substructure**

Model no.	Versions	Price group
131	Aluminium colour	I
163	High-gloss chrome	II
162	Stained chrome	II

		Information on types of fabric and names of materials for covers see pages 62-63!	Possible leather (51..)	Possible Nubuk-Touch leather (56..)
			5108 = white 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey 5126 = medium mocca	5610 = white 5611 = light beige 5612 = khaki 5613 = dark brown 5614 = olive 5615 = ochre 5616 = anthracite 5617 = black
	<b>S 500-1</b> Upholstered chair with 4-legged substructure	Total height: 84.0 cm Total width: 53.0 cm Total depth: 58.0 cm Seat height: 50.5 cm Seat width: 47.0 cm Seat depth: 49.0 cm Total weight: 7.5 kg		
			S5001....	S5001....
		Price gr. I II	- -	- -
<b>NEW</b>	<b>S 500-2</b> Upholstered chair with free-swinging substructure	Total height: 86.0 cm Total width: 52.5 cm Total depth: 60.0 cm Seat height: 49.0 cm Seat width: 47.0 cm Seat depth: 49.0 cm Total weight: 9.4 kg		
			S5002....	S5002....
		Price gr. I II	- -	- -

S 600

NEW range

A chair that flatters the hand and the eye: warm, smooth solid wood meets the finest leather with its soft feel. The beautifully formed **S 600** is most convincing by virtue of the slim look of its harmonious design, the pleasant experience enjoyed when touching or sitting on it and by way of its ergonomic features.

Product features

- 4-legged substructure of solid wood
- Back and seat of plywood
- Upholstery composition of seat: polyurethane foam with a volume weight of 40 kg/m<sup>3</sup> (RG 40); upholstery composition of back: polyether foam with a volume weight of 25 kg/m<sup>3</sup> (RG 25)
- Max. load: 120 kg
- Plastic and felt gliders are included (for hard and soft floors)



Surfaces 4-legged substructure


- Solid maple
- Solid oak
- Solid walnut

Cover materials

- High-grade leather in contemporary colours  
Note: Leather will reveal its own individual appearance as a result of waves arising from stretching and daily use. Material stretching, typical of fine, high-quality leather, results in the natural formation of wavy structures and the typical glossy surface (depressions) on the cover. The degree of material stretching depends on the structure, fineness and species of leather in question. Anyone choosing leather furniture shows that he appreciates durability and exclusiveness.
- Customer's fabrics not possible

List of versions  
4-legged substructure

Model no.	Versions	Price group
112	Solid maple	I
117	Solid natural oak	I
118	Solid walnut	II

<div><div></div><div><h2>S 600-1</h2><p>Upholstered chair with armrests</p><table><tr><td>Total height:</td><td>85.0 cm</td></tr><tr><td>Total width:</td><td>55.0 cm</td></tr><tr><td>Total depth:</td><td>63.0 cm</td></tr><tr><td>Seat height:</td><td>48.0 cm</td></tr><tr><td>Seat width:</td><td>47.0 cm</td></tr><tr><td>Seat depth:</td><td>43.5 cm</td></tr><tr><td>Armrest height:</td><td>66.5 cm</td></tr><tr><td>Total weight:</td><td>8.0 kg</td></tr></table></div></div>	Total height:	85.0 cm	Total width:	55.0 cm	Total depth:	63.0 cm	Seat height:	48.0 cm	Seat width:	47.0 cm	Seat depth:	43.5 cm	Armrest height:	66.5 cm	Total weight:	8.0 kg	<div>Information on types of fabric and names of materials for covers see pages 62-63!</div>	<div>Possible leather (51..)</div> <div>5108 = white 5101 = beige 5105 = black 5110 = mocca 5114 = grey-brown 5122 = sand 5123 = brown-black 5125 = grey 5126 = medium mocca</div>	<div>Possible Nubuk-Touch leather (56..)</div> <div>5610 = white 5611 = light beige 5612 = khaki 5613 = dark brown 5614 = olive 5615 = ochre 5616 = anthracite 5617 = black</div>
	Total height:	85.0 cm																	
Total width:	55.0 cm																		
Total depth:	63.0 cm																		
Seat height:	48.0 cm																		
Seat width:	47.0 cm																		
Seat depth:	43.5 cm																		
Armrest height:	66.5 cm																		
Total weight:	8.0 kg																		
<div>Price gr.</div> <div>I</div> <div>II</div>	<div>S6001....</div> <div>-</div> <div>-</div>	<div>S6001....</div> <div>-</div> <div>-</div>																	

### Leather care set (for all chairs with leather cover)

<b>Leather care set (for all chairs with leather cover)</b> consisting of polish, polishing sponge and polishing cloth (incl. instructions) for protection and maintaining of leather covers	<b>Leather care set</b>
	<b>38</b> -

## CHAIRS

## Fabric collection

High-grade leather and modern textile cover fabrics, easy-to-care for with high-quality protection against soiling

Type of fabric Fabric no.	Material name Colour	Price group
<b>Structured fabric (63..)</b> 6301 6302 6303 6304 6305	<b>71% cotton, 19% acrylic, 4% wool, 3% polyamide, 3% polyester</b> brown-redbrown blue-grey sand-brown black-cream orange	I I I I I
<b>Cotton-wool-Jacquard (75..)</b> 7501 7502 7503 7504 7505	<b>38% cotton, 24% acrylic, 18% viscose, 12% wool, 6% polyester, 2% polyamide</b> cream sand mocca anthracite red	I I I I I
<b>Woven Jacquard (82..)</b> 8201 8203 8204	<b>82% polyester, 18% linen</b> beige mocca red	I I I
<b>Woven Jacquard glossy (83..)</b> 8301 8302 8303	<b>54% viscose, 15% polyester, 14% linen, 14% cotton, 3% polyamide</b> sand-cream mocca-sand black-grey	I I I
<b>Velour CS (62..)</b> 6201 6203 6210 6211 6212 6213 6214 6215	<b>100% Trevira CS</b> ivory black wool white sand grey-brown mocca midnight blue burgundy	II II II II II II II II
<b>Structured fabric « pur » (77..)</b> 7701 7702 7703 7704 7705 7706 7707 7708 7709 7710	<b>98% cotton, 2% polyamide</b> black anthracite wool white cream sand mocca red violet plum light green	II II II II II II II II II II
<b>Leather (51..)</b> 5101 5104 5105 5106 5108 5109 5110 5114 5116 5118 5121 5122 5123 5125 5126	<b>100% Nappa leather, pigmented</b> beige anthracite black red white cream mocca grey-brown kiwi green chestnut brown curry sand brown-black grey medium mocca	III III III III III III III III III III III III III III III
<b>Microfibre »Dinamica« (68..)</b> 6801 6802 6803 6804 6805 6806 6807 6808 6809 6810 6811 6812	<b>88% polyester, 12% polyurethane</b> ivory camel beige red salmon orange light green raspberry blackberry grey mocca black	III III III III III III III III III III III III

Type of fabric Fabric no.	Material name Colour	Price group
<b>Wool fabric (80..)</b> 8001 8002 8003 8004	<b>95% fleece wool, 5% polyamide</b> black beige grey-beige black-white	 III III III III
<b>Saddle leather (65..)</b> 6501 6502 6503 6504 6505 6506 6508	<b>100% Saddle leather, semi-aniline</b> black mocca cognac natural-brown cream nougat sand	 IV IV IV IV IV IV IV
<b>only for the D 27-8 to D 27-15, S 500 and S 600: Nubuk-Touch leather (56..)</b> <b>NEW</b> 5610 5611 5612 5613 5614 5615 5616 5617	<b>100% leather, pigmented</b> white light beige khaki dark brown olive ochre anthracite black	 IV IV IV IV IV IV IV IV
<b>only for the D 26: Core leather (84..)</b> 8401 8402 8403 8404 8405 8406 8407 8408 8409 8410 8411 8412 8413 8414 8415 8416 8417 8418 8419 8420 8423 8424 8431 8432	<b>100% Core leather</b> black black dark grey dark grey dark brown dark brown cocoa brown cocoa brown taupe taupe sand brown sand brown ice grey ice grey white white red red pumpkin orange pumpkin orange blue blue curry curry	<b>Seam colour</b> black dark grey dark grey light grey dark brown ecru cocoa brown hazelnut taupe brown sand brown grey beige ice grey dark grey white light grey red dark grey orange dark grey blue light grey curry light grey

## Your Hotline To hülsta

Do you have any questions or require any alterations to your order confirmation?  
Do you have any questions on our products or your current order?  
Do you have any complaints about supplied goods or required replacement parts?  
Contact Telephone: +49 (0) 2563 / 86-1144 • email: [orders@huelsta.com](mailto:orders@huelsta.com)

Do you have any questions, suggestions or wishes for the **hülsta Marketing team**  
or the **hülsta product seminars**?  
Contact Telephone: +49 (0) 2563 / 86-1611 • email: [marketing@huelsta.com](mailto:marketing@huelsta.com)

## hülsta Planning Service

Lots to do? A customer wants his project finished and you haven't got enough time? Or the project is so complex that it will take too much time?

This is exactly the kind of situation we created the hülsta Planning Service for. hülsta's employees create the required project for you at short notice. Based on your information, we implement the project perfectly with all views and a complete order list ready for immediate forwarding to the customer.

The hülsta check list (available at <https://hulsta.com/de/service/showroom/>) makes it all really easy for you. You won't forget anything with this list and the customer receives a project he will be thrilled about as quickly as possible.

### hülsta Planning Service

Tel.: +49 (0) 2563 / 86-0  
Fax: +49 (0) 2563 / 86-2666  
Mail: [Planungsservice-Handel@huelsta.de](mailto:Planungsservice-Handel@huelsta.de)  
Workdays from 8.00 a.m. until 6.00 p.m.

## SPECIAL WISHES? COME TO US!

**Maximum individuality! – Maximal flexibility! – hülsta makes most of your special wishes possible.**

And if you do have a wish which is not quite so easy to implement, just give us a call or send us a mail or a fax. We have our own hülsta "Special Wishes Team" who are there to help you realise just these customer requests. These colleagues are professionals when it comes to special products. They plan and calculate the products possible for you and even develop an alternative suggestion if the idea should turn out to be technically impossible.

### Here is an overview of the hülsta range of special wishes:

- A lot of special products can be ordered simply via the type list
- Special products are planned simply and professionally
- Competent colleagues advise you by phone, by fax and by mail
- You will be sent alternative suggestions if the idea is technically impossible
- Many special products are available without a surcharge
- Specially qualified carpenters and technicians implement your plans perfectly

### hülsta Special Wishes Team

Tel.: +49 (0) 2563 / 86-0  
Fax: +49 (0) 2563 / 86-1417  
Mail: [Sonderwunsch@huelsta.com](mailto:Sonderwunsch@huelsta.com)

## We are open Saturdays for you, too!

Our **Saturday hotline** is available all day from **10.00 a.m. until 6.00 p.m.**

Telephone: +49 (0) 2563 / 86-1800

On **working days** the hülsta Sales Department is available all day from **8.00 a.m. until 6.00 p.m.**

## hülsta Dining – List No. Dining-3 E

Stand: 01.01.2018

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hülsta-werke · Karl-Hüls-Straße 1 · D-48703 Stadthoorn  
Tel. +49 (0) 2563 / 86-0 · Fax +49 (0) 2563 / 86-1000  
[www.huelsta.com](http://www.huelsta.com)

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**Die Möbelmarke.**